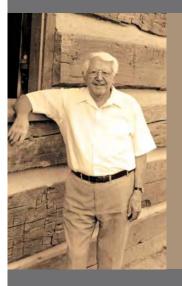


SAUDER | Education

Solutions for higher education



An Unmatched Start

In 1934, Erie Sauder – a carpenter and craftsman with a passion and a knack for crafting furniture – founded Sauder Woodworking. The quality and dependability of our products increased the company's popularity, and in 1945, it expanded to officially become Sauder Manufacturing Company. Over the years, we gained extensive furniture-making experience and introduced





Cor



nfort

our products to the education market in 1983. Today, more than 1400 colleges and universities across the country rely on us for their furniture needs. For the whole story visit saudereducation.com.





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Sauder Education's small scale seating is a staple product in campuses nationwide. We've developed our seats to withstand the rigors of campus life while still providing the comfort that you would expect from the leader in educational seating.

Upholstery

A wide selection of standard upholstery fabrics and vinyls from which to choose from many of the leading mills and jobbers in the country, all well exceeding minimum industry standards for durability. Non-standard and COM fabrics also available. High-quality foam offers the staying power to retain its shape and level of support over time. Seat and back pads are easily replaceable to further extend chair service life.

Comfort

"Waterfall" seat design and contoured foam and seat/back panels provide natural cushioning support with appropriate points of contact.

Finish

Sauder Education's use of high-tech, catalyzed varnish finishes offers flexibility in coloration—permitting a more perfect match with your décor. These wood finishes are also durable, beautifully resisting scratches, stains and temperature extremes.

Functionality

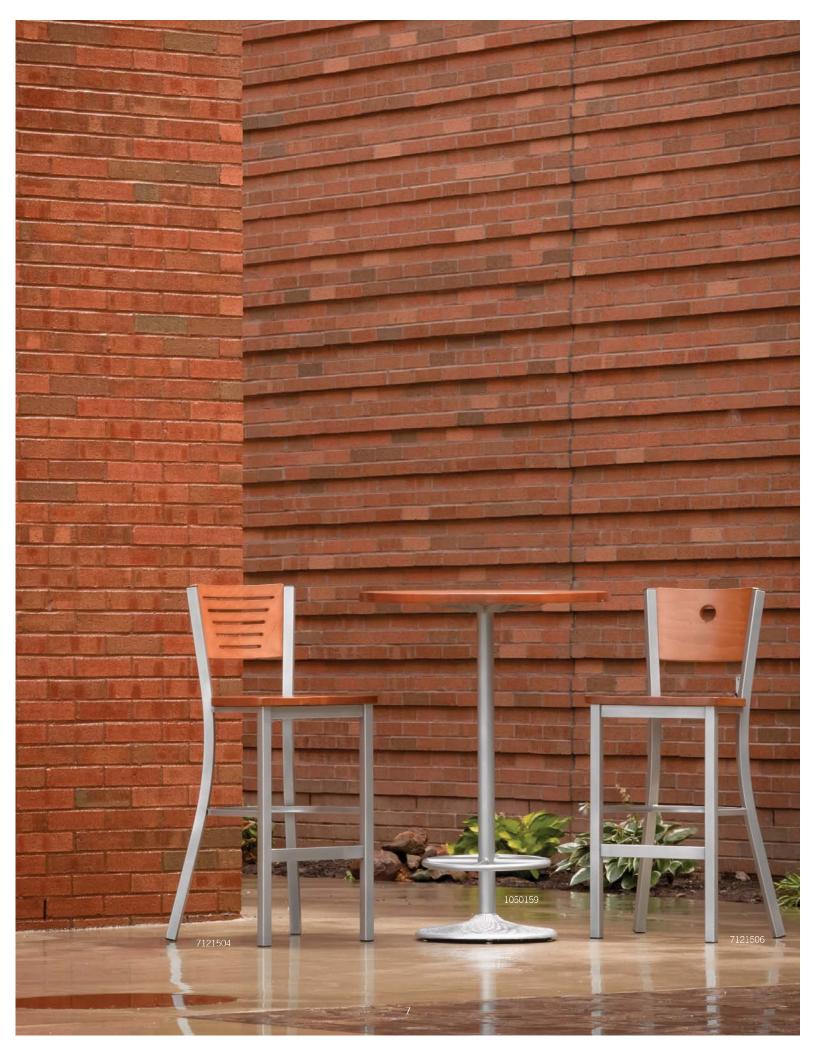
Engineered with product placement and function in mind. Unique 3-position model provides alternate sitting positions for enhanced comfort and ergonomic benefits.

Frame

Molded/plybent construction of Northern hardwoods requires fewer joints for superior durability. Reliable mortise and tenon joinery eliminates unsightly metal fasteners that work loose.

Warranty

Our warranty covers our manufactured small-scale chairs against defects in workmanship and materials, except as specifically excluded, for a period of 10-years from the date of the receipt of the chairs. PlyLok and PlyWedge chairs are warranted for 25 years.





Trey® Multifunction Task Chair

Trey® is designed to embrace how students study, interact and relax. One easy pull to the release handle transforms from task chair to floor rocker and table/stool. The perfect space-saving 2-in-1 chair.

- Ergonomic task chair easily converts into a floor rocker with a table/stool unit in seconds.
- 360° Swivel.
- Pneumatic seat height adjustment.
- Tilt lock control and adjustable tilt tension.
- Contoured foam cushions provide extra sitting comfort and are easily removable for cleaning, repair, or replacement.
- Arm or Armless versions available.

- Casters are standard; large-footprint glides are available as an option.
- Non-upholstered versions also available.
- State-of-the-art engineered polymers are used in the construction of the frame and base.
- Pat. U.S. D585,204, U.S. Patent No. 8,083,288 -US Patent Pending.
- 10-year warranty

H: 32.5"- 35.25" D: 23" W: 19.75" WT: 20-28 lb.



7020652

Encore

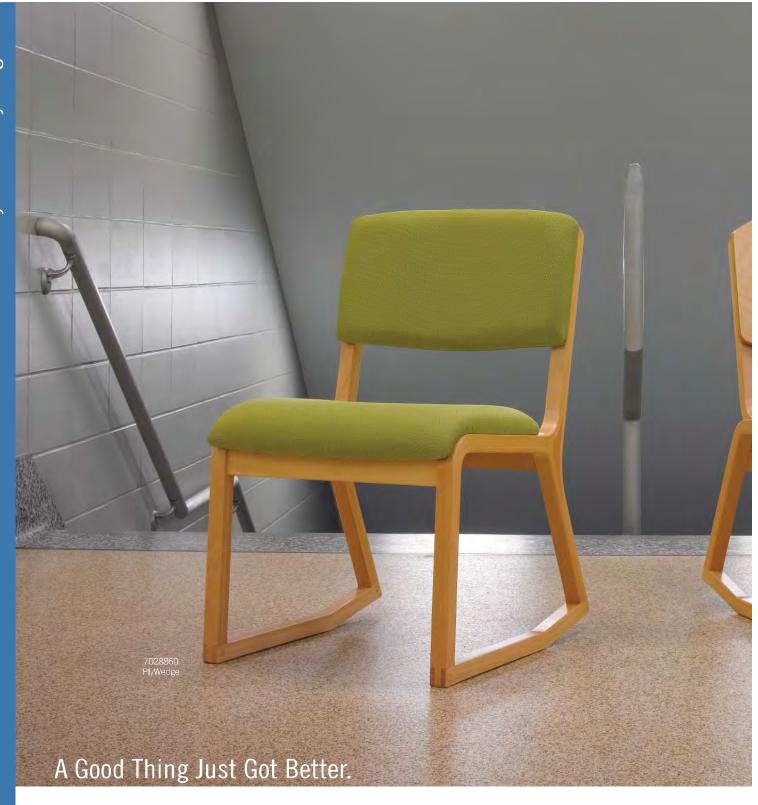
Encore is available with or without arms and is a great choice for the classroom, computer lab and residence room.

- 360° Swivel.
- Pneumatic seat height adjustment.
- Tilt lock control and adjustable tilt tension.
- Contoured foam cushions provide extra sitting comfort and are easily removable for cleaning, repair, or replacement.
- Casters are standard; large-footprint glides are available as an option.
- Arm or Armless versions available.
- State-of-the-art engineered polymers are used in the construction of the frame and base.
- Non-upholstered versions also available.
- 10-year warranty

H: 32.5"- 35.25" D: 23" W: 19.75" S WT: 20-28 lb.







You've known the Sauder PlyLok chair as a high-quality chair, and it's always been one of our most popular choices. Durable, functional and comfortable, PlyLok is also the most configurable chair available. Multiple back styles are available, all with no upcharge. Frame

styles include Side, Sled, 2-position, 3-position Counter and Barstools.

Pick the perfect fabric to match your school colors and the perfect wood finish for your décor.



Choose from a variety of back styles options available. Some of the many back styles are pictured below.





UFWBRH

UFUBS





UFWBTO

UFWBRF





UFUBR

UFWBR





AWBR

AWBTF





AWBM

AWB6S





twist to the original frame style try our newest model, PlyWedge.

Accessories ranges from custom laser cuts (of your school emblem) and

And, the PlyLok family just got better. For a wider seat with a modern

tablet arms to plastic leg protectors and metal interlocks.

AWB3S

AWBL



7028962 2-Position w/AWBR back

H: 32.5" D: 22.5" W: 20 WT: 24 lb.



7028742 Side Chair w/AWBL back

H: 32.75" D: 22.25" W: 20 WT: 18 lb.



7028962 3-Position w/UFUBR back

H: 32.5" D: 22.5" W: 20 WT: 23 lb.



7028843 Sled Base Chair w/UFUBR back

H: 32.5" D: 22.25" W: 20 WT: 23 lb.



7028749 2" Wider Side Chair w/AWBL back

H: 33.75" D: 23" W: 22.25 WT: 20 lb.

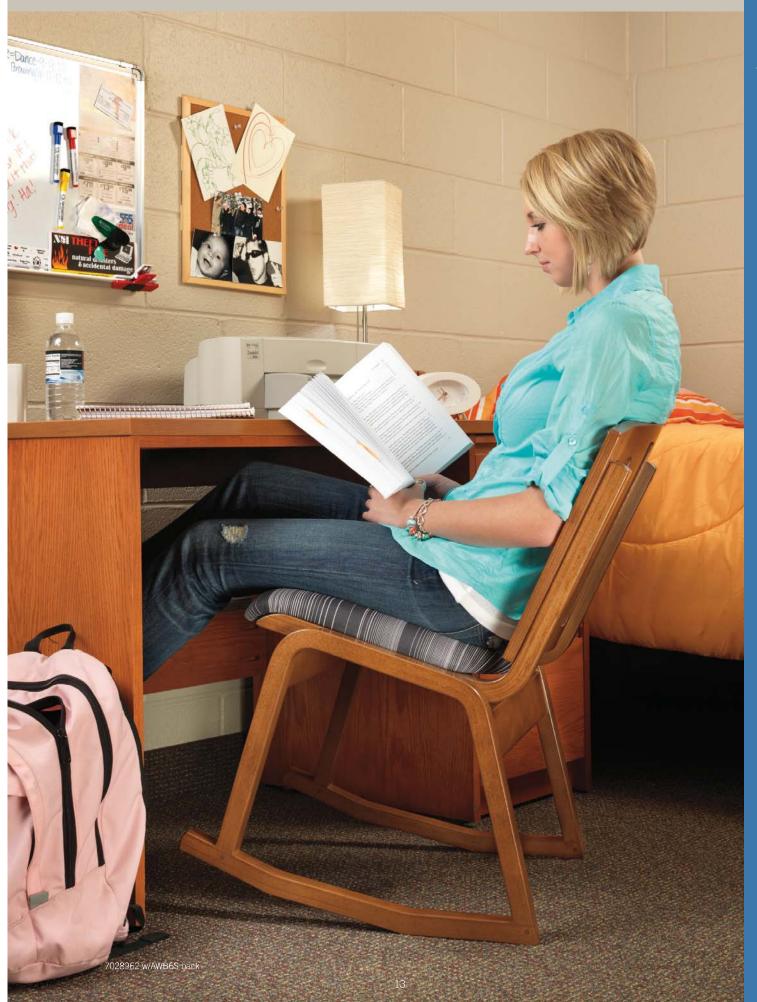


7023910 3-Position Chair w/AWBR back

H: 33.5" D: 22.75" W: 20 WT: 24 lb.

PlyLok

- Outstanding choice of styles and upholstery options.
- Three chair widths to meet user and application requirements.
- "Waterfall" contoured seat and back offer exceptional comfort and support.
- Plybent hardwood frame with mortise and tenon joint construction ensure superior stability.
- Removable cushions allow easy cleaning, repair, or replacement to further extend chair service life.
- Available in several standard finishes.
- State-of-the-art, environmentally-friendly 3-step finish process provides a more durable, longer lasting finish.
- 25-year warranty







PlyWedge 2-Position

- 3 frame styles available.
- One-piece side construction eliminates need for joints and components.
- "Waterfall" contoured seat and back offer exceptional comfort and support.
- Plybent hardwood frame components with mortise and tenon joint construction ensure superior stability.
- Removable cushions allow easy cleaning, repair, or replacement to further extend chair service life.
- Available in several standard finishes.
- State-of-the-art, environmentally-friendly 3-step finish process provides a more durable, longer lasting finish.
- 25-year warranty



Deli



- Striking aesthetics for the most discriminating designer environment
- Open back design for ease of cleaning.
- Available in standard finishes and in the customer's choice of fabrics to meet any décor and application requirement
- Available in both wood and upholstered seats.

Gille



- Hardwood frame components with mortise and tenon joinery for lasting durability.
- State-of-the-art, environmentally-friendly 3-step finish process for a more durable, longer lasting finish surface.

H: 34.25" - 44.25" D: 18.75" -19.25" W: 17" WT: 20-24 lb.

• 2-year warranty

Parlor



- State-of-the-art, environmentally-friendly 3-step finish process for a more durable, longer lasting finish surface.
- Open back design for ease of cleaning.
- No exposed, unsightly fasteners or hardware.



7021504 Ladder



7021506 Dot



7021502 Wood

- Durable metal frame construction.
- Selection of standard wood stains, with custom stain colors available.
- 10-year warranty







H: 43.5" D: 21.25" 2811B Bar Stool W: 19.25" WT: 17 lb.



D: 21.25" 2811C Counter Stool W: 19.25"

WT: 16 lb.

Transom

• A comfortable lightweight, metal and wood chair.

W: 19.25"

WT: 13.5 lb.

- Available in standard, counter-stool and bar-stool heights.
- 3 back styles available.

2811 Window

- 1-piece laminated plybent hardwood construction.
- Standard chairs stack 12-15 high.
- 5-year warranty



Array 2831



Pendulum 2821







7123712

PlyLok Counter Stool & Bar Stool

- Outstanding choice of styles and upholstery options.
- "Waterfall" contoured seat and back offer exceptional comfort and support.
- Plybent hardwood frame with mortise and tenon joint construction ensure superior stability.
- Available in several standard finishes.
- State-of-the-art, environmentally-friendly 3-step finish process provides a more durable, longer lasting finish.
- 25-year warranty

H: 38.25" D: 23" W: 17.5" WT: 23 lb.

H: 43.25" D: 23" W: 17.5" WT: 23 lb.







Duroply

- Choice of side, sledbase, 2-position, and 3-position styles.
- "Waterfall" seat and high-quality contoured foam seat and back offer exceptional sitting comfort and support.
- Plybent hardwood frame components with mortise and tenon joint construction ensure superior stability and durability.

H: 34"

D: 23"

W: 21.5"

WT: 18 lb.

- Removable cushions allow easy cleaning, repair, or replacement to further extend chair service life.
- Available in several standard wood finishes, with custom finish colors available.
- 10-year warranty

H: 33.75" - 34" D: 23 - 23.75" W: 21.5" WT: 17-20 lb.



Hbrizon

- Full armrest support for enhanced comfort and an easy exit.
- Available in several standard finishes and in the customer's choice of fabrics to meet any décor and application requirements.
- State-of-the-art, environmentally friendly 3-step finish process provides a more durable, longer lasting finish.
- Plybent hardwood frame components with mortise and tenon joint construction ensure exceptional stability and durability.
- 10-year warranty





Autumn

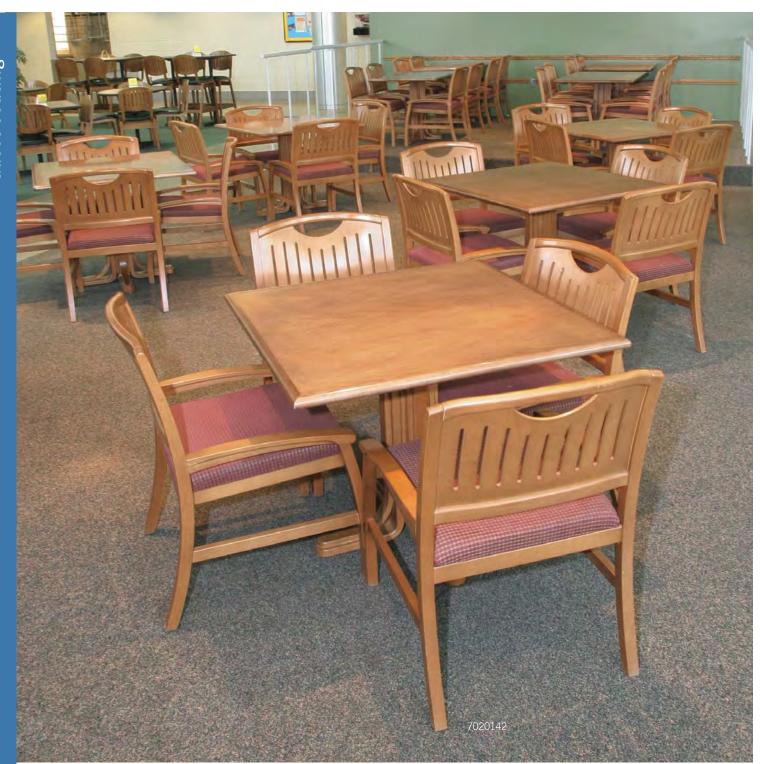
- Choice of Arm and Side chair models.
- High-quality foam cushions combined with a center cutout of elastomeric sheeting in the seat for exceptional comfort.

H: 37.5" D: 25.5" W: 20.5" - 24.5" WT: 20-23 lb.

- Laminated and solid hardwood frame components with mortise and tenon joinery for lasting durability.
- Arm chair model provides comfortable support with a convenient hand hold to assist in getting in and out of the chair.
- 10-year warranty







quality







7320144

7020142

Mssion

- Choice of Arm and unique Drop Arm models, each with the design flexibility of three back styles in all wood and upholstered options.
- High-quality foam cushions combined with a center cutout of elastomeric sheeting in the seat for comfort.
- Selection of several standard wood stains, with custom stain colors available.
- Plybent hardwood design with mortise and tenon joint construction for superior durability.
- State-of-the-art, environmentally-friendly 3-step finish process for a more durable, longer lasting finish surface.
- 10-year warranty

H: 33" D: 24.75" W: 22" WT: 16-18 lb.



Regal

- Both arm and side chairs stack 6-high for spacesaving storage.
- "Waterfall" seat and high-quality contoured foam seat and back offer exceptional sitting comfort and support.
- Convenient clean-out area between seat and back.
- Plybent hardwood design with mortise and tenon joint construction for superior durability.
- 10-year warranty



7028201

PlyFold

- 2" Wider version available.
- Stand flush, side-by-side for uniform row seating.
- Designed to withstand uneven weight distribution to guard against unexpected collapsing.
- Hidden hinges eliminate possible pinch points.
- 10-year warranty

H: 32.5" D: 22.75" W: 19-21" WT: 15 lb.

H: 32.5"

W: 22.25"

WT: 21 lb.

D: 25"



7020714 14" Seat Height

Kidz

- Available in 4 different seat heights (12-18").
- Matching tables available.
- Constructed from one piece of plybent hardwood laminations, eliminating joints, screws or fasteners so nothing comes loose.
- Can be stacked 6-high for storage.
- 10-year warranty

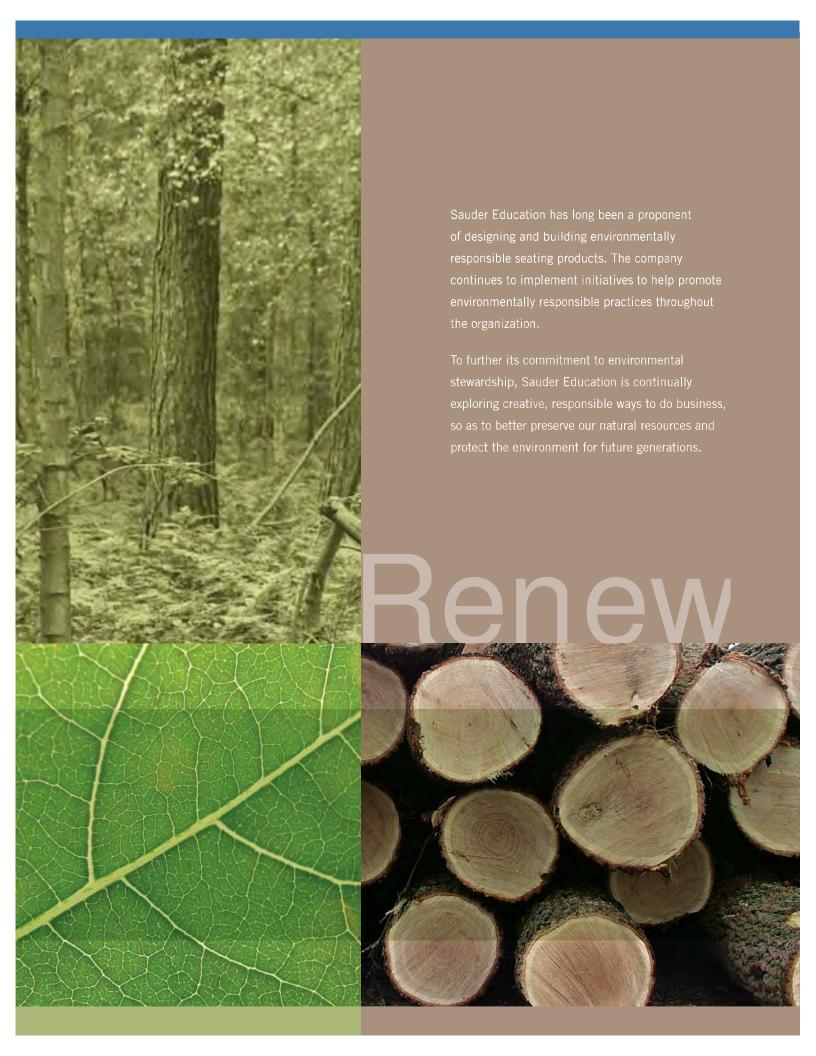
H: 22-31" D: 10.5-16" W: 12.75-16.5" WT: 7-17 lb.



PlyLok Jr.

- Choice of side, sled and 3 position frame styles in all wood and upholstered models.
- Plybent hardwood design with mortise and tenon joint construction for superior durability.
- Convenient hand hold on back for easy carrying and arranging.
- 10-year warranty

H: 28.75" D: 19.5" - 20" W: 16.75" WT: 10-12 lb.







Sauder Education's renewable lounge seating is designed to maximize the way students study, collaborate, eat and relax.

We understand the needs
of the education market and
carefully select materials
o ensure both lasting performance
and appearance.

Chassis

To ensure easy component renewability, Sauder Education lounge products are designed to remove components with a hex wrench. Newer models, Puzzle and Rally, and all future models are constructed with a boltless method to make renewability even easier.

Fabrics

Fabrics are held in place with hook and loop closures. With the furniture disassembled, the fabric connections are easily accessible.

Foam

All lounge seating foams are high quality, and guaranteed to retain their shape. Lower-quality foams quickly lose their resiliency, resulting in furniture that sits poorly, supports badly and causes the cushions to look baggy.

Moisture Barrier

All lounge seating foams are covered by a pliable moisture barrier membrane, which protects the foams from liquids and spills.

Replaceable Fabrics

The lounge seating is designed with change in mind. If the fabrics become soiled or worn, they can be quickly changed on-site, without special tools or skills. Only a 3/16" hex wrench is needed to complete the task.

Warranty

All lounge seating is covered by a 25-year warranty.









Aspire Chair 64331



Embrace Chair 64311



Uph Ottoman 64-OT



Armless Chair 64401

Pally

- Completely configurable for a variety of spaces use as single and modular pieces as well as sectional groupings.
- Smart Design System includes securing components with hidden interlocking metal fasteners for easy renewability and replacement.
- Easy exchange of arms to create new styles.
- Stretched webbing and molded foam create a live seat feel with comfort compared to residential furniture.
- Ganging available.
- Numerous foot options available including sled base and casters.
- Standard moisture barrier to protect surfaces from spills.
- 25-year warranty

Description	Width	Depth	Height
Rally Armless	23	31.5	31
Rally Ottoman	31	31	18
Rally Table Top Ottoman	31	31	18
Embrace Chair	30	31.5	31
Embrace Chair w/1-Arm	26.5	31.5	31
Indu l ge Chair	34	31.5	31
Indulge Chair w/1-Arm	28.5	31.5	31
Aspire Chair	34.25	31.5	31
Aspire Chair w/1-Arm	28.75	31.5	31

Sled base adds approximately 20 lbs.



Arm Styles

Embrace is sleek and contemporary offering a blend of modern design and functionality. Settle in and relax in this squared-arm armchair.

Aspire's arms are flared just a bit for the adventurous, adding sophistication and an element of high-style to an already welcoming chair.

Indulge is generously proportioned with a casual, relaxed style. Soft, curving arms and comfy seat are inviting and friendly.

Designed with a sensitivity to proportion and performance, Compose offers an ideal surface for writing, studying, snacking or other activities.



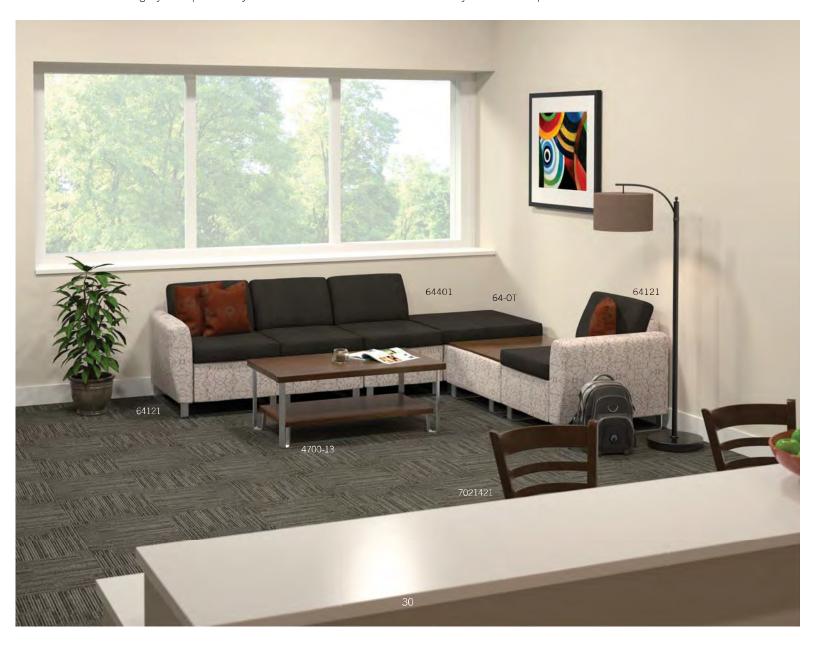


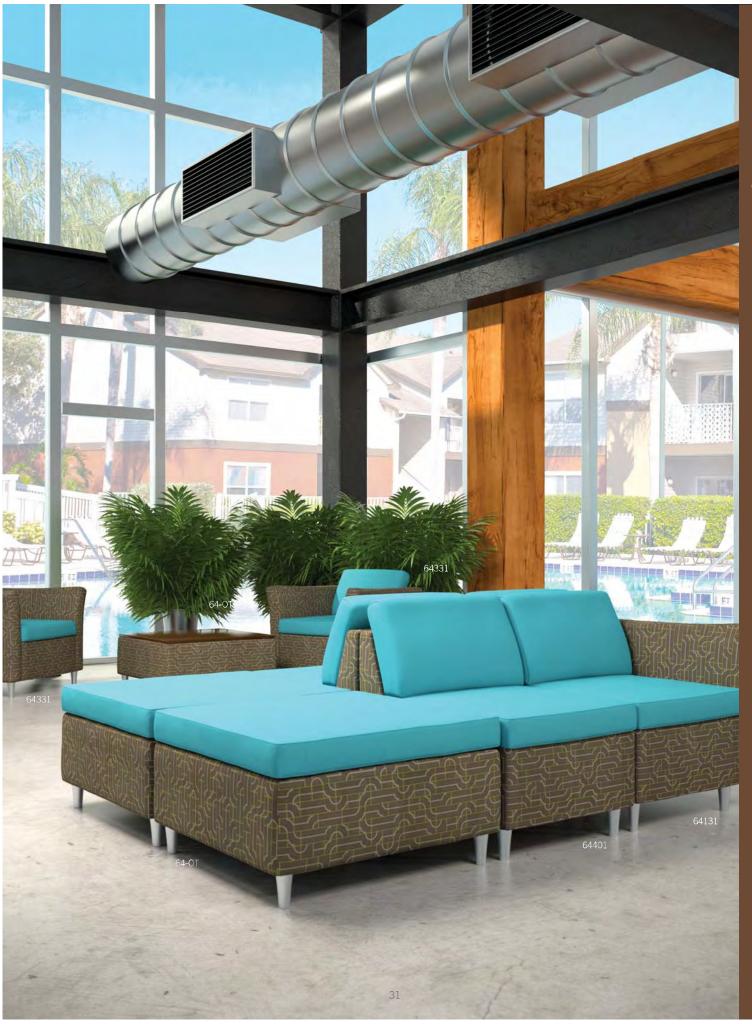






New arm and leg style are periodically introduced so for more information contact your Sauder Rep or visit saudereducation.com.









Round Metal Leg



Square Metal Leg





Metal Sled Base



Foot, leg and base options

Multiple options are available at no extra charge. The sled base and mobility with locking casters options are available at an additional charge.

Visit saudereducation.com or contact your rep for more information.







Chair with Table Arm 61211



Table Ottoman 61-OT



Chair with Upholstered Arm 61111



Chair with Table and Upholstered Arm 61311

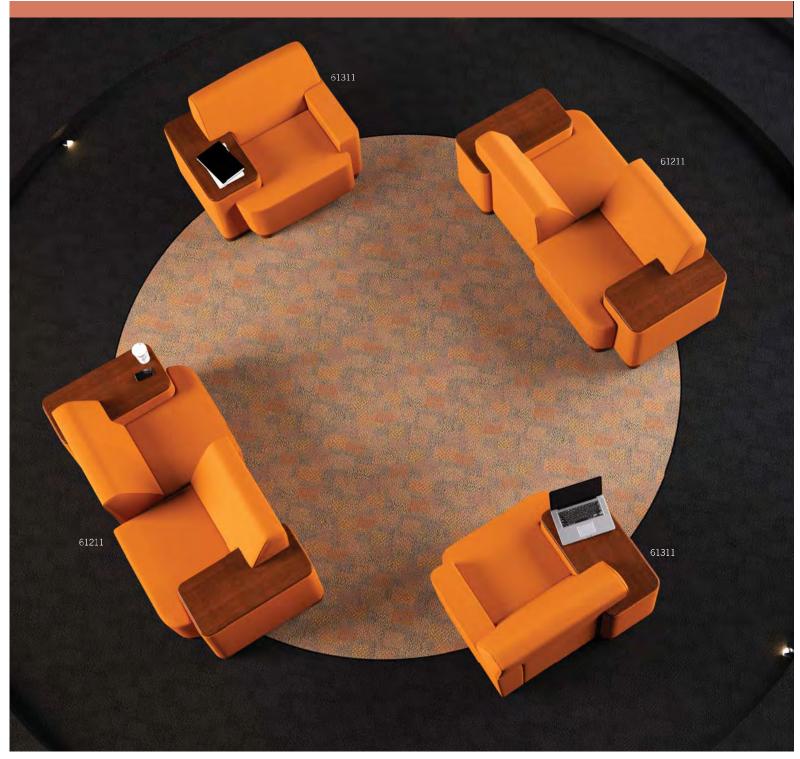


Chair 61411

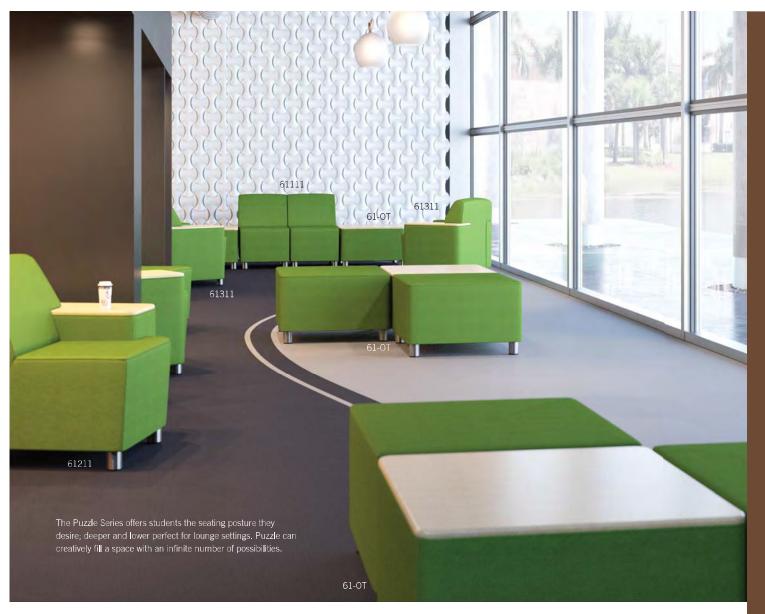
Puzzle

- Variety of configurability from sectional to modular layouts.
- Stationary Thermoform table arm provides the durability desired for student study.
- Upholstered arm width perfect for that pad of paper.
- Interlocking components makes for ease of renewability and replacement.
- Optional Onboard ganging functionality.
- A choice of aluminum feet, maple or oak feet in a selection of wood stains with custom colors available.
- High-quality foams provide plush comfort comparable to residential furniture.
- Standard moisture barrier to protect surfaces from spills.
- 25 -year warranty

Description	Width	Depth	Height
Chair	27"	35"	32.5"
Chair with Upholstered Arm	30"	35"	32.5"
Chair with Table Arm	39"	36.5"	32.5"
Chair with Table Arm, Upholstered Arm	46"	36.5"	32.5"
Ottoman	36"	36"	18"
Table Top Ottoman	36"	36"	18"













Loop Freestanding Seat Unit 1801

Loop

- The Loop series expresses a creative energy with a free-flowing design. Its versatility ranges from simple rows to multiple serpentine arcs. Loop options available range from straight and wedge seating to modular seating.
- A wide variety of standard or COM fabrics are available to meet any décor and application requirement.
- Removable upholstery facilitates easy cleaning, repair, or replacement to further extend service life.
- Modular and renewable construction allows components to be easily replaced if they become worn or damaged.
- Moisture barrier is standard on all surfaces that come in contact with the seating area.
- 25-year warranty

H: 33" D: 27.75" W: 10.5-23" WT: 21-32 lb.





Bridge

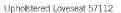
- Comfort in a patented style that would be quite at home in any contemporary campus residence.
- A wide variety of standard or COM fabrics are available to meet any décor and application requirement.
- Available in a variety wood finishes, with custom finish colors available.
- Removable upholstery facilitates easy cleaning, repair, or replacement to further extend service life.
- Renewable construction allows components to be easily replaced if they become worn or damaged.
- Moisture barrier is standard on all surfaces that come in contact with the seating area.
- 25-year warranty













Sofa 57113

Moment

- Flared arm style complements any decor.
- Generous proportion to accommodate today's students.
- A choice of maple or oak feet in a selection of wood stains with custom colors available.
- High-quality foams provide plush comfort comparable to residential furniture.
- Fully renewable for easy repair and replacement.
- Standard moisture barrier to protect surfaces from spills.
- Available with or without welt.
- 25-year warranty

H: 33" D: 35" W: 36-80" WT:72-122 lb.











Loveseat 58112



Sofa 58113

Alure

- Generous proportion to accommodate today's students.
- Arms purpose-designed to accommodate the flexibility students require in seating.
- High-quality foams provide plush comfort comparable to residential furniture.
- A choice of maple or oak feet in a selection of wood stains with custom colors available.
- Fully renewable materials for easy repair and replacement.
- Standard moisture barrier to protect surfaces from spills.
- Available with and without welt .
- 25-year warranty

H: 30" D: 35" W: 40.5-84.5" WT: 71-117 lb.

U.S. Patent No. D604,058



H: 29.5" D: 29" W: 29.5" WT: 60 lb.



Sloping Arm - 2621



Bullnose - Arm 2631



Arching Arm - Loveseat 2612





Arching Arm - Sofa 2613

Peflect

- Reflect styles include various upholstered arm and wood cap options, square or round back and matching occasional tables.
- Available in several standard wood finishes, with custom finish colors available.
- Modular construction and removable upholstery facilitate easy cleaning, repair, or replacement.
- Moisture barrier is standard on all surfaces that come in contact with the seating area.
- Mobility and Tablet Arm Options Available.
- 25-year warranty



Kidney Tablet



H: 29.5"

W: 69.5"

WT: 124 lb.

D: 29"

Oval Tablet











Sofa 59113



Round Tablet



Pennon Tablet

Cavetto

- Arms purpose-designed to accommodate the flexibility students require in seating.
- Generous proportion to accommodate all students.
- A choice of maple or oak feet in a selection of wood stains with custom colors available.
- High-quality foams provide plush comfort comparable to residential furniture.
- Available with or without welt.
- Removable upholstery facilitates easy cleaning, repair, or replacement to further extend service life.
- Renewable construction allows components to be easily replaced if they become worn or damaged.
- Moisture barrier is standard on all surfaces that come in contact with the seating area.
- Mobility, Tablet Arm and Metal Leg options available.
- 25-year warranty

H: 32.5" D: 34" W: 35.5" - 79.5" WT: 60-104 lb.









Arm Chair 52111 Loveseat 52112 Sofa 52113

Scroll

• The Scroll series has soft curves and intelligent lines that create a refuge of supreme comfort.

• Available in a variety of standard wood finishes, with custom finish colors available.

• Removable upholstery facilitates easy cleaning, repair, or replacement to further extend service life.

• Renewable construction allows components to be easily replaced if they become worn or damaged.

• Moisture barrier is standard on all surfaces that come in contact with the seating area.

• 25-year warranty

H: 31.75-32.25" D: 33" W: 35.5" - 79.5" WT: 67-112 lb.





Portal

- The Portal series features a unique design with subtle curves that offer sophistication and plush comfort.
- Available in a variety of standard wood finishes, with custom finish colors available.
- Removable upholstery facilitates easy cleaning, repair, or replacement to further extend service life.
- Renewable construction allows components to be easily replaced if they become worn or damaged.
- Moisture barrier is standard on all surfaces that come in contact with the seating area.
- 25-year warranty



Arm Chair 53L411W



Loveseat 53L412W



Cove

- Comfort assured by soft curves and graceful lines.
- Large, deep cushions are as functional and durable as they are comfortable.
- Fully renewable with a standard moisture barrier on surfaces subject to spills.
- Clean outs between seat and back prevents build up of debris.
- A choice of maple or oak species in a selection of wood stains with custom colors available.
- Fully renewable materials for easy repair and replacement.
- 25-year warranty

H: 32.5" D: 32.5" W: 30" - 76" WT: 62 - 128 lb.











Loveseat 54L212W



Sofa 54L213W

Versant

- Comfort assured by soft curves and graceful lines.
- Large, deep cushions are as functional and durable as they are comfortable.
- Fully renewable with a standard moisture barrier on surfaces subject to spills.
- Clean outs between seat and back prevents build up of debris.
- A choice of maple or oak species in a selection of wood stains with custom colors available.
- Fully renewable materials for easy repair and replacement.
- 25-year warranty

H: 32" D: 33"

W: 30" - 76" WT: 69 - 133 lb.



Capital Lounge Arm Chair 35211



Capital w/ Front Edge 35221



Loveseat 35212



Sofa 35213

Capital

- Available in a variety of standard wood finishes, with custom finish colors available.
- Removable upholstery facilitates easy cleaning, repair, or replacement to further extend service life.
- Renewable construction allows components to be easily replaced if they become worn or damaged.
- Moisture barrier is standard on all surfaces that come in contact with the seating area.
- 25-year warranty

H: 30" D: 28.5" W: 27.75" - 72.75" WT: 55 - 114 lb.









Arm Chair 37411

Arm Chair 37211

Loveseat 37412

Sofa 37413

Arris

- Arris styles include a wood cap and a wood arm with matching occasional tables.
- Available in a variety of standard wood finishes, with custom finish colors available.
- Removable upholstery facilitates easy cleaning, repair, or replacement to further extend service life.
- Renewable construction allows components to be easily replaced if they become worn or damaged.
- Moisture barrier is standard on all surfaces that come in contact with the seating area.
- 25-year warranty

H: 31.25" D: 26" W: 23.5" - 66" WT: 52 - 100 lb.







Bevel with Wood Cap 12431



Loveseat 12332



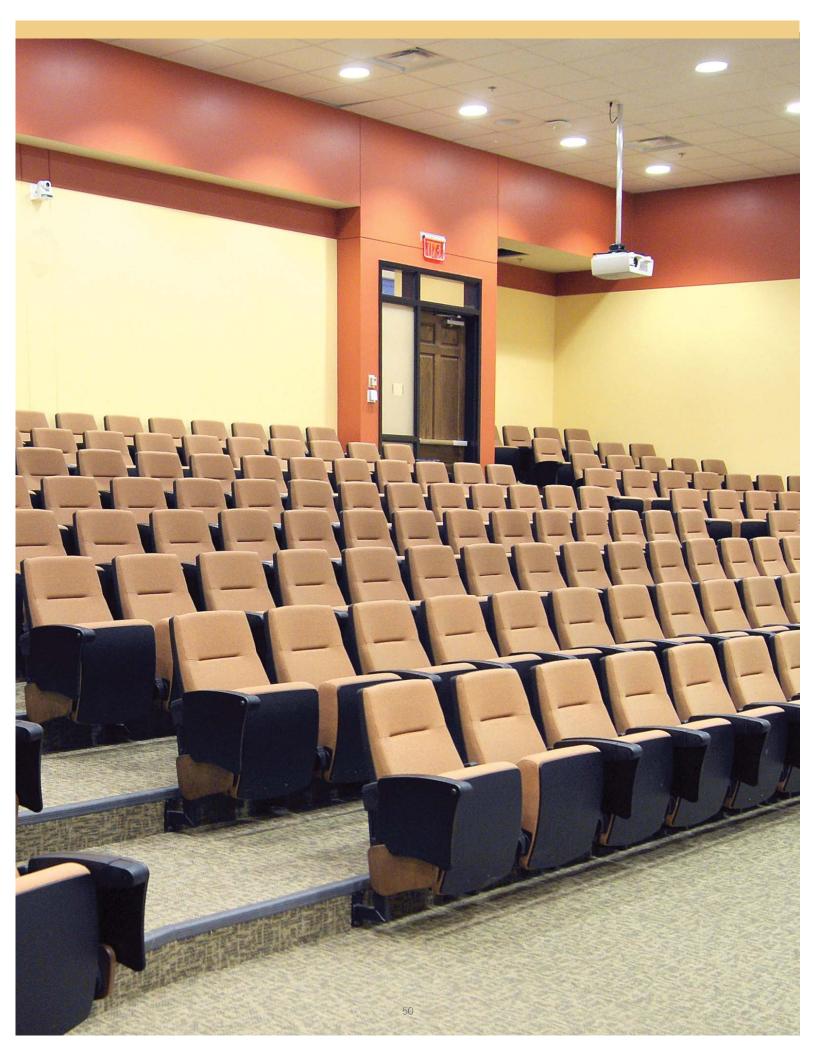
Sofa 12333

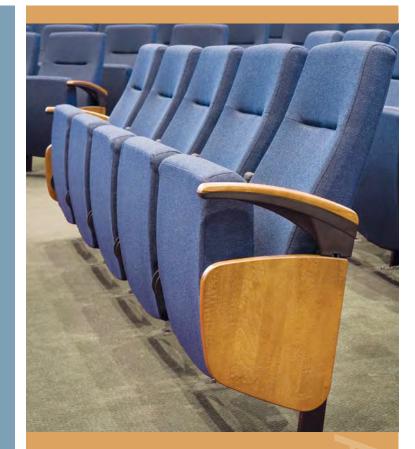
Bevel

- Bevel styles include an upholstered arm and a mission arm
- Available in a variety of standard wood finishes, with custom finish colors available.
- Removable upholstery facilitates easy cleaning, repair, or replacement to further extend service life.
- Renewable construction allows components to be easily replaced if they become worn or damaged.
- Moisture barrier is standard on all surfaces that come in contact with the seating area.
- 25-year warranty

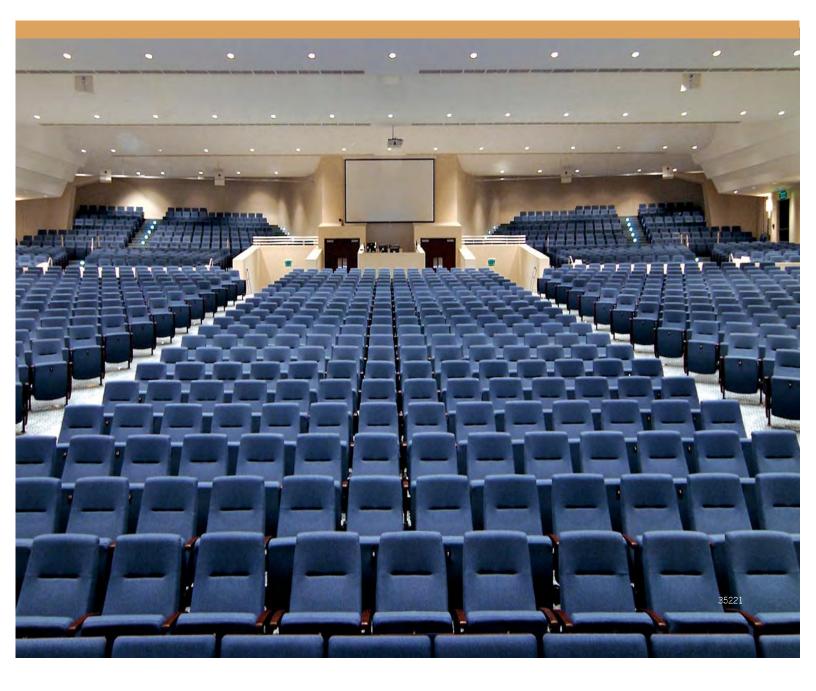
H: 31.5" D: 28.25" W: 28" - 68" WT: 69.5 - 132 lb.







Every institution has it's own character and culture buil around core values. Saude recognizes and celebrates this diversity with Clarity auditorium seating which provides a variety of flexible options for any space



Clarity Auditorium Seating

- Stationary, tablet, lift-up or armless configurations available at purchase or add later.
- Lift-up and armless options can allow for ADA compliance and easy exiting.
- Back outer panels available in upholstered, wood veneer, and polymer versions.
- Drink holders available.
- Floor mount pitch standard angles are 0°, 2.5°, and 5°.
- Offset standard allows for carpet aisle to reach under the end panel for a custom look.
- High back options allow for balcony installation, gives increased code compliance, and allows for seating modesty on taller risers.
- Removable anchor system.
- Riser mount standards.
- Metal and polymer components are available in black.

- Allows for greater installation flexibility, is easier to clean under, and gives a clean uncluttered look under the seat.
- Row and seat identification.
- · Row identification lighting.
- Swing-out ADA End Panel.
- Easy to use release mechanism, can be placed at any row end, and allows for ADA compliance.
- Wood available in oak or maple in any of Sauder's standard finishes.
- Optimal lumbar support has over 4" of foam at critical pressure points
- Remarkably quiet operation, based on the simplicity and gravity.
- The lowest lifetime ownership cost, with easily renewable upholstery, minimum fasteners to loosen over time, and no moving seat-lift parts to wear out.

Options and Accessories







Medium Aisle Panel



Large Aisle Panel



Lift-up Arm



Armless Cap



Polymer Back



Wood Back



Upholstered Back



Row Identification and Aisle Lighting



ADA Swing-out Wood Panel closed



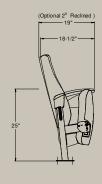
Drink Holder



Tablet Arm

Standard Back Option





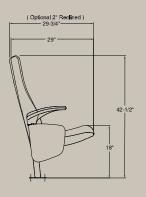


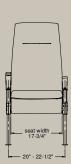


Hgh Back Option



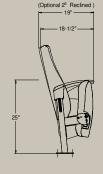


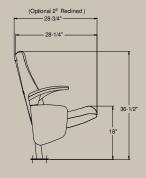




Wide Seat Option

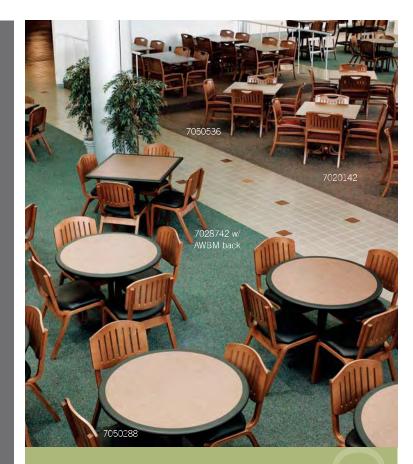












Available in a wide variety of sizes, shapes, styles and materials, mix and match to meet your needs knowing that Sauder Education offers durable surface, base and edge solution to withstand years of heavy use.





Arris

- High pressure laminate top.
- Rugged 13-ply hardwood tops and plybent leg construction for excellent stability and durability.

H: 21" W: 20" L: 20" WT: 19 lb.

H: 16" W: 40" L: 20" WT: 30 lb.

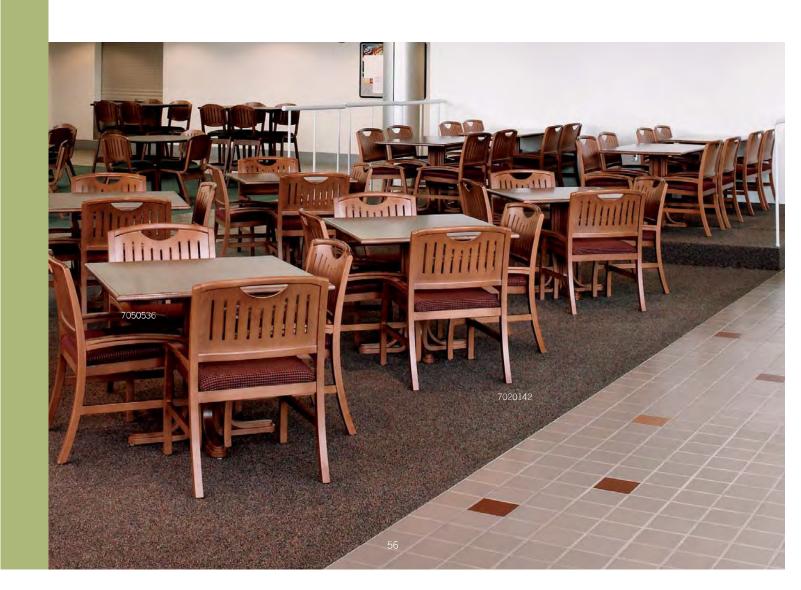
- Selection of several standard wood stains, with custom stain colors available.
- State-of-the-art, environmentally-friendly 3-step finish process for a more durable, longer lasting finish surface.
- 25-year warranty

Bridge

- High pressure laminate top.
- Rugged 13-ply hardwood tops and plybent leg construction for excellent stability and durability.

H: 21" W: 22" L: 26" WT: 17 lb. H: 18" W: 20" L: 42" WT: 25 lb.

- Selection of several standard wood stains, with custom stain colors available.
- State-of-the-art, environmentally-friendly 3-step finish process for a more durable, longer lasting finish surface.
- 25-year warranty











53-162442



26-1630



26-162754

Cove

- Simple, yet elegant style for today's transitional interiors.
- Durable construction
- 25-year warranty

H: 22" W: 24" L: 24" WT: 24 lb. H: 16" W: 42" L: 24" WT: 41 lb.

Peflect

- Simple, yet elegant style for today's transitional interiors.
- Durable construction
- 25-year warranty

H: 16" DIA: 30" WT: 37 lb. H: 16" W: 27" L: 54" WT: 50 lb.



1030 Tables

- High pressure laminate top.
- Rugged 13-ply hardwood tops and plybent leg construction for excellent stability and durability.

Dim.	Wt.
16" x 20" x 36 "	47
16" x 20" x 48 "	58
21" x 24" x 24"	43
16" x 24" x 48 "	64
21" x 26" x 26"	47
21" x 30" x 30"	56

- Selection of several standard wood stains, with custom stain colors available.
- State-of-the-art, environmentally-friendly 3-step finish process for a more durable, longer lasting finish surface.
- 25-year warranty



Versant

- Simple, yet elegant style for today's transitional interiors.
- Durable construction.
- 25-year warranty

H: 20" DIA: 23" WT: 24 lb. H: 16" DIA: 42" x 24" WT: 41 lb.



4700 Series

- The mixed-material design of the 4700 Series adds a modern elegance to any lounge setting.
- End, Coffee and Console sizes available.
- Shelf models available with the Coffee and Console sizes.
- Durable metal legs make this design perfect to withstand wear and tear.
- Thermoform table tops available in an array of colors.
- 25-year warranty

4700-01	22" x 24" x 24"
4700-03	17" x 42" x 24"
4700-13	17" x 42" x 24"
4700-05	29" x 48" x 18"
4700-15	29" x 48" x 18"



Cube and Cylinder

- Simple, yet elegant style for today's transitional interiors.
- Durable construction.
- Comprehensive offering of table sizes.
- 25-year warranty

Cylind	ler	Cube
Dim.	Wt.	H W L
15" x 18"	24	15" x 18" x 18"
20" x 18"	28	20" x 18" x 18"
24" x 18"	30	24" x 24" x 20"
15" x 24"	40	24" x 24" x 24"
20" x 24 "	45	30" x 30" x 15"
24" x 24 "	49	48" x 24" x 15"
15" x 36 "	77	

Wt.

48

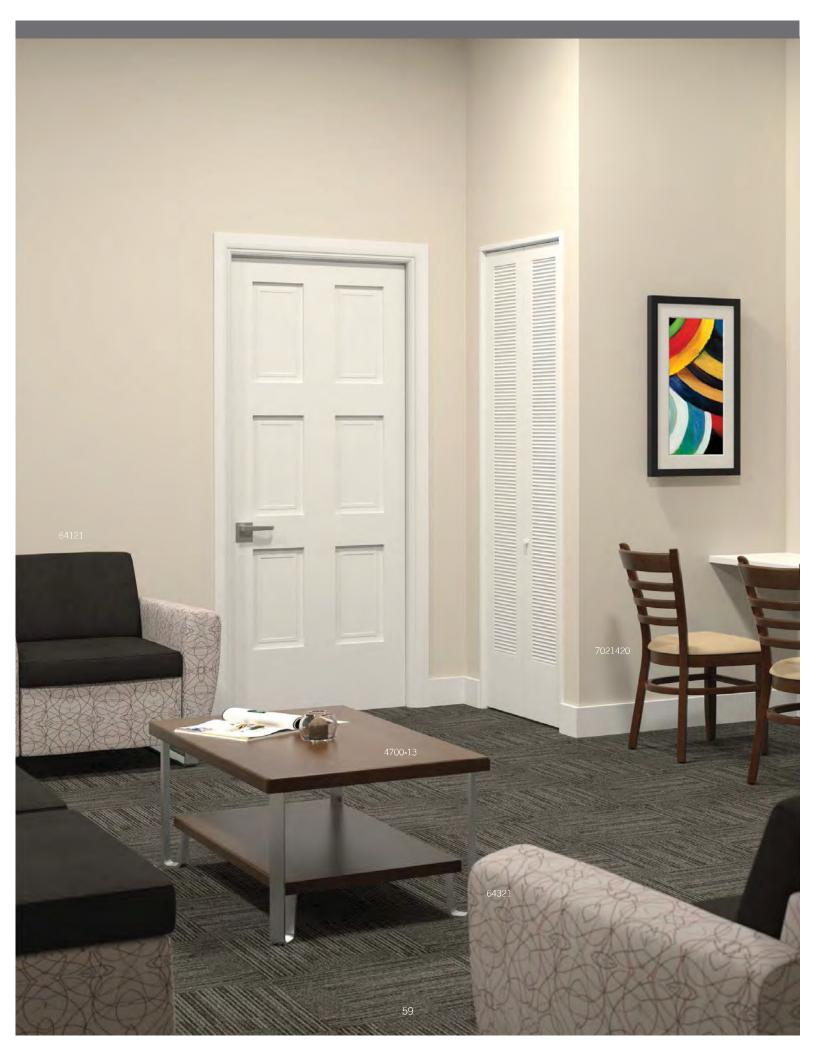
56

85

96

100

124



Edge Styles and Surfaces

Tables are available in a wide variety of sizes, shapes, and tops for many education applications. A selection of standard surface/edge styles allows you to choose the table top that best meets both your functional and design requirements while providing a durable solution to withstand years of heavy use.

Framed Wood Edge

Select, clear grade, $\frac{1}{2}$ " maple edging bonded flush to laminate surface with a highly water-resistant, thermoset, urea resin glue. Wood edging mitered on 45° angles on ends for square fit at corners. Eased corners standard on all rectangular tops. Edging for round tops cut from $1\frac{1}{4}$ " thick solid planks – minimum five pieces per top – to ensure structural integrity and minimize grain checking. Oak edge available upon request.

Half Pound Wood Edge

Post-laminated ½"half-round wood edge banded to core surface with highly water resistant thermoset glue. Laminate is overlaid up to the exposed radius edge.

Bullnose Wood Edge

Select, clear grade, $1\frac{1}{4}$ " solid maple bullnose edging. Eased corners standard on all rectangular tops. Edging corners standard on all rectangular tops. Edging for round tops cut from $1\frac{1}{4}$ " thick solid oak planks – minimum five pieces per top – to ensure structural integrity and minimize grain checking. Oak edge available upon request.

Laminated Hardwood Edge

Combines the strength and beauty of wood with 21 plys of laminated hardwood creating a truly warm,



unique look. 13 ply tops are also available for coffee, end, corner and Kidz tables. Top can also be laminated with a choice of colors to match any interior decor.

Vinyl Bumper

Handsome and durable, Sauder Education vinyl bumper edges come standard in black, brown, grey, almond or white. The ¼" T-molding is pressure-driven into the vertical core edges, then anchored with spot nails. The hand-trimming vinyl bumper edge conforms to the ½" half round.

Soft Edge

Feels soft, is strong, this edge actually makes your table tougher! The edge is semi-soft (Shore A 75 durometer) urethane molded onto premium 45-lb. density particle board. The soft edge has color running completely through it and contains an added ultraviolet inhibitor to resist fading. It's self-sealing and resists acids. Available in extended bullnose, square edge and raised edge drip-free specification.

Laminate Surfaces

Choose the Sauder Education table top color and style that best reflects your interior environment needs. Laminates from Formica®, Wilsonart®, Nevamar®, and Pionite® are standard, however any manufacturer can be specified.

Self Edge

Match the edge with your top. The self edge duplicates the laminate color or wood grain pattern of your Sauder Education table top. Routed and hand filed for a smooth, custom crafted finish.

Solid Surface Tops

Reinforced solid surface material compression molded in one piece for superior heat, stain, and impact resistance over fabricated sheet products. Finished to $1\frac{1}{2}$ " thick.

Level Locks

Sauder Education Level Lock #105-2000 allows two or more tables to be aligned and connected, providing a flat, more stable table top surface. To order, specify as an accessory with your table top.



Construction Specifications

Core: Premium, 45 lb. Density particle board, finishing to 1%. Laminate: Horizontal grade, .04"thick with a phenolic-impregnated backing laminate of .02". Overall Top Thickness: 1%."



Table Top Shapes

Sauder Education Table Tops come in several standard shapes, including Round, Square, Rectangle, Trapezoid, Boat, and Race Track.

Trapezoid Table Tops

Trapezoid Table Tops are interior design geometry at its best! Configure the trapezoid table in a variety of combinations that best suit the needs of changing interior environments.

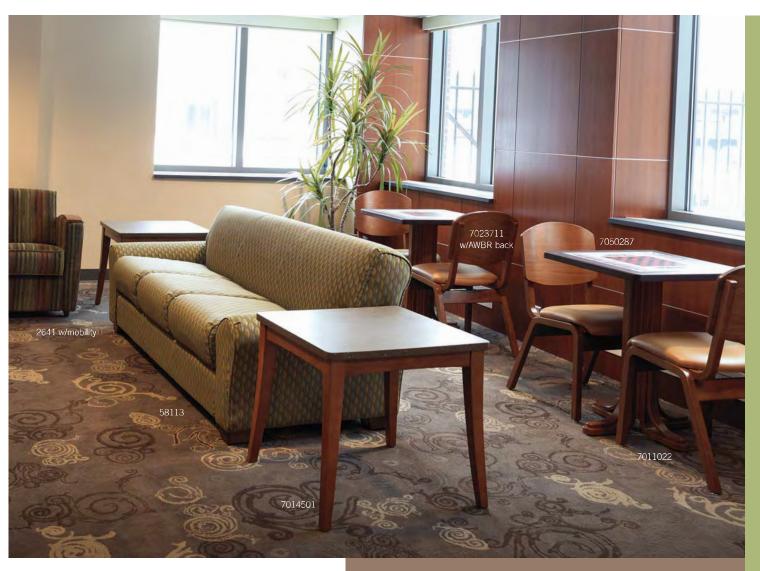
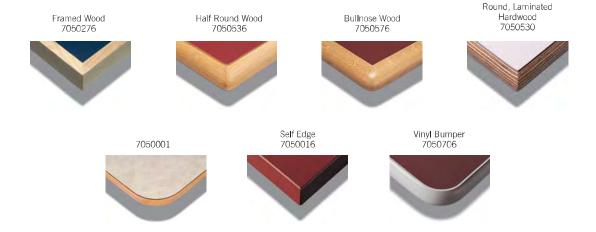




Table Gallery

- A. Wood Full Pedestal Base with Bullnose Wood Edge Table Top
- B. Metal Standard Base with Square Table Tor
- C. Wood Full Pedestal Base with Bullnose Table Tor
- D. Wood Corner Leg Base with Half Round Wood Edge Table Top
- E. Wood Full Pedestal Base with SSE Bullnose Table Top and Flip
 Top Option
- F. Wood Half Pedestal Base with Half Round Wood Edge Table Top
- G. Metal Domino Base with Bullnose Table Top
- H. Metal Economy Base and Foot Ring with Bullnose Wood Edge
 Table Top
- I. Wood Corner Leg Base with Braces and Half Round Wood Edge
 Table Top
- J. Wood Full Pedestal Base with Bullnose Wood Edge Table Top



Standard Edge Styles

- Substrate is 1-1/4" thick 45-lb. per cubic foot particleboard covered with a high-pressure laminate (specified by the customer) on the top surface and a laminate backer on the bottom surface.
- Edge material is a semi-soft (75 Shore A durometer) elastomer urethane that is U.V. stable.





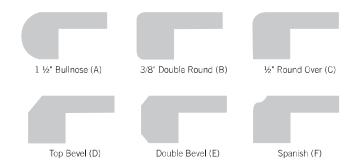
Soft Edge Styles

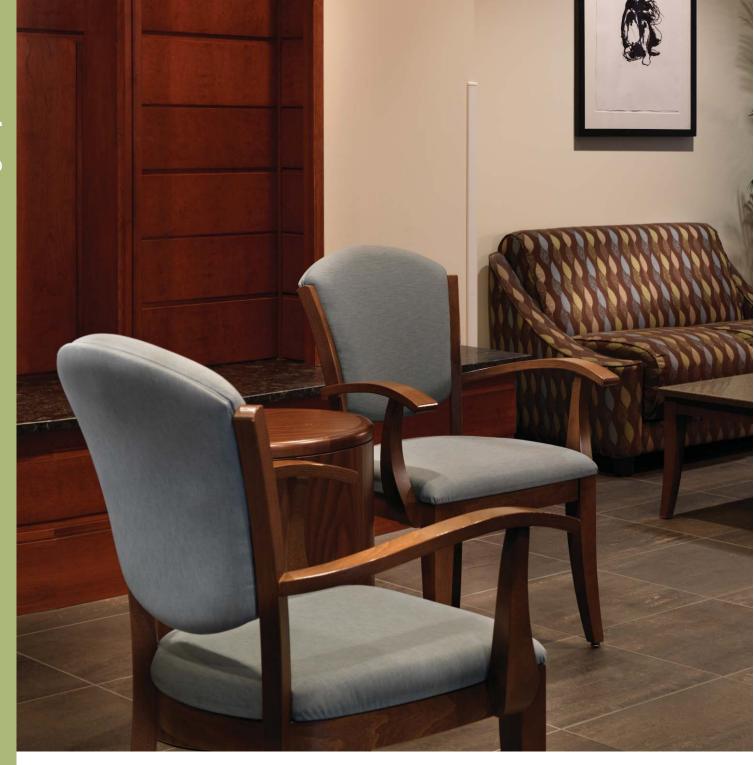
- Soft Edge table tops are an attractive and practical solution for tables.
- Semi-soft molded urethane edge looks great, is durable, and is available in several profiles and colors. See colors on page 64-65.



Corian® Solid Surface Edges Styles

- Corian authentic solid surface offers the toughest impact strength of any solid surface material.
- Color and texture run throughout and won't wear away. Substrate is ¾" thick engineered board laminated with ½" solid surface material. Edge is 1½" built up solid surface material and routed to desired profile.
- Easy-to-clean for your education environment, visit corian.com to view more than 100 colors. Price groups A through E apply.





Soft Edge Style Colors



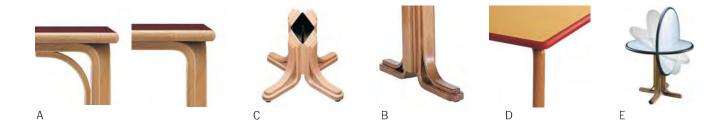
Soft Edge Table Tops are guaranteed against defect in material and workmanship for 10 years from date of receipt of product.











Wood Table Legs and Bases

A. Corner Leg Base

Timeless corner leg design available with or without braces. 16-plys of 1/16" hardwood laminations with interior miter-lock joint construction for exceptional stability. $27\frac{3}{4}$ " standard height.

B. Full Pedestal Base

The warm elegance of wood with the strength of steel. For tables up to 60" in diameter. 16 plys of 1/16" hardwood laminations conceals a $3\frac{1}{2}$ " square steel tube with braces of 11 plys for added stability. $27\frac{3}{4}$ " standard height.

C. Half Pedestal Base

Combination laminated hardwood and steel tube construction similar to Full Pedestal Bases. Ideal for longer tables in dining and conference rooms. Optional support trestle available for added stability. 27¾" standard height.

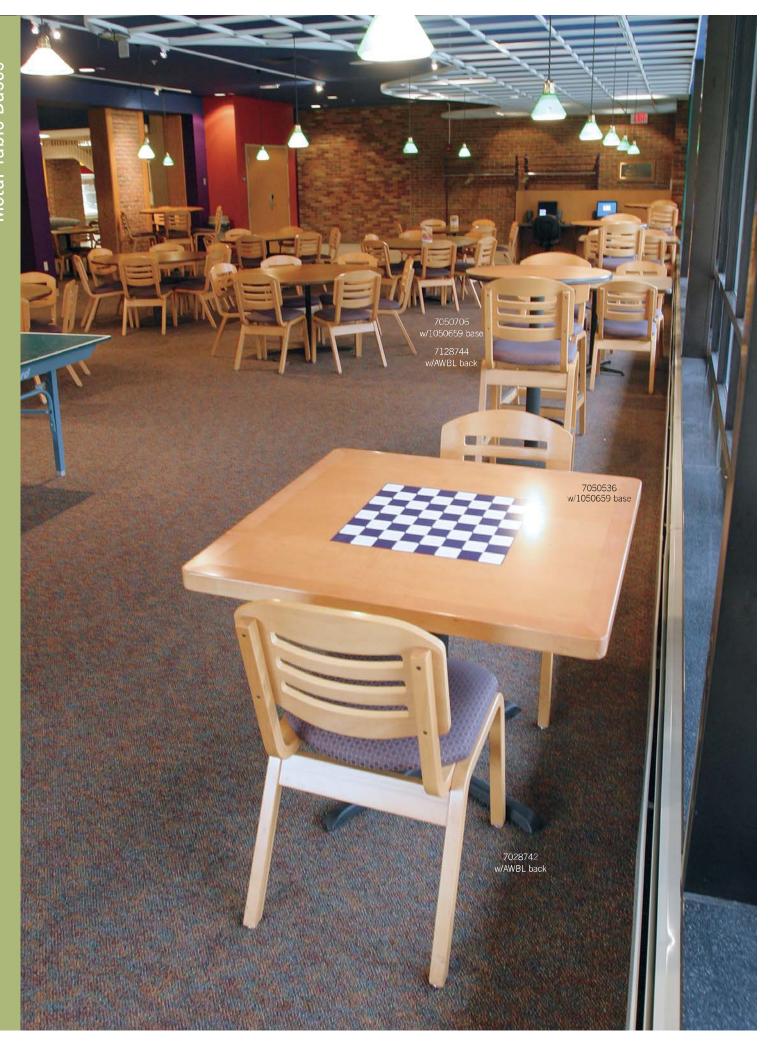
D. Kidz Table Base

Sturdy, one-piece design of 16 ply hardwood laminations are perfect as four corner legs for Kidz Series Tables. 19¼" standard height.

E. Flip Top Option

Sauder Education Flip Top #105-9999 is a great space-saving solution. A simple and convenient lever allows the table top to be quickly moved from a horizontal to a vertical position for efficient storage. Available as an option on all standard tops up to 54" wide.

For more information on wood table legs and bases see page 70.



Metal Base Finishes

powdercoats



designer finishes





Metal Table Legs and Bases

A. Economy Base

Heavy cast iron base and spider with 3"or 4" 18 ga. steel tubing, depending on table size. Equipped with plastic glides. $28\frac{1}{2}$ " standard height.

B. Standard Base

Heavy cast iron base and spider with 2" 15 ga. steel or 3"18 ga. steel tubing, depending on table size. Equipped with chrome, rubber-cushioned adjustable glides. 28½" standard height.

C. Tubular Base

Cast iron base and spider with 2" 15 ga. steel or 3" 18 ga. steel tubing, depending on table size. Equipped with chrome, rubbercushioned adjustable glides. 28½" standard height.

D. Domino Base

Heavy cast iron base and spider with 2" 15 ga. steel or 3" 18 ga. steel tubing, depending on table size. Equipped with chrome, rubber-cushioned adjustable glides. 291/4" standard height.

E. Leveling Base

Leveling controls on each foot make it easy to put all four on the floor for stability. Cast iron base and spider with 2" 15 ga. steel or 3" 18 ga. steel tubing, depending on table size. Equipped with nylon glides with ABS plastic adjustment knobs. $27\frac{1}{2}$ " standard height.

F. Adjustable/Flip Top Base #105-0020

Versatile base provides adjustment from 28" to 34" to accommodate both wheelchairs and regular dining chairs. Equipped with "quick tilt" feature for tilting the table top for storage and cleaning, and a "quickstep" center transport system for easier moving. Suitable for square, round, and rectangle table tops from 36" to 60".

For more information on wood table legs and bases see page 71.



Wood Table Legs and Bases

The enduring beauty and warmth of wood is given full expression in Sauder Education wood table legs and bases. Beautifully finished plybent/laminate construction of responsibly resourced hardwoods ensures both appearance and performance. Count on Sauder Education Tables to have the strength to stand up to the job and the subtle style to look great while doing it.

Ordering Information: Use the chart below to select the specific legs or base that is appropriate for size and shape of table top.

Тор	S			Wood Bases								
	Shape	Size	Seating -	Full Pedestal		Half Pedestal		Trestle (Optional)		Corner Legs	V-Channel	
	знаре	W x L (in.)	Capacity	Model	Qty.	Model	Qty.	Model	Qty.	Model	Model	Qty.
	Circle	24 Dia.	2	701-1022	1	N/A	0	N/A	0	701-1089 or 90M	N/A	0
	Square	24 x 24	2	701-1022	1	N/A	0	N/A	0	7 01-1089 or 90	N/A	0
	Rectangle	24 x 30	2	701-1022	1	N/A	0	N/A	0	701-1089 or 90	N/A	0
	Rectangle	24 x 36	2	701-1026/22m	1	N/A	0	N/A	0	701-1089 or 90	N/A	0
	Circle	30 Dia.	3	701-1022	1	N/A	0	N/A	0	701-1089 or 90	N/A	0
	Square	30 x 30	2	701-1022	1	N/A	0	N/A	0	701-1089 or 90	N/A	0
	Rectangle	30 x 36	2	70 1- 102 6/2 2m	1	N/A	0	N/A	0	701-1089 or 90	N/A	0
	Rectangle	30 x 48	4	701-1039/22m	1	701-0522	2	701-1232	1	701-1089 or 90	N/A	0
	Rectangle	30 x 60	4	N/A	0	701-0522	2	701-1236	1	701-1089 or 90	105-2048	2
	Rectangle	30 x 72	6	701-1022	2	701-0522	2	701-1242	1	701-1089 or 90	105-2060	2
\bigcirc	Circle	36 Dia.	4	701-1026	1	N/A	0	N/A	0	701-1089 or 90	N/A	0
	Square	36 x 36	4	701-1026	1	N/A	0	N/A	0	701-1089 or 90	N/A	0
	Rectangle	36 x 48	4	701-1039/26m	1	701-0526	2	701-1232	1	701-1089 or 90	N/A	0
	Rectangle	36 x 60	6	N/A	0	701-0526	2	701-1236	1	701-1089 or 90	105-2048	3
	Rectangle	36 x 72	6–8	70 1- 1026/22m	2	701-0526	2	701-1242	1	701-1089 or 90	105-2060	3
	Circle	42 Dia.	5	701-1032	1	N/A	0	N/A	0	701-1089 or 90	N/A	0
	Square	42 x 42	4	701-1032	1	N/A	0	N/A	0	701-1089 or 90	N/A	0
\bigcirc	Circle	48 Dia.	5	701-1039	1	N/A	0	N/A	0	701-1089 or 90	N/A	0
	Square	48 x 48	4	701-1039	1	701-0539	2	701-1232	1	701-1089 or 90	N/A	0
	Circle	54 Dia.	6	701-1039	1	N/A	0	N/A	0	701-1089 or 90	N/A	0
\bigcirc	Circle	60 Dia.	6–7	N/A	0	701-0522	3	N/A	0	701-1089 or 90	N/A	0
	Square	60 x 60	8	N/A	0	701-0539	2	701-1236	1	N/A	N/A	0

All legs and bases come standard with glides.

Metal Table Legs and Bases

Sauder Education metal bases are solid, sturdy, and handsome for settings where the look and features of metal are better suited. Adjustable bases provide the flexibility to accommodate wheel chair and ambulatory users.

Ordering Information: Use the chart below to select the appropriate size and shape of table top. All bases come standard with glides.

			Metal Bases									
Shan	Shape Size		Economy #105-0029		Standard #105-0659		Tubular #105-0669		Domino #105-0159		Leveling #105-0025	
	WxL	Seating in.) Capacity	Spread	Qty.	Spread	Qty.	Spread	Qty.	Spread	Qty.	Spread	Qty.
) Circle	24 Di	a. 2	22 x 22	1	18 x 18	1	22 x 22	1	17 x 17	1	18 x 18	1
Squa	re 24 x 2	4 2	22 x 22	1	18 x 18	1	22 x 22	1	17 x 17	1	18 x 18	1
Recta	ingle 24 x 3	0 2	22 x 22	1	24 x 24	1	22 x 28	1	22 x 22	1	24 x 24	1
Recta	ingle 24 x 3	6 2	22 x 30-4c	1	22 x 30	1	22 x 28	1	22 x 22	1	22 EB	2
) Circle	9 30 Di	а. 3	22 x 22	1	24 x 24	1	22 x 22	1	17 x 17	1	24 x 24	1
Squa	re 30 x 3	0 2	22 x 22	1	24 x 24	1	22 x 22	1	22 x 22	1	24 x 24	1
Recta	ingle 30 x 3	6 2	22 x 30	1	22 x 30	1	22 x 28	1	22 x 22	1	24 x 24	1
Recta	ingle 30 x 4	8 4	22 EB	2	24 EB	2	22 EB	2	17 x 17	2	28 EB	2
Recta	ingle 30 x 6	0 4	22 EB	2	24 EB	2	22 EB	2	17 x 17	2	28 EB	2
Recta	ingle 30 x 7	2 6	22 EB-4c-15s	2	24 EB	2	22 EB	2	17 x 17	2	28 EB	2
) Circle	9 36 Di	a. 4	30 x 30-4c	1	32 x 32	1	28 x 28	1	22 x 22	1	32 x 32	1
Squa	re 36 x 3	6 4	30 x 30-4c	1	32 x 32	1	28 x 28	1	22 x 22	1	32 x 32	1
Recta	ingle 36 x 4	8 4	22 EB-4c	1	32 x 32	1	22 EB	2	30 x 30	1	28 EB	2
Recta	ingle 36 x 6	0 6	22 x 30-4c	2	24 EB	2	22 EB	2	30 x 30	1	28 EB	2
Recta	ingle 36 x 7	2 6-8	22 x 30-4c-15s	2	24 EB	2	22 EB	2	22 x 22	2	28 EB	2
) Circle	42 Di	a. 5	30 x 30-4c-15s	1	32 x 32	1	28 x 28	1	30 x 30	1	32 x 32	1
Squa	re 42 x ²	2 4	36 x 36-4c	1	32 x 32	1	36 x 36	1	30 x 30	1	32 x 32	1
) Circle	48 Di	a 5	36 x 36-4c	1	32 x 32	1	36 x 36	1	30 x 30	1	32 x 32	1
Squa	re 48 x 4	8 4	36 x 36-4c	1	32 x 32	1	36 x 36	1	30 x 30	0	N/A	0
) Circle	54 Di	a. 6	36 x 36-4c	1	40 x 40	1	36 x 36-5c	1	30 x 30	1	18 EB	4
) Circle	e 60 Di	a. 6-7	36 x 36-4c	1	40 x 40	1	36 x 36-5c	1	30 x 30	1	18 EB	4
Squa	re 60 x 6	60 8	N/A	0	40 x 40-3c	1	36 x 36-5c	1	N/A	0	22 EB	4





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