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Local Manufacturing in Bladel & High Point

Furniture-making is a tradition that goes back many years in both Bladel and High Point. While the story behind each facility is unique, a common thread unites them: the ability to create quality products of the highest standards. In fact, the rich legacy of manufacturing furniture in both areas is a major reason why BuzziSpace chose Bladel and High Point for its manufacturing locations.

Just across the border of Belgium in the Netherlands, you will find our manufacturing facility in Bladel. From the outside, it might look like any other production facility, but on the inside, it is anything but. Welcome to a world of imagination and innovation, a world where ideas are turned into reality - the world of BuzziSpace.

The facility in Bladel houses more than 80 employees across several departments, with more than 100 years of combined experience in foam cutting, upholstering and stitching. A handful of its current workforce was brought on from the last company

to occupy the space, a manufacturer of caravan cushions, consequently bringing with them a strong level of expertise in upholstery and foam-work, which has been key to creating several BuzziSpace products.

Despite having an extensive skillset, employees do sometimes face challenges. The truth is, the process of making caravan cushions differs greatly from that of making a BuzziSpace product - the work is more rigorous and complex, and requires a much keener eye for detail.

For example, making a product like BuzziCube 3D involves a particularly complex lamination process. Craftsmanship is required to find the right balance between pressure, temperature and glue, to seamlessly fasten fabric to the 3D cut foam. Every time a new fabric is introduced, our production team has to reevaluate the formula from scratch, so the team is constantly innovating to meet new challenges.









Across the Atlantic, we also work hard to maintain our position as an industry front-runner. Establishing a second manufacturing facility in High Point, North Carolina, has been critical to our success.

Every day, 35 employees strive to make products of the highest quality at this location, which used to be an old cotton mill before it was transformed into a BuzziSpace manufacturing facility.

With a rich history of furniture-making and a skilled local labor force, High Point was the ideal location for us to establish production in America.

At BuzziSpace, craftsmanship is crucial to guarantee high-quality finished products. In several departments, much of the work is still done by hand, requiring special techniques to achieve the desired result. For instance, lacing and upholstery are some of the departments in which the work necessitates a steady hand and eye for detail. Here, the work is both an art and a skill.

Every year, thousands of meters of fabrics and cubic meters of foam are used to produce BuzziSpace solutions. It's inevitable to avoid any waste materials. With sustainability being one of BuzziSpace's founding pillars, both facilities have implemented recycle management of core materials such as foam, cardboard and fabric.

In Bladel, for instance, foam recycling has proven to be a great success in resourcing old materials and eliminating excess waste.

In High Point, sustainable practices are primarily guided by LEED (Leadership in Energy and Environmental Design), a green building certification program.

Despite the distance between our two facilities and some differences, both locations share an important place in BuzziSpace's rich tapestry: a shared passion for making products that will solve the modern design challenges of today - and beyond.

Lacing and upholstery are some of the departments in which the work necessitates a steady hand and eye for detail. Here, the work is both an art and a skill.



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BuzziSpace — 25

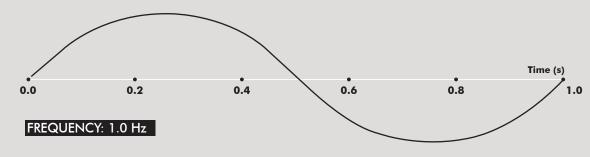
WHAT IS SOUND

FREQUENCY
DECIBEL
REVERBERATION TIME

Sound consists of pressure waves that run through the air. It can be described as energy, created by vibrations, transmitted through air or any other medium. The inner ear transfers those vibrations into sound. These sound waves have 2 different characteristics: frequency and decibel. **Frequency** determines the tone of the sound, while **Decibel** determines the intensity of sound.

Frequency

The wavelength determines the sound frequency. It is measured as the number of repetitive vibrations per cycle per second and is expressed in Hertz. The audible range of sound is between 20 to 20 000 Hz. The higher the frequency, the higher the tone.





Low tone

Long wave - Low frequency (50 - 250 Hz)

E.G. heating systems, ventilation, elevators, copy machines, server rooms





Mid tone

Mid length wave - Speech frequency (250 - 2500 Hz) E.G. speech, vowels, consonants





High tone

Short wave - High frequency (2500 - 12000 Hz) E.G. ringtones, typing sounds, clicking sounds, kids



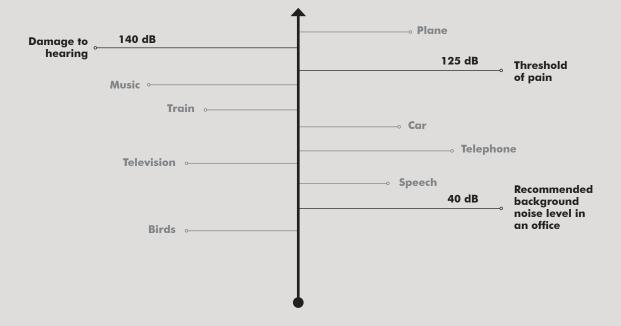
Decibel

Decibel is a logarithmic unit to express the ratio of sound intensity (volume) and is important as an indicator of the background noise level. Humans can hear sounds between 0 and 140 decibels.

SOUND
FREQUENCY
DECIBEL
REVERBERATION TIME

WHAT IS

The value of decibels has no direct or indirect correlation with the sound frequency. For example, the ticking of a clock and the buzzing of a vacuum cleaner may have the same frequency but a different volume.



Reverberation time

Reverberation time is the time needed for an original sound source to decay 60 dB and is expressed in seconds. In order to generate excellent speech intelligibility and clarity, the reverberation time should be adjusted and balanced by the means of absorptive material in function of the specific acoustical issues in a given space. The recommended reverberation time will always have to be adapted to the room volume and the type of activity.

RECOMMENDED REVERBERATION TIME:

> Office: 0.75s > Meeting room: 0.60s > Cafetaria: 1.00s > Gymnasium: 1.50s > Auditorium: 1.50s to 2.00s

INFLUENCES ON THE

Reverberation time

- ★ VOLUME OF THE ROOM
- **T** ROOM TEMPERATURE
- ◆ ABSORPTION COEFFICIENT OF <u>MATERIALS</u>, <u>OBJECTS</u> AND <u>PEOPLE</u> IN A ROOM



BUZZISPACE ACOUSTICS

CONTINUOUS TESTING
HOW TO READ ACOUSTIC REPORTS
ACOUSTIC AMBASSADOR

ACOUSTIC PRINCIPLES
BUZZISPACE RT60

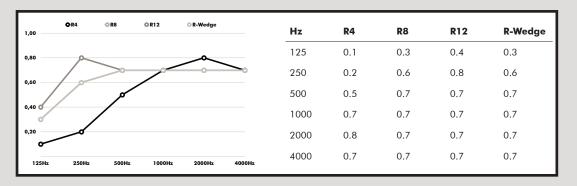


All acoustic products are tested to determine the absorption performance following the reverberation room method.
All tests are done in an accredited test laboratory, Peutz bv.



How to read acoustic reports

This chart shows the equivalent absorption area (A_{eq}) of 4 different variations of our BuzziClipse with their metric Sabin value in all the relevant frequencies, where one square meter equals one metric Sabin.



EQUIVALENT SOUND ABSORPTION AREA (AEQ) EXPRESSED IN SQUARE METER

- > A Sabin is the unit for the absorption of sound, equal to the absorption provided by 1 square meter (foot) of a completely absorbing product.
- > This is the only accepted and certified method, applied to freestanding products.
- > Depending on the position in the room, the product will react in a different way but will always generate the same amount of equivalent absorption area.

All acoustic reports can be found on our website: www.buzzi.space



Acoustic Ambassador

DANIEL VERLOOVEN

He travels the globe sharing his expertise and knowledge through seminars, trainings and lectures for an audience of A&D and facility managers.

As an expert, he supports the product development team with advise and recommendations on how to get the best performance out

of new acoustical products. His role includes monitoring acoustic testing and calculating the performance rates of the BuzziSpace acoustical portfolio. Daniel also provides training, support and consultancy for the global BuzziSpace sales network and community.

He also writes and develops CEU and CPD programs helping professionals gain knowledge about the importance of acoustics.

Acoustic Principles

To create a better acoustical environment and reduce reverberation time in a room, BuzziSpace products are developed to perform on one or more of the following acoustic principles.



Absorption

Sound Waves are absorbed by any 'acoustically soft' material they encounter.

Sound is energy and in order to stop this energy from propagating, absorptive panels will be used to convert this energy into heat through friction. The absorption coefficient of a product will determine the level and quality of absorption. Absorption applies to fixed wall or ceiling elements.



CONTINUOUS TESTING
HOW TO READ ACOUSTIC REPORTS
ACOUSTIC AMBASSADOR

ACOUSTIC PRINCIPLES
BUZZISPACE RT60



Diffusion

Sound energy is spread evenly in a given space.

Wavelengths which cannot be absorbed through acoustic treatment will scatter evenly back into the room, ensuring a better spread while maintaining a live, vivid sound. This property can be obtained by alternating different depths of absorptive material and 3D shapes.



Attenuation

Reducing the sound transfer within a room.

In order to reduce the sound transfer between different spaces, vertical elements will be applied to cut down sound energy. Those can come in different shapes such as sound blocks, vertical ceiling panels, room dividers, desk screens... Attenuation or sound dampening has a positive impact on speech intelligibility and clarity.



A MUSTHAVE FOR ACOUSTIC GEEKS

When decorating a space, we often think of only the most visible items: tables, chairs and curtains. But what we do not see—the acoustics of the room—is too often forgotten. The RT60 app, developed by BuzziSpace, measures the reverberation time in each room and suggests products to improve sound quality. With the simulation tool, you can see the acoustical impact of BuzziSpace products in your room.

MORE INFO ON HOW TO GET STARTED ON BUZZI.SPACE/BLOG/RT60

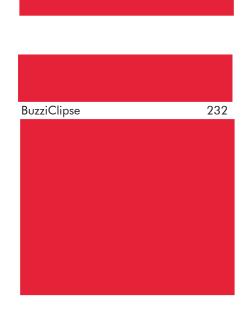


For detailed acoustic reports check the product page on our website: www.buzzi.space



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BuzziBack

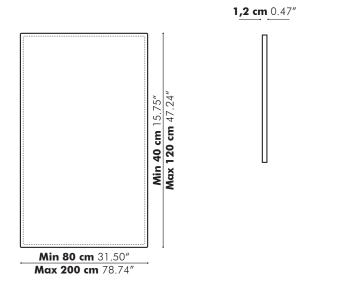
— by Sas Adriaenssens

Wall panel with adhesive tape or magnetic tape on backside

Spice up the back of your cabinets or your walls with the BuzziBack. Fully customizable, this acoustical treatment is available in different colors and tailored sizes. The sound absorbing screen also acts as a pin board.



Dimensions



Finishes

2 layers of BuzziFelt stitched together Extra layer in fabric collections CAT A, B, C, D, E, F possible (check our application overview p. 282)

Mounting

Adhesive tape or magnetic tape on backside Mounting on vertical surfaces only Not recommended for ceiling applications

Acoustics

Acoustic Principles



Absorption

Acoustic Performance

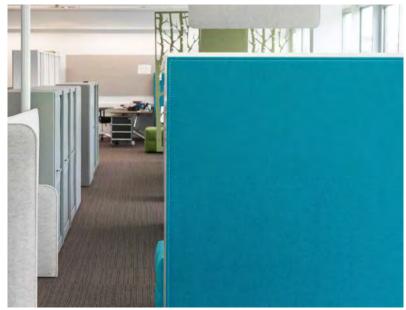


High Tones

How to order

Size (W x H) BuzziFelt color Mounting option





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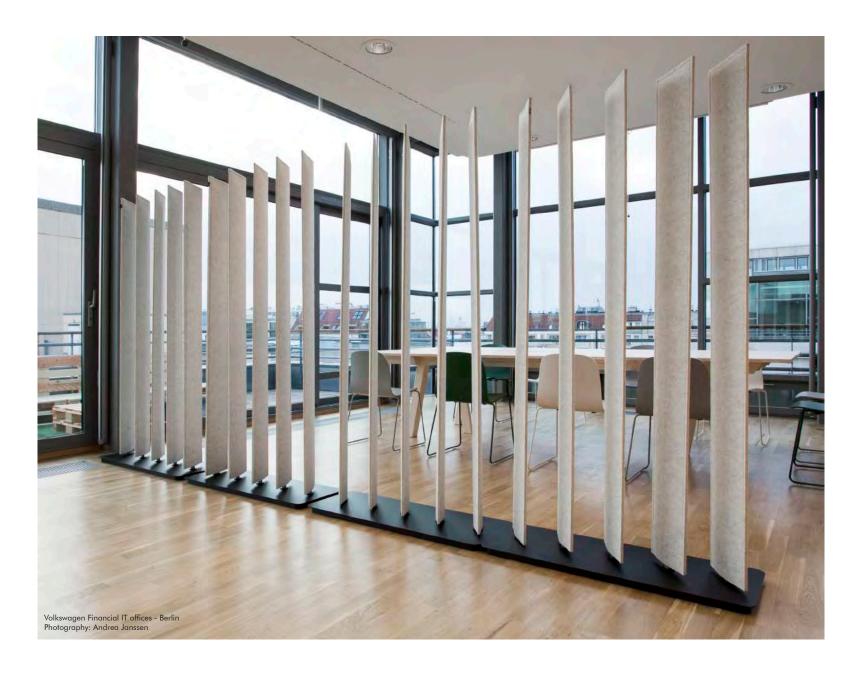
BuzziSpace BuzziBlinds Classic — 39

BuzziBlinds Classic

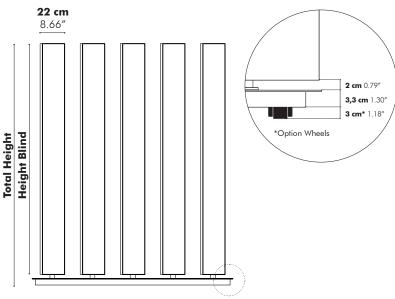
— By Alain Gilles

Room divider

These rotating acoustical blinds take their inspiration from modernist architecture—more specifically from the exterior sunshades that can be found on modernist buildings designed by Oscar Niemeyer. The free-standing room divider is made up of a series of five rotating acoustic blinds. With a simple twist, the blinds can be opened or closed to varying degrees to create privacy or open-up a space. This gives individuals the opportunity to determine the level of privacy they may want or need at any given moment to concentrate on a specific task.



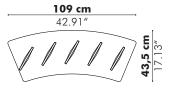
Dimensions

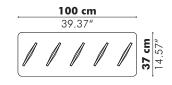


	Height Blind	Total Height
S	115 cm 45.28"	120,3 cm 47.36"
M	150 cm 59.06"	155,3 cm 61.14"
L	185 cm 72.83"	190,3 cm 74.92"

Baseplates

Curved 45° Regular





Finishes

Cover in BuzziFelt Extra layer in fabric collections CAT A, B, C, D, E, F possible (check our application overview p. 282) Baseplate in black (RAL 9005) or white (RAL 9010)

Options

Bicolor

Wheels (height + 3 cm | 1.18")

Acoustics Acoustic Principles





Attenuation Diffusion

Acoustic Performance





How to order

Size
Model & color Baseplate
Fabric (CAT > collection > color)
Option





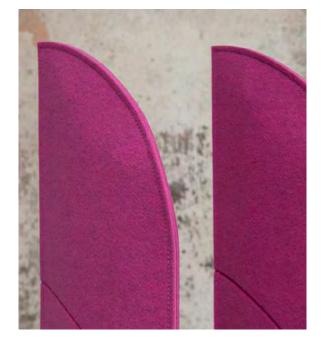


BuzziSpace BuzziBlinds — 41 40 — BuzziSpace Acoustic Solutions









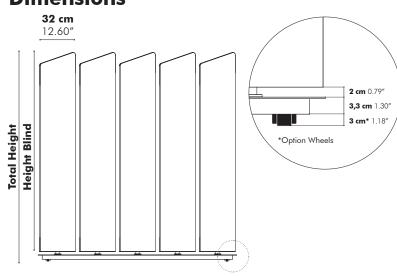
BuzziBlinds

— By Alain Gilles

Acoustical performance and privacy with a twist
New additions to the BuzziBlinds Classic. The new generation
of BuzziBlinds offers 4 different shapes of the fins covered with
plain BuzziFelt. The innovative v-cut technique strengthens
the architectural and minimal look. The rhythm and tonalities
created by the orientation of the v-cut add a dynamic of depth to any space.

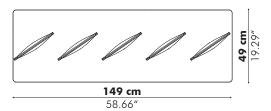
42 — BuzziSpace Acoustic Solutions BuzziSpace BuzziBlinds — 43

Dimensions



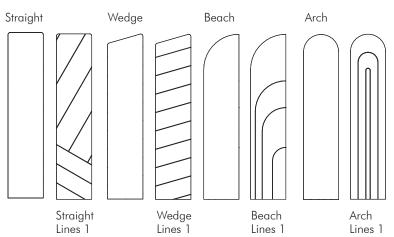
Height Blind Total Height 155,3 cm 61.14" **M** 150 cm 59.06" **190,3** cm 74.92" **L** 185 cm 72.83"

Baseplate



Models & Patterns

Blinds



Finishes

Cover in BuzziFelt
Extra layer in fabric collections CAT A, B, C, D, E, F possible for Blinds without v-cut lines. (check our application overview p. 282)
Baseplate in black (RAL 9005) or white (RAL 9010)

Options

Bicolor Wheels

Acoustics

Acoustic Principles





Attenuation Diffusion

Acoustic Performance



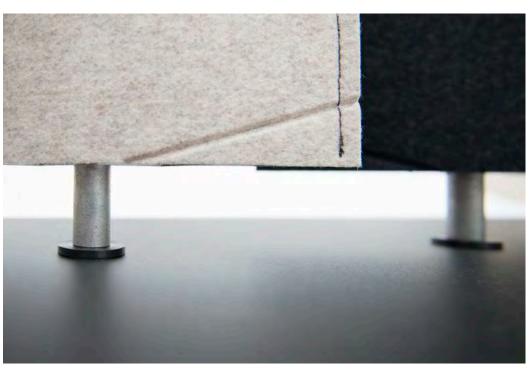


Mid Tones High Tones

How to order

Model & Pattern Size Color baseplate
Fabric (CAT > collection > color) Option



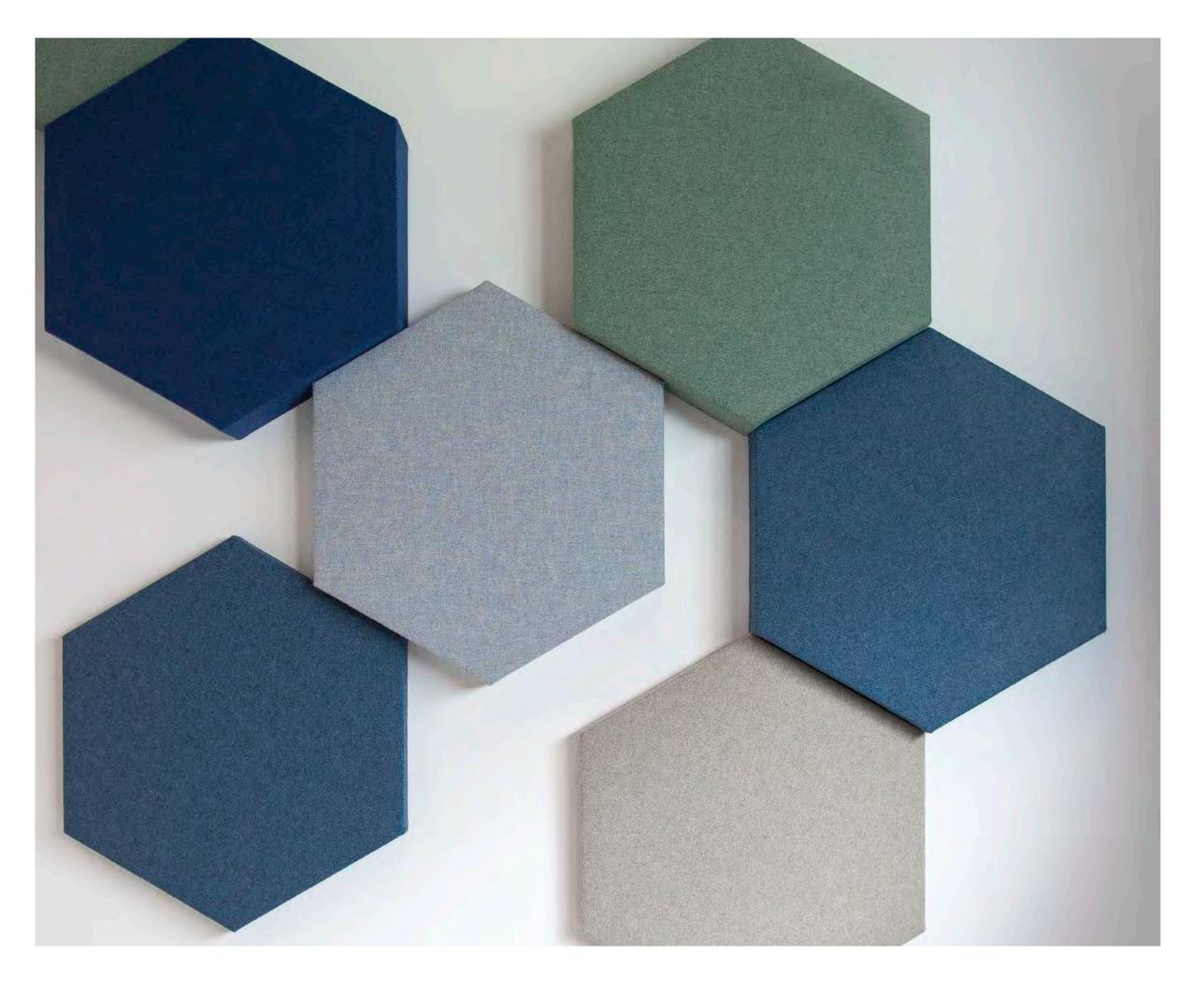






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BuzziSpace BuzziBlox — 45



BuzziBlox

— By BuzziSpace Studio

Wall mounted or ceiling pendant acoustic panel

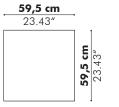
BuzziBlox is a group of acoustic panels with different depths, developed to tune a room in the speech spectrum range and especially in the low and mid frequencies.

By using alternating depths, the absorption of the different wavelengths into the thick layers of foam will be improved and make sure that the waves don't reflect into the room again. This diffusion effect will give the room a more pleasant sound experience. When placed against a wall, the Blox rather has the appearance of a piece of art while fully maintaining its initial purpose: to control and monitor the sound in any given room.

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Models

Square



Depth **Depth Square 4 cm** 1.57" SQ-4 SQ-8 **8 cm** 3.15" SQ-12 **12** cm 4.72"

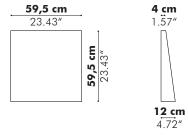


Hexa

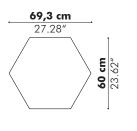
Depth Hexa

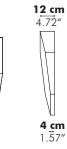
Hexa-4	4 cm 1.57"
Hexa-8	8 cm 3.15"
Hexa-12	12 cm 4.72′

Square Wedge



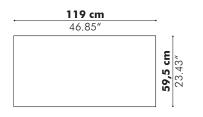
Hexa Wedge

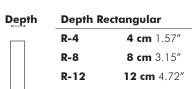




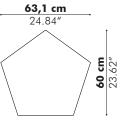
Depth

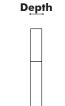
Rectangular





Penta

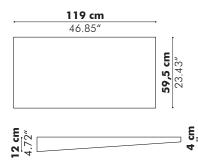




Depth Penta

Penta-4	4 cm 1.57"
Penta-8	8 cm 3.15"
Penta-12	12 cm 4.72"

Rectangular WOLS



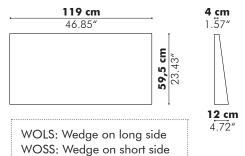
Penta Wedge



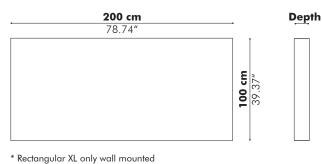




Rectangular WOSS



Rectangular XL*



Depth Rectangular XL **8 cm** 3.15" R-8 **12** cm 4.72" R-12

Finishes

Upholstery in fabric collections CAT A, B, C, D, E, F (check our application overview p. 282)

Mounting

Fixing system: horizontal and vertical use possible



Wall Mounted Fixing System Wall incl. wooden brackets (excl. screws for ceiling)



Ceiling Suspended Fixing System Screw with 4 cables of 2 m - 78.74" or 5 m - 196.85" (black or alu)



Ceiling Suspended

Fixing System Magnet with 4 cables of 2 m - 78.74" or 5 m - 196.85" (black or alu)

Acoustics

Acoustic Principles





Absorption Diffusion

Acoustic Performance







Low Tones Mid Tones High Tones

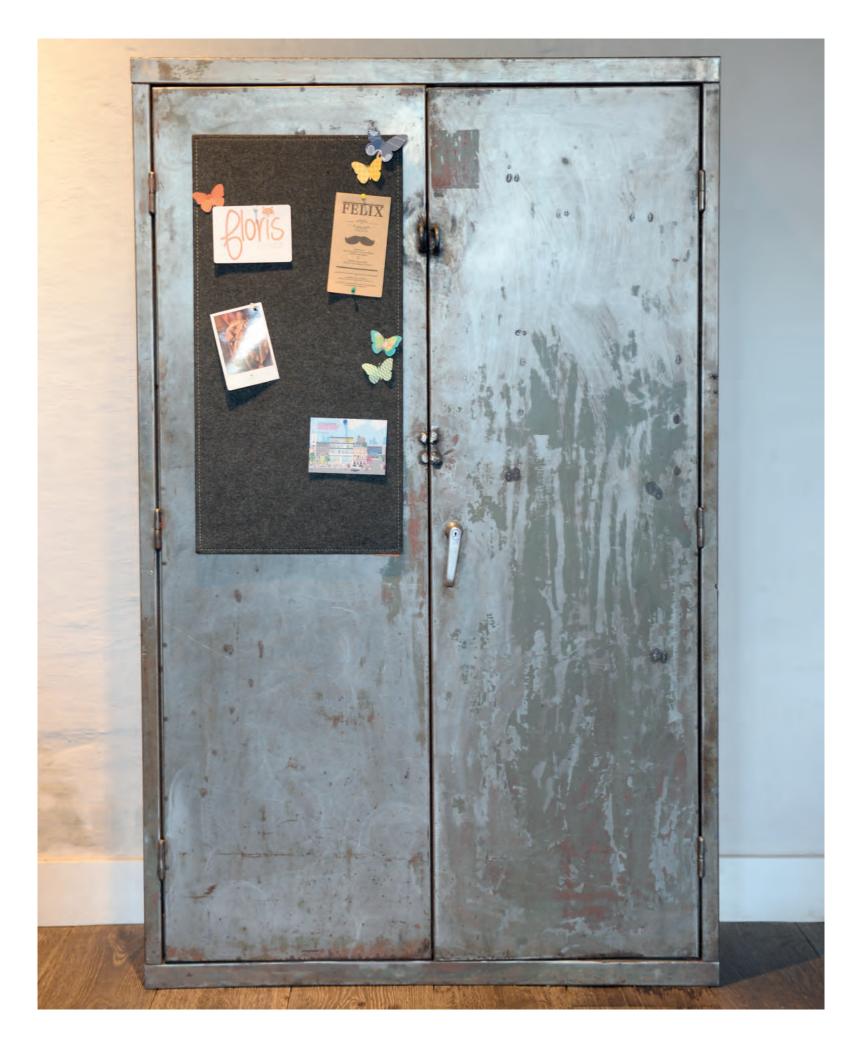
How to order

Fabric (CAT > collection > color) Mounting option



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BuzziSpace BuzziSpace BuzziBoard — 49



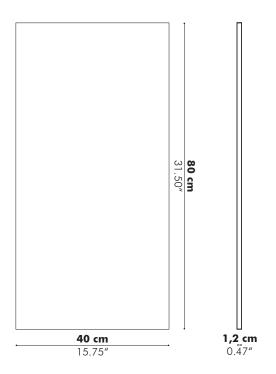
BuzziBoard

— by Sas Adriaenssens

Acoustic panel with power magnets in BuzziFelt

The BuzziBoard is a magnetic and sound absorbing memo board that can be attached to metal surfaces or to both sides of a glass wall with no need for hooks or screws. You can use it to pin things up, to absorb sound or to darken your windows; in any case this multipurpose object invites you to use your imagination in the workplace or at home.

Dimensions



Finishes

2 layers of BuzziFelt with 6 power magnets

Mounting

On a metal wall

On a regular wall: use the metal strip

2 BuzziBoards with glass wall in between: gauge of glass max.10 mm - 0.39"

Clear glass only, without osmose cleaning technique

Not recommended for ceiling applications

Acoustics

Acoustic Principles



Absorption

Acoustic Performance



High Tones

How to order

BuzziFelt color