

naught**one**



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Issue 4.0

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Further product information including downloadable images and CAD blocks can be found on our website www.naughtone.com

Please contact naughtone or your furniture dealer directly for any other enquiries.

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about us

At naughtone we like to keep things easy; Useful, Beautiful Furniture quite simply explains what we do. Even our name naughtone means no-nonsense.

naughtone is a British company founded in 2005 by industry professionals. We like to consider ourselves friendly experts and we strive to make the process of selecting, purchasing and receiving our products as easy and informative as possible.

Although naughtone is based in Britain our products are available globally. We design and develop in the UK and our manufacturing strategy supports consistent lead times, pricing and environmental factors in our international markets. We have our own showrooms in the UK and North America and our products can be seen in furniture dealer showrooms all over the world.

naughtone furniture is used by some of the most influential brands in commerce and culture; there is no better proof of the relevance and application of the product range. We have built this useful collection of products by reacting quickly to market demands with as straightforward solution as possible.

We like to think that our products perform as you expect them to and are designed with just the right amount of familiarity to make them instantly understood and loved. Simple design paired with our wide variety of finishes means we don't have to tell you how to use our furniture. Instead, enjoy this brochure and be inspired to find the perfect collection to suit your needs, whatever they may be.



environment

As designers and manufacturers, we recognise our responsibility to supply products which will have a lasting value. Consequently, we design without the influence of fashion and we manufacture using the best quality raw materials and processes. We hope that naughtone products will prove to be a positive investment of our planet's resources.

naughtone is based in Yorkshire, Northern England where all our products are designed and developed. As well as our own production facilities in the UK we are increasingly producing our products internationally to more effectively supply local markets.

Architects and Interior designers also have a responsibility and desire to deliver sustainable, low environmental impact projects; naughtone's involvement with major national and international projects since our inception is proof of our ability to deliver modern, environmentally conscious products.

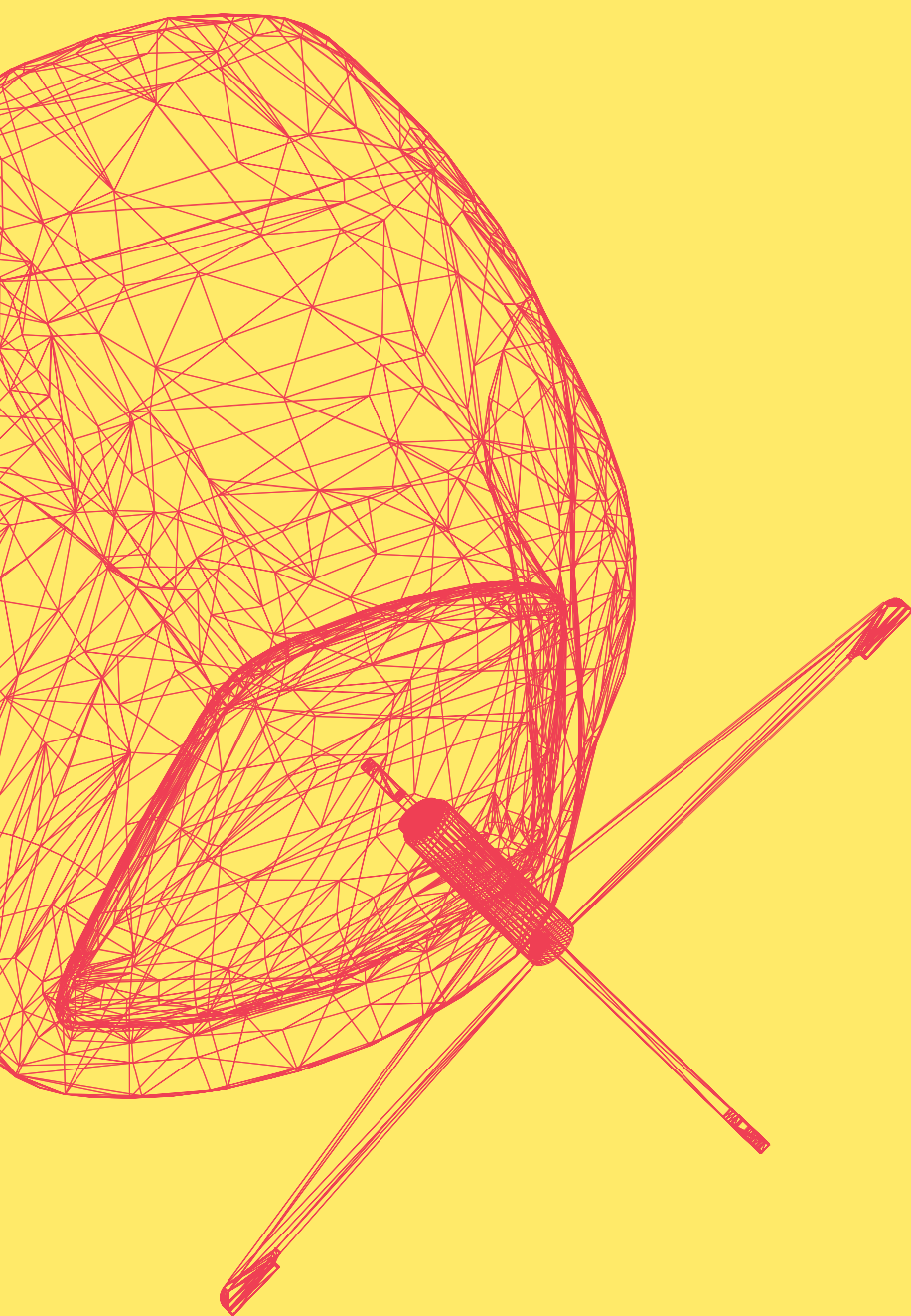
Environmental practice is common sense to us but we don't just rely on our assumptions. We invite external audits such as FISP (furniture industry sustainability program), which we are accredited with, and we also hold tougher industry standards such as ISO 14001. We are FSC® certified (FSC® C134222). In addition we are also PEFC certified.

We have more detailed information on our products and their ingredients; this is information that can assist when scoring building and interior projects for schemes such as SKA and LEED.

For more information please contact your sales representative or visit naughtone.com

inspire

Inspirational images from a broad selection of case studies and more recent product photography.

































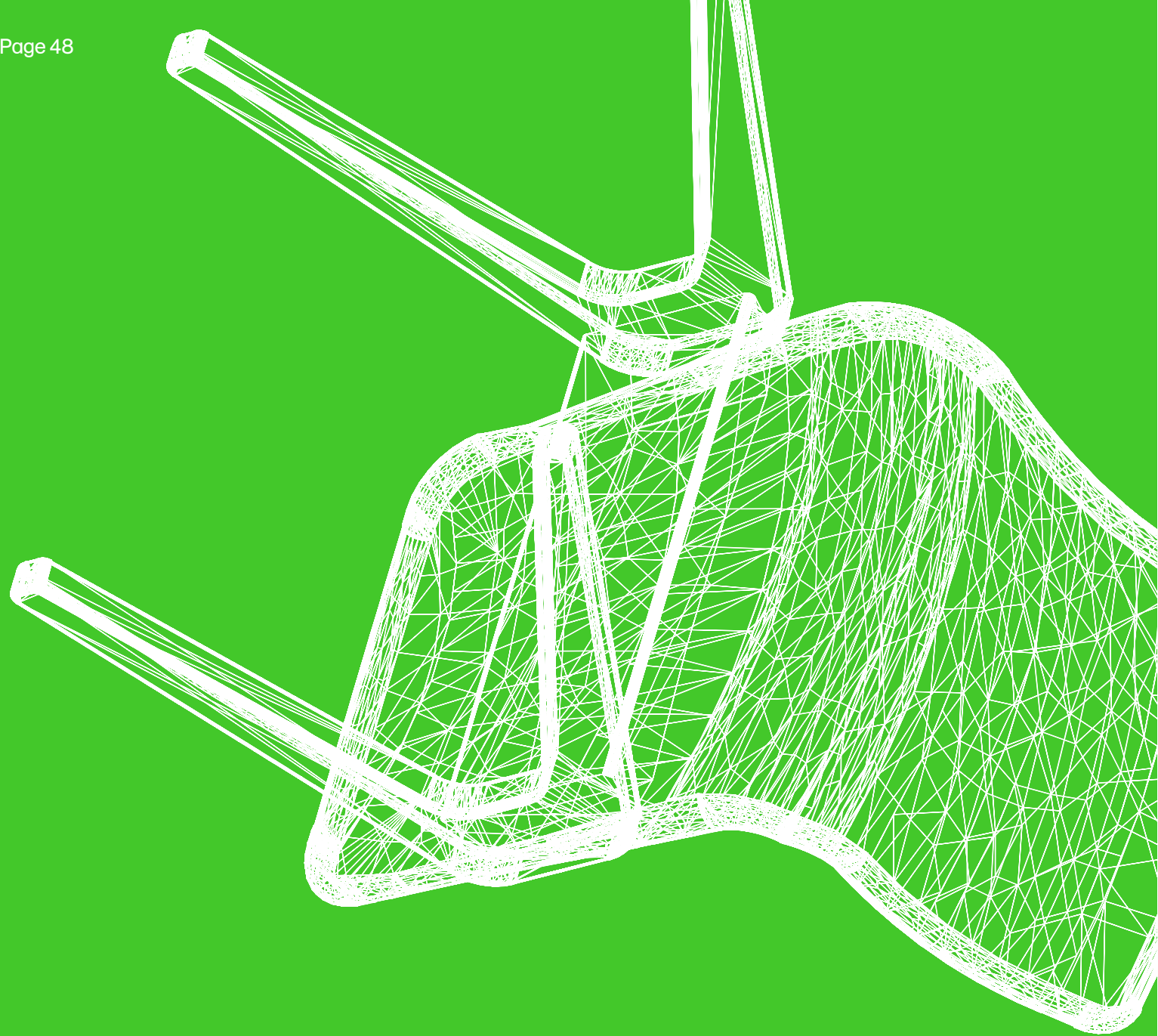












products

A double page spread per product range to break down the range options in detail.

Page 50	Trace small table
Page 52	Trace large table
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Page 60	Dalby wooden leg coffee / cafe tables
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Page 110	Busby chair
Page 112	Portion seating
Page 114	New Hatch modular seating
Page 116	New Symbol modular seating
Page 118	Clyde Club sofa / chair / bench

trace

Small Table



Design

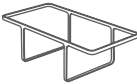
Sold by the likes of MOMA in New York, the trace table range is simply a modern classic that speaks for itself. Suffice to say, the immaculate hand made steel frame and repetition of shapes make trace an exquisitely balanced form. Historically seen with a clear glass top, trace works equally well with opulent or contrasting materials recessed flush into the frame. Use trace in the standard sizes in any interior or talk to us about a bespoke size to suit your specific requirements.

Technical

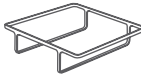
Trace is handmade from cold drawn mild steel. The selection of steel is ideal for achieving sharp lines and a smooth finish. The finished single piece frame has a surface finish of hard wearing polyester powder coat, while the various table top options have their own unique characteristics and can be fully tailored for a client's needs.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

Sizes



02
TRACT
Trace coffee table
metric (mm)
W1100 D550 H350
imperial (in)
W43 D21.5 H14



TRASQ
Trace square coffee table
metric (mm)
W850 D850 H250
imperial (in)
W33.5 D33.5 H10



03
TRAST
Trace side table
metric (mm)
W450 D300 H450
imperial (in)
W17.5 D12 H17.5



01
TRA800D
Trace coffee table
800 circular
metric (mm)
800Dia H350
imperial (in)
31.5Dia H14
*note edge detail



TRA600D
Trace coffee table
600 circular
metric (mm)
600Dia H350
imperial (in)
23.5Dia H14
*note edge detail

Top Options



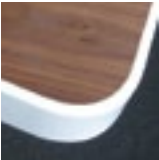
Clear toughened glass
*Circular tables have a square polished edge



White marble
*Circular tables have a square polished edge



Oak veneer
*Circular tables matching veneered square edge



Walnut veneer
*Circular tables matching veneered square edge



White MFMDF
*Circular tables matching edge band square edge



Reverse painted glass
Black or Opti-white
*Circular tables have a square polished edge



Reverse painted glass in naughtone RAL colour selection
*Circular tables have a square polished edge



Forbo Lino
8 colours available
*Circular tables have a square polished MDF edge

Base Finishes



Polyester powder coat in black or white as standard



Polyester powder coat in naughtone RAL colour selection

trace

Large Table



Design

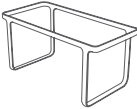
Sold by the likes of MOMA in New York, the trace table range is simply a modern classic that speaks for itself. Suffice to say, the immaculate hand made steel frame and repetition of shapes make trace an exquisitely balanced form. Historically seen with a clear glass top, trace works equally well with opulent or contrasting materials recessed flush into the frame. Use trace in the standard sizes in any interior or talk to us about a bespoke size to suit your specific requirements.

Technical

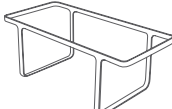
Trace is handmade from cold drawn mild steel. The selection of steel is ideal for achieving sharp lines and a smooth finish. The finished single piece frame has a surface finish of hard wearing polyester powder coat, while the various table top options have their own unique characteristics and can be fully tailored for a client's needs.

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Sizes



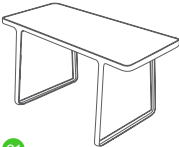
TRA1600
Trace table 1600
(4 seater)
metric (mm)
W1600 D800 H750
imperial (in)
W63 D31.5 H29.5



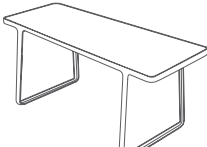
TRA2200
Trace table 2200
(6 seater)
metric (mm)
W2200 D900 H750
imperial (in)
W86.5 D35.5 H29.5



Trace oversize table
metric (mm)
W2300/3000 D900/1100 H750
imperial (in)
W90.5/118 D35.5/43 H29.5



TRA16BH
Trace bar table 1600
metric (mm)
W1600 D800 H1000
imperial (in)
W63 D31.5 H39



TRA22BH
Trace bar table 2200
metric (mm)
W2200 D900 H1000
imperial (in)
W86.5 D35.5 H39



TRA1200D
Trace table 1200 circular
metric (mm)
1200Dia H750
imperial (in)
47Dia H29.5
*For table top options see Frog table on Page 51. Excludes clear glass.



TRA1400D
Trace table 1400 circular
metric (mm)
1400Dia H750
imperial (in)
55Dia H29.5
*For table top options see Frog table on Page 51. Excludes clear glass.

Top Options



Clear toughened glass
*Option unavailable for circular tables



White marble
*Circular tables have a reverse chamfer edge



Oak veneer
*Circular tables have a reverse chamfer edge



Walnut veneer
*Circular tables have a reverse chamfer edge



White MFMDf
*Circular tables have a reverse chamfer edge



Reverse painted glass
Black or Opti-white
*Option unavailable for circular tables



Reverse painted glass in naughtone RAL colour selection
*Option unavailable for circular tables



Forbo Lino
8 colours available
*Circular tables have a reverse chamfer edge

Base Finishes



Polyester powder coat in black or white as standard



Polyester powder coat in naughtone RAL colour selection



Design

Strong and elegant, fold tables and benches provide a simple surface with maximum clearance for legs, chairs and fresh air to fit underneath! The folded steel frame is proportioned carefully and finished beautifully making a low statement product to be used with any chair or as a bench and table set in any environment. Fold is available in a wide range of table top finishes and frame colours as a table and bench set, making fold a truly chameleon like addition to an interior. Practically, fold has adjustable height tilt and glide feet to further compliment it's 'use anywhere' character.

Technical

Fold is handmade from mild steel. The finished single piece frame has a surface finish of hard wearing polyester powder coat. while the various table top options have their own unique characteristics and can be fully tailored for a client's needs.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

Sizes



FLD650DL
Fold 650 circular coffee table
metric (mm) 650Dia H350
imperial (in) 25.5Dia H14



FLD650SL
Fold 650 square coffee table
metric (mm) W650 D650 H350
imperial (in) W25.5 D25.5 H14



FLD850DL
Fold 850 circular cafe table
metric (mm) 850Dia H350
imperial (in) 33.5Dia H14



FLD850SL
Fold 850 square cafe table
metric (mm) W850 D850 H350
imperial (in) W33.5 D33.5 H14



FLD11X55L
Fold rectangular coffee table
metric (mm) W1100 D550 H350
imperial (in) W43.5 D21.5 H19.5



FLD650D
Fold 650 circular cafe table
metric (mm) 650Dia H750
imperial (in) 25.5Dia H29.5



FLD650S
Fold 650 square cafe table
metric (mm) W650 D650 H750
imperial (in) W25.5 D25.5 H29.5



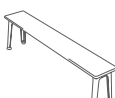
FLD850D
Fold 850 circular cafe table
metric (mm) 850Dia H750
imperial (in) 33.5Dia H29.5



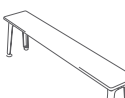
FLD850S
Fold 850 square cafe table
metric (mm) W850 D850 H750
imperial (in) W33.5 D33.5 H29.5



FLDB125
Fold bench 1250
metric (mm) W1250 D275 H450
imperial (in) W49 D11 H17.5



FLDB145
Fold bench 1450
metric (mm) W1450 D275 H450
imperial (in) W57 D11 H17.5



FLDB165
Fold bench 1650
metric (mm) W1650 D275 H450
imperial (in) W65 D11 H17.5

Base Finishes



White Powder Coated Frame as standard



Black Powder Coated Frame as standard



Powder Coated Frame in naughtone RAL colour selection

Top Options



MFMDf White edge banded



White MFMDf with reverse chamfer, polished MDF edge



Oak Veneer with reverse chamfer, polished MDF edge



Walnut Veneer with reverse chamfer, polished MDF edge



Forbo Lino with reverse chamfer edge 8 colours available



Upholstered Bench Top



fold

Steel Leg Tables

Design

Strong and elegant, fold tables and benches provide a simple surface with maximum clearance for legs, chairs and fresh air to fit underneath! The folded steel frame is proportioned carefully and finished beautifully making a low statement product to be used with any chair or as a bench and table set in any environment. Fold is available in a wide range of table top finishes and frame colours as a table and bench set, making fold a truly chameleon like addition to an interior. Practically, fold has adjustable height tilt and glide feet to further compliment it's 'use anywhere' character.


















Technical

Fold is handmade from mild steel. The finished single piece frame has a surface finish of hard wearing polyester powder coat. while the various table top options have their own unique characteristics and can be fully tailored for a client's needs.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.








Sizes

 FLD12D Fold table 1200 circular metric (mm) 1200Dia H750 imperial (in) 47.5Dia H29.5	 FLD14D Fold table 1400 circular metric (mm) 1400Dia H750 imperial (in) 55Dia H29.5	 FLD16D Fold table 1600 circular metric (mm) 1600Dia H750 imperial (in) 63Dia H29.5
 FLD16X8 Fold table 1600 metric (mm) W1600 D800 H750 imperial (in) W63 D31.5 H29.5	 FLD18X8 Fold table 1800 metric (mm) W1800 D800 H750 imperial (in) W71 D31.5 H29.5	 FLD20X9 Fold table 2000 metric (mm) W2000 D900 H750 imperial (in) W79 D35.5 H29.5
 FLD22X9 Fold table 2200 metric (mm) W2200 D900 H750 imperial (in) W87 D35.5 H29.5	 FLD24X10 Fold table 2400 x 1000 metric (mm) W2400 D1000 H750 imperial (in) W94.5 D39 H29.5	 FLD24X12 Fold table 2400 x 1200 metric (mm) W2400 D1200 H750 imperial (in) W94.5 D47.5 H29.5
 FLD28 Fold 6 leg table 2800 metric (mm) W2800 D1200 H750 imperial (in) W110 D47.5 H29.5	 FLD32 Fold 6 leg table 3200 metric (mm) W3200 D1200 H750 imperial (in) W126 D47.5 H29.5	
 FLD16BH Fold bar height table 1600 metric (mm) W1600 D800 H1000 imperial (in) W63 D31.5 H39	 FLD18BH Fold bar height table 1800 metric (mm) W1800 D800 H1000 imperial (in) W71 D31.5 H39	 FLD20BH Fold bar height table 2000 metric (mm) W2000 D900 H1000 imperial (in) W79 D35.5 H39
 FLD22BH Fold bar height table 2200 metric (mm) W2200 D900 H1000 imperial (in) W87 D35.5 H39	 FLD28BH Fold 6 leg bar height table 2800 metric (mm) W2800 D1200 H1000 imperial (in) W110 D47.5 H39	 FLD32BH Fold 6 leg bar height table 3200 metric (mm) W3200 D1200 H1000 imperial (in) W126 D47.5 H39

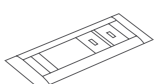
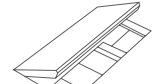
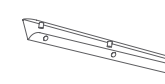
Base Finishes

 White Powder Coated Frame as standard	 Black Powder Coated Frame as standard	 Powder Coated Frame in naughtone RAL colour selection
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Top Options

 MFMD White edge banded	 White MFMD with reverse chamfer, polished MDF edge	 Oak Veneer with reverse chamfer, polished MDF edge
 Walnut Veneer with reverse chamfer, polished MDF edge	 Forbo Lino with reverse chamfer edge 8 colours available	

Power and Data Options

 EVOFoc Surface mounted power and data Consult your price list or sales rep	 FLIPOEBOX Flip top power and data Consult your price list or sales rep	 FLD750LEGCAP FLD1000LEGCAP Fold leg cable cap Consult your price list or sales rep
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Design

The Frog table is an elegant product for the offices, restaurants or in the home. The design of the base pays careful attention to the scale of the material and repetition of bends; the result is a table which is visually light and uncluttered when used in repetition.

Technical

Frog's base is constructed with a cold drawn steel bar to achieve a sharp and smooth finish. This is then finished with a polyester powder coat for a hard wearing finish. Glass tops are connected to the frame with our beautiful, polished aluminium UV bosses. A variety of solid surfaces can be used (see below), some of which are suitable for outdoor use.

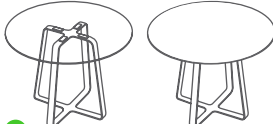
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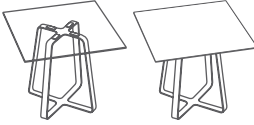
Sizes



FRG650D
Frog table 650 circular
metric (mm) 650Dia H750
imperial (in) 25.5Dia H29.5



FRG850D
Frog table 850 circular
metric (mm) 850Dia H750
imperial (in) 33.5Dia H29.5



FRG650S
Frog table 650 square
metric (mm) W650 D850 H750
imperial (in) W25.5 D25.5 H29.5



FRG850S
Frog table 850 square
metric (mm) W850 D850 H750
imperial (in) W33.5 D33.5 H29.5



FRG105D
Frog table 1050 circular
metric (mm) 1050Dia H750
imperial (in) 41.5Dia H29.5

Top Options



MFMDF White edge banded



White MFMDF with reverse chamfer, polished MDF edge



Oak Veneer with reverse chamfer, polished MDF edge



Walnut Veneer with reverse chamfer, polished MDF edge



Forbo Lino with reverse chamfer edge 8 colours available



Compact laminate white, with black crescent edge



UV bonded clear glass polished edges



White carraramarble with reverse chamfer edge

Base Finishes



White or Black powder coated base as standard



Powder coated bases in naughtone RAL colour selection



dalby

Wooden Leg Coffee and Cafe Table



Design












Your newest old friend. The Dalby table will inject warmth and quality into an interior without raising any eyebrows. Dalby provides a practical, robust surface and maximised leg positions for clear, useable access all round the table. The simple design easily scales accross a wide range of sizes from small three to four people circular tables through to huge meeting tables, to cafe tables and coffee tables. The Dalby table is built from solid materials the good old way and will therefore last as long as it's timeless aesthetic endures.

Technical








Dalby table legs are CNC cut and shaped from solid oak and hand finished before receiving a coat of hard wearing matt lacquer. The under table structure is oak veneered and matt lacquered to match. The table frame is component based and is delivered fully dis-assembled for efficient delivery and installation. Dalby table is available with a wide range of table top finishes, from matching oak veneer through to striking coloured laminates.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.



Sizes

 DAL650DL Dalby 650 circular coffee table metric (mm) 650Dia H350 imperial (in) 25.5Dia H14	 03 DAL650SL Dalby 650 square coffee table metric (mm) W650 D650 H350 imperial (in) W25.5 D25.5 H14	 04 DAL850DL Dalby 850 circular coffee table metric (mm) 850Dia H350 imperial (in) 33.5Dia H14
 DAL850SL Dalby 850 square coffee table metric (mm) W850 D850 H350 imperial (in) W33.5 D33.5 H14	 DAL350D Dalby side table 350 metric (mm) 350Dia H550 imperial (in) 14Dia H21.5	 DAL350S Dalby 350 square side table metric (mm) W350 D350 H550 imperial (in) W14 D14 H21.5
 DAL650D Dalby 650 circular cafe table metric (mm) 650Dia H750 imperial (in) 25.5Dia H29.5	 DAL650S Dalby 650 square cafe table metric (mm) W650 D650 H750 imperial (in) W25.5 D25.5 H29.5	 DAL11X55L Dalby rectangular coffee table metric (mm) W1100 D550 H350 imperial (in) W43.5 D21.5 H19.5
 DAL850D Dalby 850 circular cafe table metric (mm) 850Dia H750 imperial (in) 33.5Dia H29.5	 01 DAL850S Dalby 850 square cafe table metric (mm) W850 D850 H750 imperial (in) W33.5 D33.5 H29.5	

Top Options

 MFMDf White edge banded	 White MFMDf with reverse chamfer, polished MDF edge	 Oak Veneer with reverse chamfer, polished MDF edge
 Walnut Veneer with reverse chamfer, polished MDF edge	 Forbo Lino with reverse chamfer edge 8 colours available	 Compact laminate white, with black crescent edge
 White carrara marble with reverse chamfer edge		

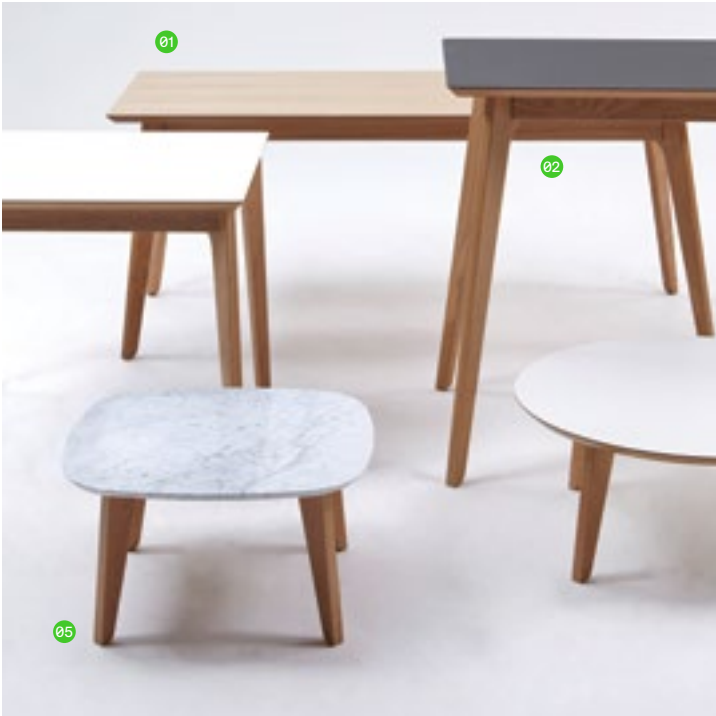
Base Finish

 Matt lacquered solid oak	 Matt lacquered walnut
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dalby

Wooden Leg Table



Design

Your newest old friend. The Dalby table will inject warmth and quality into an interior without raising any eyebrows. Dalby provides a practical, robust surface and maximised leg positions for clear, useable access all round the table. The simple design easily scales accross a wide range of sizes from small three to four people circular tables through to huge meeting tables, to cafe tables and coffee tables. The Dalby table is built from solid materials the good old way and will therefore last as long as it's timeless aesthetic endures.

Technical

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*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

Sizes

05 DAL12DIA Dalby 1200 circular table metric (mm) 1200Dia H750 imperial (in) 47.5Dia H29.5	01 DAL14DIA Dalby 1400 circular table metric (mm) 1400Dia H750 imperial (in) 55Dia H29.5	05 DAL16DIA Dalby 1600 circular table metric (mm) 1600Dia H750 imperial (in) 63Dia H29.5
04 DAL16X8 Dalby 1600 table metric (mm) W1600 D800 H750 imperial (in) W63 D31.5 H29.5	01 DAL18X8 Dalby 1800 table metric (mm) W1800 D800 H750 imperial (in) W71 D31.5 H29.5	05 DAL20X9 Dalby 2000 table metric (mm) W2000 D900 H750 imperial (in) W79 D35.5 H29.5
02 DAL22X9 Dalby 2200 table metric (mm) W2200 D900 H750 imperial (in) W87 D35.5 H29.5	01 DAL24X10 Dalby 2400x1000 table metric (mm) W2400 D1000 H750 imperial (in) W95 D39 H29.5	05 DAL24X12 Dalby 2400x1200 table metric (mm) W2400 D1200 H750 imperial (in) W95 D47.5 H29.5
02 DAL16BH Dalby bar height table 1600 metric (mm) W1600 D800 H1000 imperial (in) W63 D31.5 H39	01 DAL18BH Dalby bar height table 1800 metric (mm) W1800 D800 H1000 imperial (in) W71 D31.5 H39	05 DAL20BH Dalby bar height table 2000 metric (mm) W2000 D900 H1000 imperial (in) W79 D35.5 H39
02 DAL22BH Dalby bar height table 2200 metric (mm) W2200 D900 H1000 imperial (in) W87 D35.5 H39	01 DAL28X12 Dalby 6leg table 2800 metric (mm) W2800 D1200 H750 imperial (in) W110 D47.5 H29.5	05 DAL32X12 Dalby 6leg table 3200 metric (mm) W3200 D1200 H750 imperial (in) W126 D47.5 H29.5
	01 DAL28BH Dalby 6leg bar height table 2800 metric (mm) W2800 D1200 H1000 imperial (in) W110 D47.5 H39	05 DAL32BH Dalby 6leg bar height table 3200 metric (mm) W3200 D1200 H1000 imperial (in) W126 D47.5 H39

Top Options

 MFMD White edge banded	 White MFMD with reverse chamfer, polished MDF edge	 Oak Veneer with reverse chamfer, polished MDF edge
 Walnut Veneer with reverse chamfer, polished MDF edge	 Forbo Lino with reverse chamfer edge 8 colours available	

Base Finish

 Matt lacquered solid oak	 Matt lacquered walnut
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Power and Data

 EVOFOC Surface mounted power and data Consult your price list or sales rep	 FLIPOEBOX Flip top power and data Consult your price list or sales rep	 DAL750LEGWIRED DAL1000LEGWIRED Dalby managed cable leg Consult your price list or sales rep
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*Shown in RAL 9006 silver powder coated base finish



*Shown in RAL 9006 silver powder coated base finish

Design
A simple thing done very well; the naughtone Ped table is pared down to a beautiful brushed aluminium finish and soft square shaped base. Use the Ped table wherever you need a product that performs so well you don't even notice it.

Technical
Ped is manufactured in mild steel tube flat plate and then finished with a hard wearing polyester powder coat. The stem, base and table top are supplied unassembled and bolt together easily with very few fixings. The various table top options have their own unique characteristics and can be fully tailored to suit any requirement.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

Sizes



03
PED650DL
Ped 650 circular coffee table
metric (mm)
650Dia H450
imperial (in)
25.5Dia H17.5



PED650SL
Ped 650 square coffee table
metric (mm)
W650 D650 H450
imperial (in)
W25.5 D25.5 H17.5



01
PED650D
Ped 650 circular table
metric (mm)
650Dia H750
imperial (in)
25.5Dia H29.5



PED650S
Ped 650 square table
metric (mm)
W650 D650 H750
imperial (in)
W25.5 D25.5 H29.5



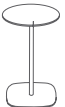
05
PED850D
Ped 850 circular table
metric (mm)
850Dia H750
imperial (in)
33.5Dia H29.5



PED850S
Ped 850 square table
metric (mm)
W850 D850 H750
imperial (in)
W33.5 D33.5 H29.5



PED1050D
Ped 1050 circular table
metric (mm)
1050Dia H750
imperial (in)
41.5Dia H29.5



04
PED650DH
Ped 650 circular poseur table
metric (mm)
650Dia H1000
imperial (in)
25.5Dia H39.5



PED650SH
Ped 650 square poseur table
metric (mm)
W650 D650 H1000
imperial (in)
W25.5 D25.5 H39.5

Top Options



MFMDf White edge banded



White MFMDf with reverse chamfer, polished MDF edge



Oak Veneer with reverse chamfer, polished MDF edge



Walnut Veneer with reverse chamfer, polished MDF edge



Forbo Lino with reverse chamfer edge 8 colours available



Compact laminate white, with black crescent edge



UV bonded clear glass polished edges



White carrara marble with reverse chamfer edge

Base Finishes



White powder coated base and stem. Also available in naughtone RAL colour selection.



Black powder coated base and stem. Also available in naughtone RAL colour selection.





riley
Table



Design

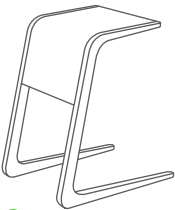
Riley is a beautifully crafted solid wood pull-up table, sized perfectly to slide over benches, sofa arms or chair arms.

Technical

Riley is made from solid hardwood and veneer faced moulded plywood... nothing else. It is sealed with a light matt lacquer, preserving the natural feel of the wood.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

Size



02
RILEY
Riley table
metric (mm)
W450 D550 H650
imperial (in)
W17.5 D21.5 H25.5

Finishes



Oak.

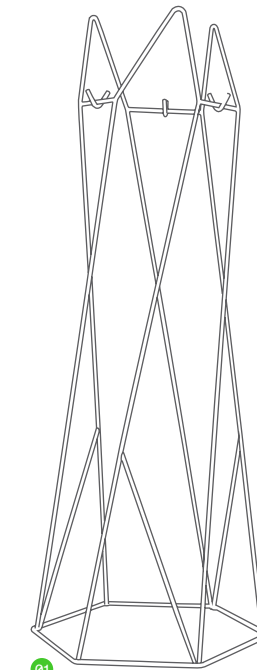


Walnut.

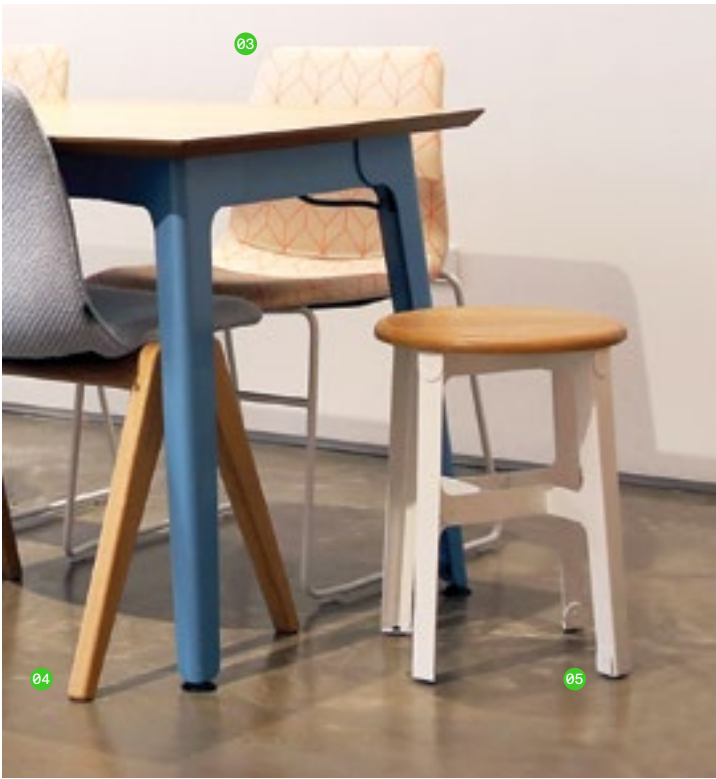
A photograph of two modern, geometric clothing racks. The rack on the left is white and holds a grey garment. The rack on the right is black and holds a red and a yellow garment. A patterned chair is visible on the left.

A minimalist interior scene featuring a light blue modular sofa in the foreground and a white wire clothing rack in the background. The rack holds a black garment and an orange garment. Green circular callouts with numbers 01 and 03 are present.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.



naughtone RAL colour selection for 2017



Design

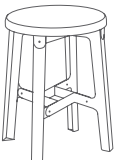
The Construct low stool, barstool and coffee table range is a wonderfully useful product range that can be dropped into almost any situation. Construct has a fine balance of materials with a solid hardwood top and a folded steel base that wears its construction method on its sleeve.

Technical

Construct is made from laser cut, folded steel and held together with aluminium aircraft rivets. The base is then finished with a hardwearing polyester powder coat. The top is cut from hardwood then finished with a light matt lacquer.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

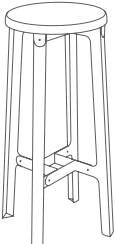
Sizes



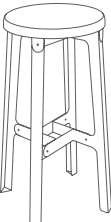
05
CONLO
construct low stool
metric (mm)
W385 D385 H450
imperial (in)
W15 D15 H17.5



CONTAB
construct table
metric (mm)
600Dia H350
imperial (in)
W23.5 D23.5 H14



01
CONBS
construct barstool
metric (mm)
W425 D425 H760
imperial (in)
W16.5 D16.5 H29.5



CONCHS
construct counter height stool
metric (mm)
W425 D425 H660
imperial (in)
W16.5 D16.5 H26

Top Options



Solid Oak or Walnut top



Black stained Oak top



Upholstered top

Base Finishes



Black powder coated base as standard



White powder coated base as standard



Powder coated base in naughtone RAL colour selection



Sideboard

Storage



Design

The naughtone Sideboard is designed for practical accessible storage and avoids detail where possible to allow it to feel like part of the building rather than draw attention to itself.

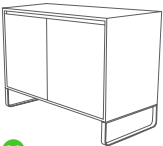
In contrast the Sideboard holds colour very well and can be a great way to add colour or accent to an interior.

Technical

Sideboard is carefully constructed by hand from MDF and quality mechanical components. The MDF can be finished with a silk spray lacquer in various colours or Walnut and Oak veneers. The mild steel sled bases are finished with a hard wearing polyester powder coat or as a premium option in brushed stainless steel.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

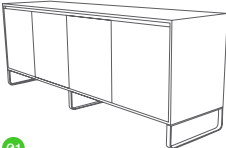
Sizes



03
SB12
sideboard 1200
metric (mm)
W1200 D500 H750
imperial (in)
W47 D19.5 H29.5



04
SB16
sideboard 1600
metric (mm)
W1600 D500 H750
imperial (in)
W63 D19.5 H29.5



01
SB20
sideboard 2000
metric (mm)
W2000 D500 H750
imperial (in)
W79 D19.5 H29.5

Finish Options



Lacquered MDF in naughtone RAL colour selection



Walnut veneer



Oak veneer

TopOptions



Back painted glass



Marble



Walnut or Oak veneer

Base Options / Finishes



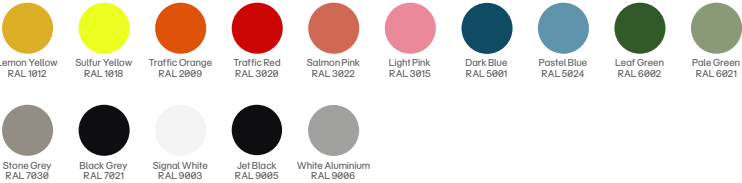
Brushed stainless steel sled base



Brushed white or black powder coated sled base
Also available in naughtone RAL colour selection



Steel straight legs in matching paint colour or grey powder coat



pollen

Stool and Table



Design

The hexagon is a natural repeating shape which can be used in either small clusters, straight lines, around bends or tucked into corners. This makes Pollen a truly dynamic seating and table system for any corporate, public or educational space. The tables and seats use the same base options making pollen a simple choice with a sophisticated application.

Technical

Pollen's seat is constructed with a thick plywood base and CMHR foams. The cover can be chosen by the customer or recommended by naughtone. The wire base is made from mild steel and finished in chrome or polyester powder coat.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.



Sizes



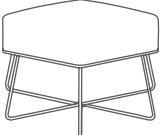
01

POLST
pollen stool
metric (mm)
W685 D600 H450 Seat 450
imperial (in)
W27 D23.5 H17.5 Seat 17.5



02

POLSTBT
pollen buttoned stool
metric (mm)
W685 D600 H450 Seat 450
imperial (in)
W27 D23.5 H17.5 Seat 17.5



03

POLTAB
pollen table
metric (mm)
W685 D600 H350
imperial (in)
W27 D23.5 H14

Top Options



White MFMD
with reverse chamfer,
polished MDF edge



Oak Veneer
with reverse chamfer,
polished MDF edge



Walnut Veneer
with reverse chamfer,
polished MDF edge

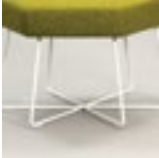


Compact laminate white,
with black crescent edge

Base Finishes



Chromed finish base



base in Black, White or
in naughtone RAL colour
selection



Design

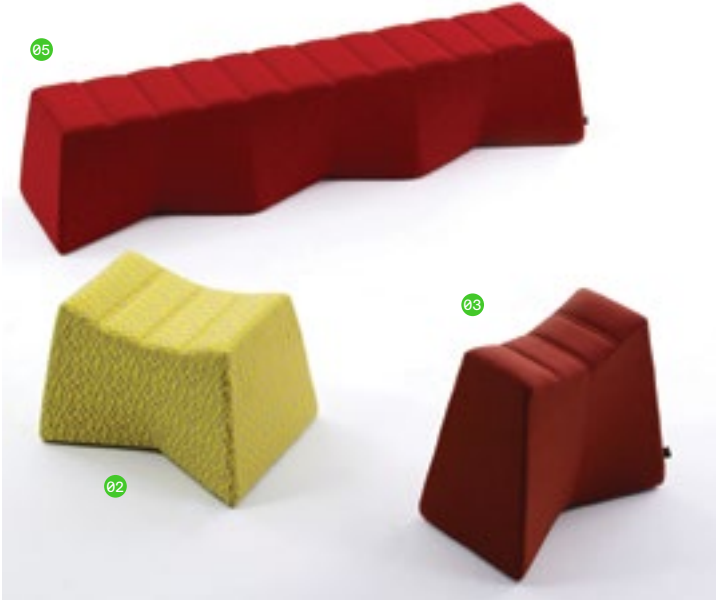
The pinch stool is one of the originals in the naughtone range and a truly versatile product.

The fully upholstered form of the Pinch stool offers a comfortable seat, whether used at a table or mingled with soft seating. It can be sat on or straddled and the Pinch stool has no obvious direction so lends itself to being scattered in a space. Use the Pinch stool as functional occasional seating and to add life to any interior space.

Technical

The pinch stool is structed with a simple, robust wooden frame, a thin multi density foam then the upholstered cover. It has small plastic glides to protect flooring and the upholstery of the stool.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

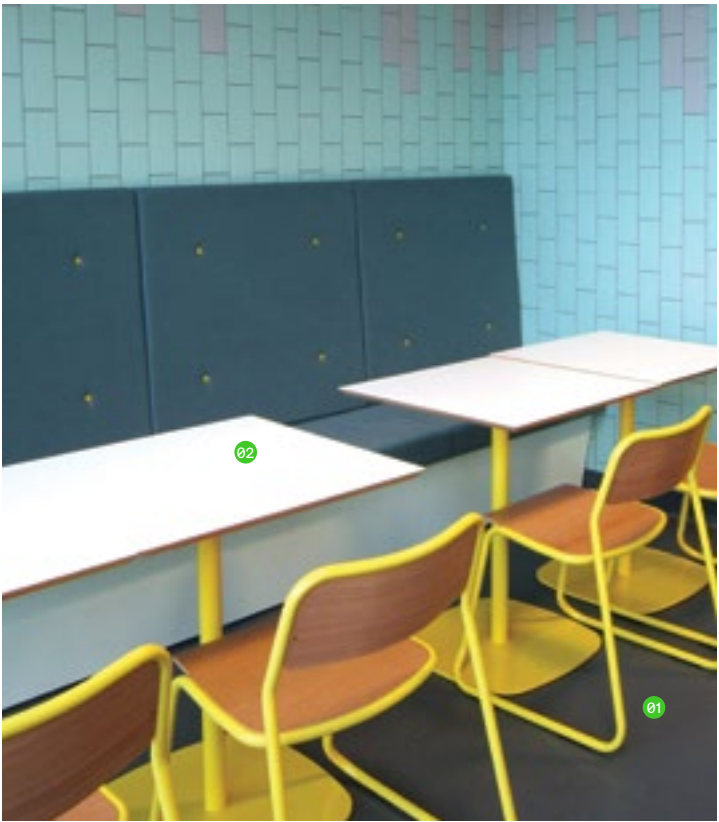


Sizes

03
PINST
pinch stool
metric (mm)
W550 D350 H500 Seat 450
imperial (in)
W21.5 D14 H19.5 Seat 17.5

02
PINLO
pinch low stool
metric (mm)
W600 D450 H400 Seat 350
imperial (in)
W23.5 D17.5 H16 Seat 14

05
PINBEN
pinch bench
metric (mm)
W1900 D450 H400 Seat 400
imperial (in)
W75 D17.5 H16 Seat 16



Design

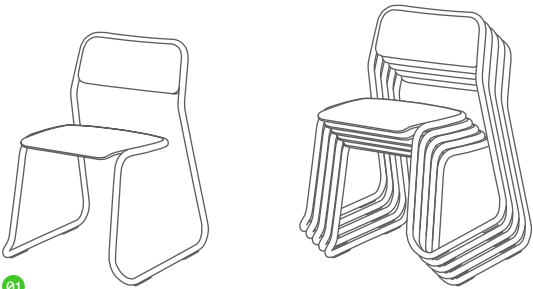
Called the Bounce chair due to the independent movement of the seat and back, this flex provides a comfort not usually associated with steel and plywood chairs. Bounce also brings a level of sophistication to this type of product — a distinct lack of visible fixings and closely fitting components allow the careful form of the bounce chair to shine. The Bounce chair is aimed across markets from casual meetings spaces, to cafes and educational situations and priced competitively to suit. Bounce chair is easy to lift and carry and stacks neatly.

Technical

The Bounce chair is constructed with a one piece steel tube frame, finished with a hard wearing polyester powder coat finish. The seat and back rest are constructed with veneer faced moulded plywood.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

Sizes



01
BOUCH
bounce chair
metric (mm)
W555 D550 H752 Seat 452
imperial (in)
W22 D21.5 H29.5 Seat 17.5

Base Finishes



White powdercoated frame as standard
Black powdercoated frame as standard
Powder coated frame in naughtone RAL colour selection

Seat and Back Finishes



Standard Oak
Walnut



reg

Chair and Barstool



Design

Robust and elegant, the wire Reg chair is carefully proportioned for maximum comfort. Reg responds to a need for a visually light seating solution that is particularly useful as a slender barstool. With its classic proportions and beautiful form, the Reg chair makes a great impact in offices and homes, but has been most widely used in bars, cafes and restaurants.

Technical

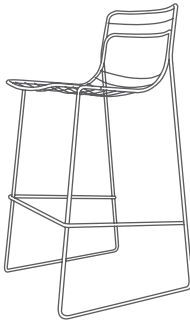
Reg is constructed from mild steel rod the finished with a hard wearing polyester powder coat. Reg can also be treated for outdoor use on request.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

Sizes



01
REGCHAIR
reg chair
metric (mm)
W510 D560 H780 Seat 450
imperial (in)
W20 D22 H30.5 Seat 17.5



03
REGBARSTOOL
reg barstool
metric (mm)
W510 D560 H1000 Seat 760
imperial (in)
W20 D22 H39.5 Seat 30

Base Finishes



White powdercoated frame as standard



Black powdercoated frame as standard



Powder coated frame in naughtone RAL colour selection



Design

The Polly chair fundamentally provides a very comfortable ergonomic seat with as little visual detail as possible. The Polypropylene seat shell has subtle edge details, a soft texture and just the right amount of flex, all of which combine to provide a tactile and satisfying sitting experience. Polly performs quietly and combined with our easy colour range, we're sure anyone can find a spot for this champion chair.

Technical

Polly is moulded in the UK using 100% recyclable glass re-enforced polypropylene. Polly is available in 6 standard colours. The 2 base options are manufactured using tubular or solid bar steel and are finished with a hard wearing powder-coat (paint) or chrome.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.



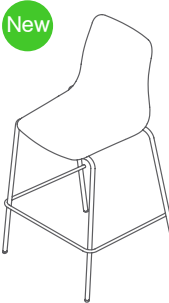
Sizes



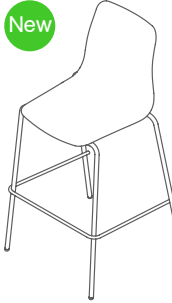
01 POLLYCHBSL
polly chair sled base
metric (mm)
W524 D530 H785 Seat 450
imperial (in)
W20.5 D21 H31 Seat 17.5



02 POLLYCHB4L
polly chair 4 leg base
metric (mm)
W513 D530 H785 Seat 450
imperial (in)
W20 D21 H31 Seat 17.5



POLLYCHBSB4L
polly counter height stool 4 leg
metric (mm)
W568 D536 H1005 Seat 650
imperial (in)
W22.5 D21 H39.5 Seat 25.5



POLLYBSB4L
polly barstool 4 leg
metric (mm)
W568 D536 H1105 Seat 750
imperial (in)
W22.5 D21 H43.5 Seat 29.5

Base Finishes



Sled base
Black, White or chrome



Sled base
RAL colour



4 leg base
Black, White or chrome



4 leg base
RAL colour

Seat Shell Colours



Black
RAL 9005



Stone Grey
RAL 7030



Salmon Pink
RAL 3022



Yellow
RAL 1012



Pastel Blue
RAL 5024



White
RAL 9003

viv

Chair, Lounger and Barstool



Sizes



02
VIVCHSL
viv chair
metric (mm)
W515 D560 H780 Seat 450
imperial (in)
W20.5 D22 H30.5 Seat 17.5



VIVARMCH
viv armchair
metric (mm)
W515 D560 H780 Seat 450
imperial (in)
W20.5 D22 H30.5 Seat 17.5



03
VIVBSSL
viv barstool
metric (mm)
W560 D560 H1000 Seat 750
imperial (in)
W22 D22 H39.5 Seat 29.5



VIVCHSL
viv counter height stool
metric (mm)
W560 D560 H910 Seat 660
imperial (in)
W22 D22 H36 Seat 26



01
VIVLOSL
viv lounge chair
metric (mm)
W595 D650 H650 Seat 400
imperial (in)
W23.5 D25.5 H25.5 Seat 16

Design

Simple and very comfortable, the Viv chair's paired down shape is highlighted by its tight upholstery, cleverly held deeply into the bucketed seat. Viv was motivated by quality and function and the range of chair, barstool, and lounge chair are a welcome addition to any space, especially as their fully upholstered form can be easily altered with a change of fabrics.

Technical

The main seat area of Viv is constructed with a 3D formed plywood, providing a comfortable bucketed seat. This is then covered with CMHR foams. The base options are both made from mild steel then polyester powder coated or chromed.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

Base Options



Chromed mild steel base as standard



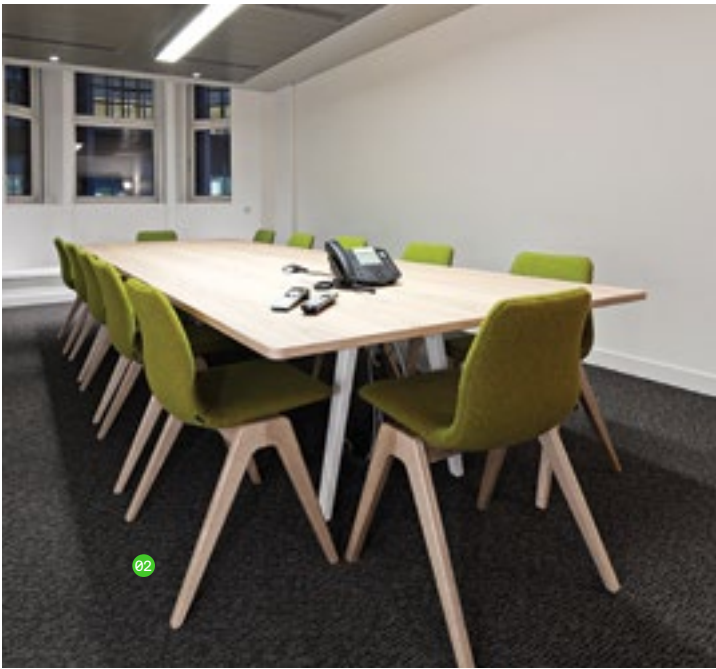
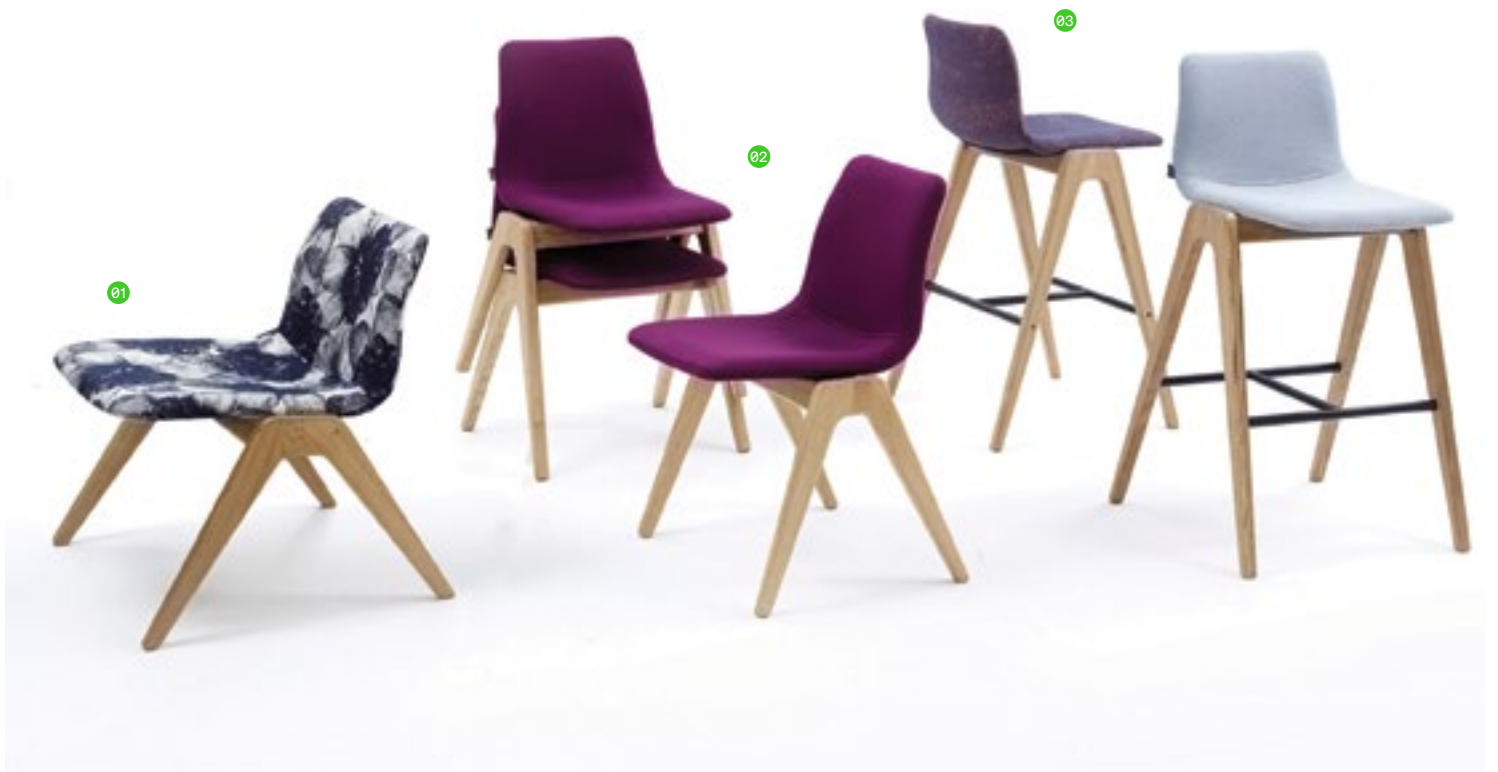
White or black powder coated steel frame as standard



Powder coated steel in naughtone RAL colour selection

viv wood

Chair, Lounger and Barstool



Design

Simple and very comfortable, the Viv Wood chair's paired down shape is highlighted by its tight upholstery, cleverly held deeply into the bucketed seat. Viv Wood was motivated by quality and function and the range of chair, barstool, and lounge chair are a welcome addition to any space, especially as their fully upholstered form can be easily altered with a change of fabrics.

Technical

The main seat area of Viv Wood is constructed with a 3D formed plywood, providing a comfortable bucketed seat. This is then covered with CMHR foams. The base options are made from solid hardwood and finished with a hard wearing matt lacquer.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

Sizes



02
VIVCHWD
viv wood chair
metric (mm)
W515 D560 H780 Seat 450
imperial (in)
W20.5 D22 H30.5 Seat 17.5



03
VIVBSWD
viv wood barstool chair
metric (mm)
W560 D560 H1000 Seat 750
imperial (in)
W22 D22 H39.5 Seat 29.5



VIVCHSWD
viv wood counter height stool
metric (mm)
W560 D560 H910 Seat 660
imperial (in)
W22 D22 H36 Seat 26



01
VIVLOWD
viv wood lounge chair
metric (mm)
W595 D650 H650 Seat 400
imperial (in)
W23.5 D25.5 H25.5 Seat 16

Base Options



Solid Oak base as standard



Solid Walnut base

always

Chair



Design

Always' easy form has been designed to compliment any interior no matter what the style; the 5 different base options facilitate this even further. Always is meticulously proportioned to offer a positive back support with a comfortable enclosed feeling. The organic form of Always feels as good as it looks from every angle; it uses contemporary engineered foam techniques to provide the fine shape without compromising comfort and durability. Always has been engineered for beautiful upholstery whatever the fabric or leather.

Technical

Always is upholstered over engineered foam with a steel frame core. There are 4 base options made from polyester powder coated steel, also available with a bright chrome finish. The timber base is constructed with tough oak moulded plywood and has a mild steel sub-frame.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

Sizes



05
ALCHBST4
always chair
with white or black 4 leg base
metric (mm)
W625 D595 H780 Seat 470
imperial (in)
W24.5 D23.5 H30.5 Seat 18



01
ALCHBSL
always chair
with white or black sled base
metric (mm)
W625 D 595 H780 Seat 470
imperial (in)
W24.5 D23.5 H30.5 Seat 18



03
ALCHBSW
always chair
with white or black swivel base
metric (mm)
W625 D595 H780 Seat 470
imperial (in)
W24.5 D23.5 H30.5 Seat 18



04
ALCHBCL
always chair
with white or black cantilever base
metric (mm)
W625 D610 H780 Seat 470
imperial (in)
W24.5 D24 H30.5 Seat 18



02
ALCHBOAK
always chair
with oak plywood base
metric (mm)
W625 D 595 H780 Seat 470
imperial (in)
W24.5 D23.5 H30.5 Seat 18

Base Finish Options



4 Leg Steel
Black Powder Coat
*Chrome Finish
also available



4 Leg Steel
White Powder Coat
*Chrome Finish
also available



Sled Base
Black Powder Coat
*Chrome Finish
also available



Sled Base
White Powder Coat
*Chrome Finish
also available



Swivel Base
Black Powder Coat
*Chrome Finish
also available



Swivel Base
White Powder Coat
*Chrome Finish
also available



Cantilever Base
Black Powder Coat
*Chrome Finish
also available



Cantilever Base
White Powder Coat
*Chrome Finish
also available



4 Leg Through Oak
Plywood Base

Other Options



2 Tone Upholstery

always lounge

Chair



Design

An easy form for an easy chair, the Always Lounge chair hides its complexity well. A very careful combination of shapes have created a lounge chair that is very comfortable and looks great from every angle. Always Lounge chair is available on 4 different base styles and being an upholstered product it is a true chameleon — frankly there is no reason to not have an Always Lounge chair.

Technical

Always lounge is upholstered over engineered foam with a steel frame core. There are 3 base options made from polyester powder coated steel, also available with a bright chrome finish. The timber base is constructed in through oak moulded plywood and has a mild steel sub-frame.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

Sizes



01
ALLOBST4
always lounge chair
with white or black 4 leg base
metric (mm)
W790 D800 H930 Seat 420
imperial (in)
W31 D31.5 H36.5 Seat 16.5



02
ALLOBSL
always lounge chair
with white or black sled base
metric (mm)
W790 D800 H930 Seat 420
imperial (in)
W31 D31.5 H36.5 Seat 16.5



03
ALLOBOAK
always lounge chair
with oak plywood base
metric (mm)
W790 D800 H930 Seat 420
imperial (in)
W31 D31.5 H36.5 Seat 16.5



04
ALLOBSW
always lounge chair
with white or black 4 star base
metric (mm)
W790 D800 H930 Seat 420
imperial (in)
W31 D31.5 H36.5 Seat 16.5

Base Finish Options



4 Leg Base
Black, White or Chrome



4 Star Base
Black, White or Chrome



Wooden Base
Oak



Sled Base
Black, White or Chrome

Other Options



2 Tone Upholstery

hush low

Chair



Design

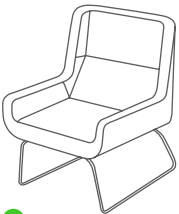
Hush Low is the little brother of the Hush wingback chair. Hush Low has a slender internal frame providing an elegant, graphic shape, but equally **providing** a generous seat. Hush Low is designed to be comfortable but with an upright positive sit; making it an ideal retreat but perfect for working, reading eating or just taking some time out.

Technical

The main body of the Hush Low chair is constructed with moulded plywood and CMHR foams. Base options are constructed from mild steel and finished with hard wearing polyester powder coat. The wooden base is constructed from turned hardwood and finished with a matt lacquer.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

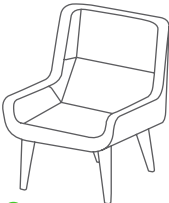
Sizes



02
HULOBSL
hush low chair
with sled base
metric (mm)
W720 D760 H880 Seat 430
imperial (in)
W28.5 D30 H34.5 Seat 17



03
HULOBSW
hush low chair
with swivel base
metric (mm)
W720 D760 H880 Seat 430
imperial (in)
W28.5 D30 H34.5 Seat 17



01
HULOBWD
hush low chair
with wooden legs
metric (mm)
W720 D760 H880 Seat 430
imperial (in)
W28.5 D30 H34.5 Seat 17

Base Finish Options



Chrome Swivel Base



White or Black Swivel Base



Turned Solid Oak or Walnut Legs



Chrome Sled Base



White or Black Sled Base

Other Options



2 Tone Upholstery



High Arms

hush

Chair



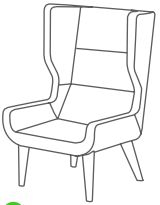
Sizes



02
HUSHBSL
hush chair
with sled base
metric (mm)
W720 D815 H1160 Seat 430
imperial (in)
W28.5 D32 H45.5 Seat 17



03
HUSHBSW
hush chair
with swivel base
metric (mm)
W720 D815 H1160 Seat 430
imperial (in)
W28.5 D32 H45.5 Seat 17



01
HUSHBWD
hush chair
with wooden legs
metric (mm)
W720 D815 H1160 Seat 430
imperial (in)
W28.5 D32 H45.5 Seat 17

Design

The Hush chair's wingback form offers sanctuary and a welcoming familiarity. Whilst Hush takes inspiration from the past it responds to contemporary demands. Hush is designed to be comfortable but with an upright positive sit; making it an ideal retreat but perfect for working, reading eating or private conversations. The slender internal frame provides the Hush chair's now unmistakable profile; it is a cost effective product that makes a big statement every time.

Technical

The main body of the Hush chair is constructed with moulded plywood and CMHR foams. Base options are constructed from mild steel and finished with hard wearing polyester powder coat. The wooden base is constructed from turned hardwood and finished with a matt lacquer.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

Base Finish Options



Chrome Swivel Base White or Black Swivel Base Turned Solid Oak or Walnut Legs



Chrome Sled Base White or Black Sled Base

Other Options



2 Tone Upholstery High Arms

hush low

Sofa



Design

The Hush Low sofa is a proud wider version of the Hush Low chair. Making perfect sense of the distinctive Hush low profile, the sofa takes on its own elegant characteristic whist expanding on all the benefits of the Hush low chair.

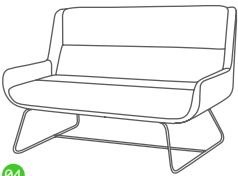
Technical

The main body of the Hush Low sofa is constructed with moulded plywood and CMHR foams. Base options are constructed from mild steel and finished with hard wearing polyester powder coat. The wooden base is constructed from turned hardwood and finished with a matt lacquer.

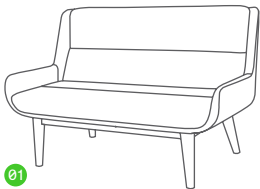
*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.



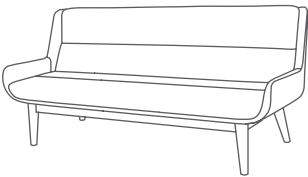
Sizes



04
HLO2SFBSL
hush low two seat sofa
with sled base
metric (mm)
W1350 D760 H880 Seat 430
imperial (in)
W53 D30 H34.5 Seat 17



01
HLO2SFBWD
hush low two seat sofa
with wooden base
metric (mm)
W1350 D760 H880 Seat 430
imperial (in)
W53 D30 H34.5 Seat 17



HLO3SFBWD
hush low three seat sofa
with wooden base
metric (mm)
W2000 D760 H880 Seat 430
imperial (in)
W79 D30 H34.5 Seat 17

Base Finish Options



Chrome Sled Base



White or Black Sled Base



Turned Solid Oak or Walnut Legs

Other Options



2 Tone Upholstery

hush

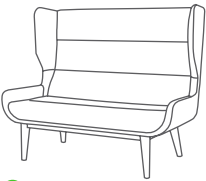
Sofa



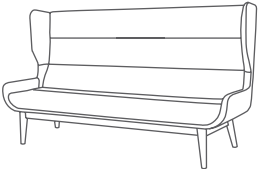
Sizes



03
HSH2SFBSL
hush two seat sofa
with sled base
metric (mm)
W1350 D815 H1160 Seat 430
imperial (in)
W53 D32 H45.5 Seat 17



01
HSH2SFBWD
hush two seat sofa
with wooden base
metric (mm)
W1350 D815 H1160 Seat 430
imperial (in)
W53 D32 H45.5 Seat 17



HSH3SFBWD
hush three seat sofa
with wooden base
metric (mm)
W2000 D815 H1160 Seat 430
imperial (in)
W79 D32 H45.5 Seat 17

Design

The Hush sofa is a proud wider version of the popular Hush chair. Making perfect sense of the distinctive Hush profile, the sofa takes on its own elegant characteristic whist expanding on all the benefits of the Hush chair.

Technical

The main body of the Hush sofa is constructed with moulded plywood and CMHR foams. Base options are constructed from mild steel and finished with hard wearing polyester powder coat. The wooden base is constructed from turned hardwood and finished with a matt lacquer.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

Base Finish Options



Chrome Sled Base



White or Black Sled Base



Turned Solid Oak or Walnut Legs

Other Options



2 Tone Upholstery

cloud quilt

Armchair, Sofa and Bench



Design

The Cloud Quilt seating range's tactile, pillowy surround is designed to invite and comfort without consuming masses of space. Whether you are looking for somewhere to shelter or meet or simply to relax, Cloud Quilt has a magnetic appeal.

The Cloud upholstery range consists of various chair and sofa sizes available with high or low back. See the range 'cloud booth' for full booth options.

Technical

naughtone applies the signature cloud quilt pattern through most upholstery fabrics and a dacron core. The cover quilt is then pulled over a tubular steel frame with dense foam inserts. The seating area is steel framed with a plywood substructure. The seat foam is CMHR and the back cushions are feather and synthetic fibre filled.

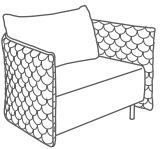
*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.



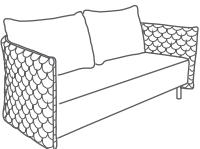
Sizes



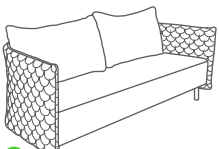
02
CLOG1
cloud quilt armchair with low back and black straight legs
metric (mm)
W800 D750 H650 Seat 400
imperial (in)
W31.5 D29.5 H25.5 Seat 15.5



CLOG15L
cloud quilt 1.5 seat sofa with low back and black straight legs
metric (mm)
W1100 D750 H650 Seat 400
imperial (in)
W43.5 D29.5 H25.5 Seat 15.5



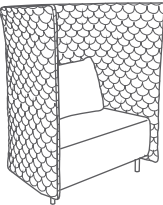
CLOG2L
cloud quilt 2 seat sofa with low back and black straight legs
metric (mm)
W1600 D750 H650 Seat 400
imperial (in)
W63 D29.5 H25.5 Seat 15.5



04
CLOG3L
cloud quilt 3 seat sofa with low back and black straight legs
metric (mm)
W2100 D750 H650 Seat 400
imperial (in)
W82.5 D29.5 H25.5 Seat 15.5



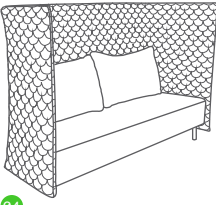
CLOGCIRCBEN
cloud quilt circular bench with black straight legs
metric (mm)
W900 D900 Seat 400
imperial (in)
W35.5 D35.5 Seat 15.5



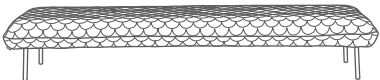
CLOG15H
cloud quilt 1.5 seat sofa with high back and black straight legs
metric (mm)
W1100 D750 H1300 Seat 400
imperial (in)
W43.5 D29.5 H51 Seat 15.5



01
CLOG2H
cloud quilt 2 seat sofa with high back and black straight legs
metric (mm)
W1600 D750 H1300 Seat 400
imperial (in)
W63 D29.5 H51 Seat 15.5



04
CLOG3H
cloud quilt 3 seat sofa with high back and black straight legs
metric (mm)
W2100 D750 H1300 Seat 400
imperial (in)
W82.5 D29.5 H51 Seat 15.5



CLOGREC BEN
cloud quilt rectangular bench with black straight legs
metric (mm)
W2400 D900 Seat 400
imperial (in)
W94.5 D35.5 Seat 15.5

Base Options



Black powder coated steel straight legs



Turned solid oak or walnut legs



cloud plain

Armchair, Sofa and Bench



Design

Cloud Plain seating system's tactile, pillowy surround is designed to invite and comfort without consuming masses of space. Whether you are looking for somewhere to shelter or meet or simply to relax, Cloud has a magnetic appeal.

The Cloud Plain upholstery range consists of various chair and sofa sizes available with high or low back. See the range 'cloud booth' for full booth options.

Technical

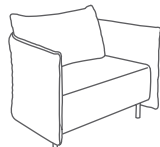
Cloud plain upholstery is a large cover with foam inserts sewn into the seams. The cover is then pulled over a foam covered tubular steel frame. The seating area is steel framed with a plywood substructure. The seat foam is CMHR and the back cushions are feather and synthetic fibre filled.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

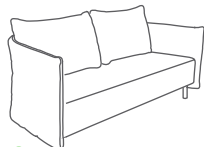
Sizes



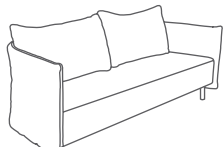
03
CLOP1
cloud plain armchair with low back and black straight legs
metric (mm)
W800 D750 H650 Seat 400
imperial (in)
W31.5 D29.5 H25.5 Seat 15.5



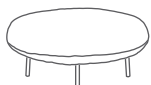
CLOP15L
cloud plain 1.5 seat sofa with low back and black straight legs
metric (mm)
W1100 D750 H650 Seat 400
imperial (in)
W43.5 D29.5 H25.5 Seat 15.5



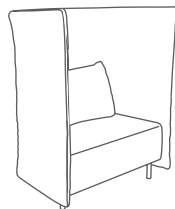
01
CLOP2L
cloud plain 2 seat sofa with low back and black straight legs
metric (mm)
W1600 D750 H650 Seat 400
imperial (in)
W63 D29.5 H25.5 Seat 15.5



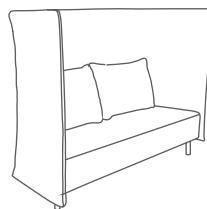
CLOP3L
cloud plain 3 seat sofa with low back and black straight legs
metric (mm)
W2100 D750 H650 Seat 400
imperial (in)
W82.5 D29.5 H25.5 Seat 15.5



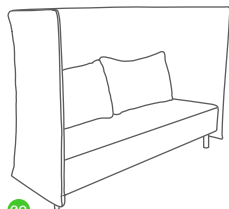
CLOPCIRCBEN
cloud plain circular bench with black straight legs
metric (mm)
W900 D900 Seat 400
imperial (in)
W35.5 D35.5 Seat 15.5



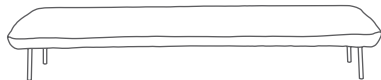
CLOP15H
cloud plain 1.5 seat sofa with high back and black straight legs
metric (mm)
W1100 D750 H1300 Seat 400
imperial (in)
W43.5 D29.5 H51 Seat 15.5



CLOP2H
cloud plain 2 seat sofa with high back and black straight legs
metric (mm)
W1600 D750 H1300 Seat 400
imperial (in)
W63 D29.5 H51 Seat 15.5



02
CLOP3H
cloud plain 3 seat sofa with high back and black straight legs
metric (mm)
W2100 D750 H1300 Seat 400
imperial (in)
W82.5 D29.5 H51 Seat 15.5



CLOPRECBEN
cloud plain rectangular bench with black straight legs
metric (mm)
W2400 D900 Seat 400
imperial (in)
W94.5 D35.5 Seat 15.5

Base Options



Black powder coated steel straight legs



Turned solid oak or walnut legs

cloud

Plain or Quilt Booth



Design

Cloud seating system's tactile, pillowy surround is designed to invite and comfort without consuming masses of space. Whether you are looking for somewhere to shelter or meet or simply to relax, cloud has a magnetic appeal. The Cloud upholstery range consists of various chair and sofa sizes available with high or low back and also a simple zipped-in screen for creating booth seating areas.

Technical

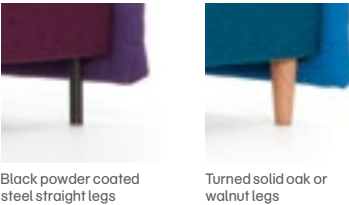
The signature quilting can be applied to most upholstery fabrics and has a dacron core. This is then layered over woollen felt, in turn layered over a tubular steel frame with dense foam inserts. The seating area is steel framed with a plywood substructure. The seat foam is CMHR and the back cushions are feather and synthetic fibre filled.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

Sizes

CLOBQ15 cloud quilt 1.5 seat booth with privacy panel and black straight steel legs metric (mm) W1100 D2200 H1300 Seat 400 imperial (in) W43.5 D86.5 H51 Seat 15.5	CLOBQ2 cloud quilt 2 seat booth with privacy panel and black straight steel legs metric (mm) W1600 D2200 H1300 Seat 400 imperial (in) W63 D86.5H51 Seat 15.5	CLOBQ3 cloud quilt 3 seat booth with privacy panel and black straight steel legs metric (mm) W2100 D2200 H1300 Seat 400 imperial (in) W82.5 D86.5 H51 Seat 15.5
CLOBP15 cloud plain 1.5 seat booth with privacy panel and black straight steel legs metric (mm) W1100 D2200 H1300 Seat 400 imperial (in) W43.5 D86.5 H51 Seat 15.5	CLOBP2 cloud plain 2 seat booth with privacy panel and black straight steel legs metric (mm) W1600 D2200 H1300 Seat 400 imperial (in) W63 D86.5H51 Seat 15.	CLOBP3 cloud plain 3 seat booth with privacy panel and black straight steel legs metric (mm) W2100 D2200 H1300 Seat 400 imperial (in) W82.5 D86.5 H51 Seat 15.5

Base Options



rhyme

Modular Seating



Sizes

		RYMBEN rhyme bench metric (mm) W1400 D1400 H420 Seat 420 imperial (in) W55 D55 H16.5 Seat 16.5
		RYMS rhyme single metric (mm) W1400 D1400 H1350 Seat 420 imperial (in) W55 D55 H53 Seat 16.5
		RYMMID rhyme middle metric (mm) W1400 D1400 H1350 Seat 420 imperial (in) W55 D55 H53 Seat 16.5
		RYMENDA rhyme end A metric (mm) W1400 D1400 H1350 Seat 420 imperial (in) W55 D55 H53 Seat 16.5
		RYMENDB rhyme end B metric (mm) W1400 D1400 H1350 Seat 420 imperial (in) W55 D55 H53 Seat 16.5

Design

A landscape to approach from all angles, Rhyme is a modular seating system that can be used as a simple island or used to create ad-hoc zones within a space. Each of the 5 pieces in the range have the same trapezoid footprint to allow easy planning — get creative and make your own Rhyme landscape.

Technical

Rhyme is upholstered over CMHR foams and Birch plywood frames. The individual modules are supplied in parts, split sensibly for easy delivery and installations. The units bolt together in position and can be reconfigured if necessary. Rhyme is sat mild steel plinths finished with a hard wearing powder coat finish.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

Base Options



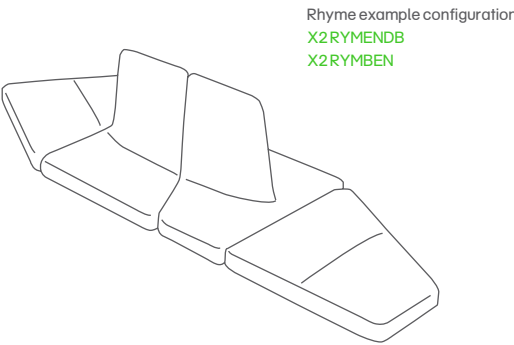
Plinth in Black or White



Plinth in naughtone RAL colour selection



Plinth Infill Panel



Rhyme example configuration
X2 RYMENDB
X2 RYMBEN



busby

Chair

Design

Busby is a modern cocoon for everyday situations. Used in a variety of applications Busby works particularly well as a haven for employees in open plan work spaces, suitable for one person to make confidential phone calls, and with the ability to place two or more pieces together for a more collaborative arrangement. Busby was the product of a collaborative project with the BBC and the then student designer Samir Skalli. Busby now features heavily at the BBC's new home at Media City Salford.

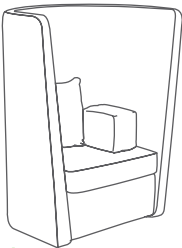
Technical

The main body of the busby chair is constructed with a birch plywood internal frame and CMHR foams.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.



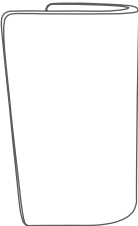
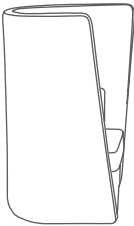
Sizes



01
BUSL
busby chair left hand
with cushions
metric (mm)
W850 D650 H1300 Seat 430
imperial (in)
W33.5 D25.5 H51 Seat 17



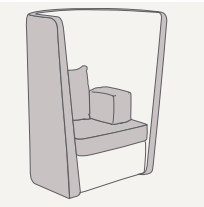
BUSR
busby chair right hand
with cushions
metric (mm)
W850 D650 H1300 Seat 430
imperial (in)
W33.5 D25.5 H51 Seat 17



Other Options



Two Tone Upholstery



Busby Two Tone Illustration
Outer, Seat and Cushions: Fabric 1
Inner and Front Panel: Fabric 2



portion
Armchair, Sofa
and Bench



Design
naughtone's original sofa system is characterised by the buttoned seat and scooped back.
The Portion sofa has morphed into many guises and has been used in a wide variety of environments; from schools and offices to homes and bars. Portion merges trusted familiarity with modern proportions and comfort.
Technical
The main body of the Portion range is constructed with a hardwood internal frame and CMHR foams. The two base options are made from hand polished stainless steel and solid hardwood.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

Sizes



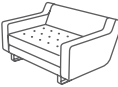
POR1NA
portion chair no arms
metric (mm)
W900 D870 H610 Seat 355
imperial (in)
W35.5 D34 H24 Seat 14



POR1RA
portion chair right arm
metric (mm)
W1100 D870 H610 Seat 355
imperial (in)
W43.5 D34 H24 Seat 14



POR1LA
portion chair left arm
metric (mm)
W1100 D870 H610 Seat 355
imperial (in)
W43.5 D34 H24 Seat 14



POR12A
portion chair 2 arms
metric (mm)
W1300 D870 H610 Seat 355
imperial (in)
W51 D34 H24 Seat 14



POR1ST
portion single stool
metric (mm)
W900 D630 H355 Seat 355
imperial (in)
W35.5 D25 H14 Seat 14



POR2NA
portion sofa 2 seat no arms
metric (mm)
W1200 D870 H610 Seat 355
imperial (in)
W47 D34 H24 Seat 14



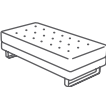
POR2RA
portion sofa 2 seat right arm
metric (mm)
W1200 D870 H610 Seat 355
imperial (in)
W47 D34 H24 Seat 14



POR2LA
portion sofa 2 seat left arm
metric (mm)
W1400 D870 H610 Seat 355
imperial (in)
W55 D34 H24 Seat 14



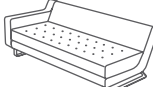
POR22A
portion sofa 2 seat 2 arms
metric (mm)
W1600 D870 H610 Seat 355
imperial (in)
W63 D34 H24 Seat 14



POR2BEN
portion 2 seat bench
metric (mm)
W1200 D630 H355 Seat 355
imperial (in)
W47 D25 H14 Seat 14



POR3NA
portion sofa 3 seat no arms
metric (mm)
W1800 D870 H610 Seat 355
imperial (in)
W71 D34 H24 Seat 14



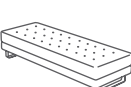
POR3RA
portion sofa 3 seat right arm
metric (mm)
W2000 D870 H610 Seat 355
imperial (in)
W78.5 D34 H24 Seat 14



POR3LA
portion sofa 3 seat left arm
metric (mm)
W2000 D870 H610 Seat 355
imperial (in)
W78.5 D34 H24 Seat 14



POR32A
portion sofa 3 seat 2 arms
metric (mm)
W2200 D870 H610 Seat 355
imperial (in)
W86.5 D34 H24 Seat 14



POR3BEN
portion 3 seat bench
metric (mm)
W1800 D630 H355 Seat 355
imperial (in)
W71 D25 H14 Seat 14



PORCHR
portion chaise right arm
metric (mm)
W950 D1345 H610 Seat 355
imperial (in)
W37.5 D53 H24 Seat 14



PORCHL
portion chaise right arm
metric (mm)
W950 D1345 H610 Seat 355
imperial (in)
W37.5 D53 H24 Seat 14

Base Options



Brushed stainless sled base.



Turned Oak or walnut legs

Other Options



Contrast button colours



Design


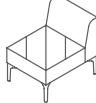
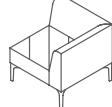
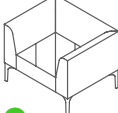
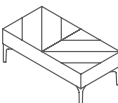
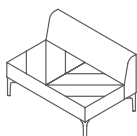
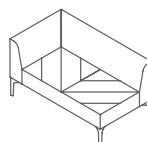
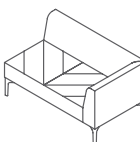
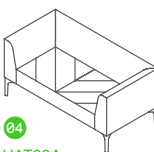
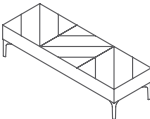
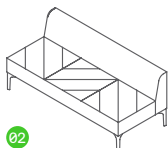
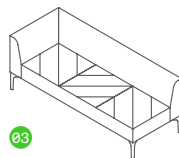
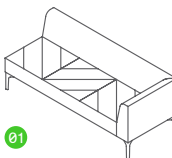
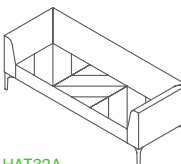
The Hatch range's characteristic quilted seat provides a tactile structure to the fabric and a satisfying repeat pattern. Hatch is designed to be effortless to plan into configurations with straightforward options in 1, 2 and 3 seat units. Hatch has a firm upright sit and compact dimensions, perfect for modern commercial environments where the product must look after itself and space is a premium. Available with 4 different leg options as standard and naughtone's wide fabric selection, Hatch can be tailored to suit any environment.

Technical

Hatch is constructed with a wooden frame and high quality foams, then upholstered in the highest quality fabrics. The different leg options are made from steel finished with a tough powder coat colour and the wooden legs are made from solid oak and solid walnut with a matt lacquered finish.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

Sizes

 05 HAT1ST hatch single stool metric (mm) W510 D510 H410 Seat 410 imperial (in) W20 D20 H16 Seat16	 HAT1NA hatch chair no arms metric (mm) W510 D690 H685 Seat 410 imperial (in) W20 D27 H27 Seat 16	 HAT11A hatch corner chair one arm metric (mm) W690 D690 H685 Seat 410 imperial (in) W27 D27 H27 Seat 16	 06 HAT12A hatch chair 2 arms metric (mm) W870 D690 H685 Seat 410 imperial (in) W34.5 D27 H27 Seat 16	
 HAT2BEN hatch 2 seat bench metric (mm) W1020 D510 H410 Seat 410 imperial (in) W40 D20 16 Seat 16	 HAT2NA hatch 2 seater no arms metric (mm) W1020 D690 H685 Seat 410 imperial (in) W40 D27 H27 Seat 16	 HAT2RA hatch 2 seater right arm metric (mm) W1200 D690 H685 Seat 410 imperial (in) W47 D27 H27 Seat 16	 HAT2LA hatch 2 seater left arm metric (mm) W1200 D690 H685 Seat 410 imperial (in) W47 D27 H27 Seat 16	 04 HAT22A hatch 2 seater 2 arms metric (mm) W1380 D690 H685 Seat 410 imperial (in) W54.5 D27 H27 Seat 16
 HAT3BEN hatch 3 seat bench metric (mm) W1530 D510 H410 Seat 410 imperial (in) W60 D20 H16 Seat 16	 02 HAT3NA hatch 3 seater no arms metric (mm) W1530 D690 H685 Seat 410 imperial (in) W60 D27 H27 Seat 16	 03 HAT3RA hatch 3 seater right arm metric (mm) W1710 D690 H685 Seat 410 imperial (in) W67.5 D27 H27 Seat 16	 01 HAT3LA hatch 3 seater left arm metric (mm) W1710 D690 H685 Seat 410 imperial (in) W67.5 D27 H27 Seat 16	 HAT32A hatch 3 seater 2 arms metric (mm) W1890 D690 H685 Seat 410 imperial (in) W74.5 D27 H27 Seat 16

Base Options





symbol

Modular Seating

New



Design

The Symbol seating range has a paired down aesthetic, designed to feel like part of the architecture and provide building blocks for furniture landscapes. Symbol has a firm upright sit and compact dimensions, perfect for modern commercial environments where the product must look after itself and space is a premium.



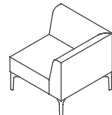
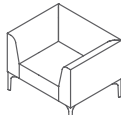
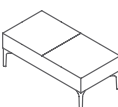
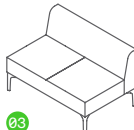
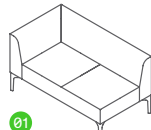
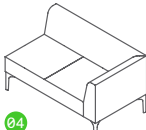
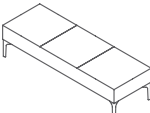
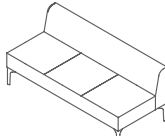
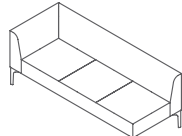
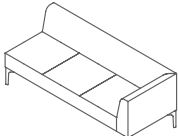
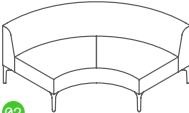
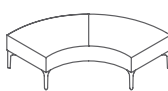




Available with 4 different leg options as standard and naughtone's wide fabric selection, Symbol is the perfect base for a commercial furniture plan.

Technical

Symbol is constructed with a wooden frame and high quality foams, then upholstered in the highest quality fabrics. The different leg options are made from steel finished with a tough powder coat colour and the wooden legs are made from solid oak and solid walnut with a matt lacquered finish.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

Sizes

			
SYM1ST symbol single stool metric (mm) W510 D510 H410 Seat 410 imperial (in) W20 D20 H16 Seat 16	SYM1NA symbol chair no arms metric (mm) W510 D690 H685 Seat 410 imperial (in) W20 D27 H27 Seat 16	SYM11A symbol corner chair one arm metric (mm) W690 D690 H685 Seat 410 imperial (in) W27 D27 H27 Seat 16	SYM12A symbol chair 2 arms metric (mm) W870 D690 H685 Seat 410 imperial (in) W34.5 D27 H27 Seat 16
			
SYM2BEN symbol 2 seat bench metric (mm) W1020 D510 H410 Seat 410 imperial (in) W40 D20 16 Seat 16	03 SYM2NA symbol 2 seater no arms metric (mm) W1020 D690 H685 Seat 410 imperial (in) W40 D27 H27 Seat 16	01 SYM2RA symbol 2 seater right arm metric (mm) W1200 D690 H685 Seat 410 imperial (in) W47 D27 H27 Seat 16	04 SYM2LA symbol 2 seater left arm metric (mm) W1200 D690 H685 Seat 410 imperial (in) W47 D27 H27 Seat 16
			
SYM3BEN symbol 3 seat bench metric (mm) W1530 D510 H410 Seat 410 imperial (in) W60 D20 H16 Seat 16	SYM3NA symbol 3 seater no arms metric (mm) W1530 D690 H685 Seat 410 imperial (in) W60 D27 H27 Seat 16	SYM3RA symbol 3 seater right arm metric (mm) W1710 D690 H685 Seat 410 imperial (in) W67.5 D27 H27 Seat 16	SYM3LA symbol 3 seater left arm metric (mm) W1710 D690 H685 Seat 410 imperial (in) W67.5 D27 H27 Seat 16
		Base Options	
02 SYM90D symbol 90 degree curve seat metric (mm) W1824 D866 H685 Seat 410 imperial (in) W72 D34 H27 Seat 16	SYM90BEN symbol 90 degree curve bench metric (mm) W1570 D686 H410 Seat 410 imperial (in) W62 D27 H16 Seat 16		
		White Steel Legs	Black Steel Legs
			
		Solid Oak Legs	Solid Walnut Legs



clayne club

Sofa, Chair and Bench

Design

The Clyde Club sofa and chair range is a product of our passion for clean tailored upholstery and classic functional design. The quilted and buttoned seat and back of Clyde ooze familiarity while the scooped profile and stainless steel sled base retain its unique contemporary edge. Clyde has a comfortable but formal **sit. ideal** for working, hospitality and retail environments. The compact footprint of Clyde rounds off it's practical benefits and go toward making Clyde the successful classic within the naughtone range that it is.

Technical

The main body of the Clyde range is constructed with a hardwood internal frame and CMHR foams. The two base options are made from hand polished stainless steel and solid hardwood.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

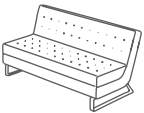
Sizes



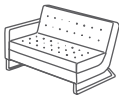
CLY1NA
clyde club chair
with no arms
metric (mm)
W520 D790 H760 Seat 420
imperial (in)
W20.5 D31 H30 Seat 16.5



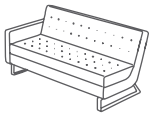
CLY2NA
clyde club 2 seat sofa
with no arms
metric (mm)
W1200 D790 H760 Seat 420
imperial (in)
W47 D31 H30 Seat 16.5



CLY3NA
clyde club 3 seat sofa
with no arms
metric (mm)
W1800 D790 H760 Seat 420
imperial (in)
W71 D31 H30 Seat 16.5



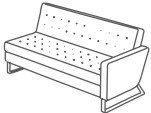
CLY2RA
clyde club 2 seat sofa
with right arm
metric (mm)
W1280 D790 H760 Seat 420
imperial (in)
W50.5 D31 H30 Seat 16.5



CLY3RA
clyde club 3 seat sofa
with right arm
metric (mm)
W1880 D790 H760 Seat 420
imperial (in)
W74 D31 H30 Seat 16.5



CLY2LA
clyde club 2 seat sofa
with left arm
metric (mm)
W1280 D790 H760 Seat 420
imperial (in)
W50.5 D31 H30 Seat 16.5



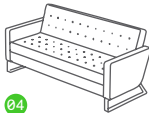
CLY3LA
clyde club 3 seat sofa
with left arm
metric (mm)
W1880 D790 H760 Seat 420
imperial (in)
W74 D31 H30 Seat 16.5



CLY12A
clyde club chair
with 2 arms
metric (mm)
W700 D790 H760 Seat 420
imperial (in)
W27.5 D31 H30 Seat 16.5



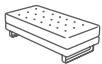
CLY22A
clyde club 2 seat sofa
with 2 arms
metric (mm)
W1360 D790 H760 Seat 420
imperial (in)
W53.5 D31 H30 Seat 16.5



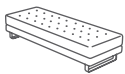
CLY32A
clyde club 3 seat sofa
with 2 arms
metric (mm)
W1960 D790 H760 Seat 420
imperial (in)
W77 D31 H30 Seat 16.5



CLY1ST
clyde club single stool
metric (mm)
W900 D550 H420 Seat 420
imperial (in)
W35.4 D21.5 H16.5 Seat 16.5



CLY2BEN
clyde club 2 seat bench
metric (mm)
W1200 D550 H420 Seat 420
imperial (in)
W47 D21.5 H16.5 Seat 16.5



CLY3BEN
clyde club 3 seat bench
metric (mm)
W1800 D550 H420 Seat 420
imperial (in)
W71 D21.5 H16.5 Seat 16.5

Base Options



Brushed Stainless
Sled Base



Turned Oak or
Walnut Legs

Other Options



Contrast Button Colours

thank you

Issue 4.0

This brochure is thanks to the hard work of our clients and customers. Without their fresh approach to interiors we would not have had cause to develop exciting new products.

Also, thanks to the naughtone team for all their hard work and all of our friends who have contributed toward the content in this brochure.

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