

FRONTIER PRODUCTS

Cutting & Mowing

RC2048 Lift-Type Rotary Cutter Equipment for Base Machine

Cutting Width:
48 In. (1220 mm)
Cutting Height:
1.5 to 9 In. (38 to 229 mm)
Cutting Capacity (Diameter):
0 to 1 In. (0 to 25 mm)
Cutting Chamber Depth:
7.5 In. (190 mm)
Tractor PTO HP Range: 18 - 45 HP
Tractor PTO: 540 RPM
Implement PTO: ASABE Category III PTO
Hitch:
Lift-Type Category I, Adaptable to II,
iMatch, and AutoHitch Compatible
Overall Width: 51 In. (1,291.4 mm)
Overall Length: 86.6 In. (2,199.6 mm)
Deck Shape: Flat-open Round Back
Deck Type: Single
Deck Thickness: 11 Gauge (3 mm)

Skirt Thickness: 11 Gauge (3 mm)
PTO Driveline Options: Shear Bolt or
Slip Clutch Drivelines Available
Gear Case HP Rating: 45 HP
Blade Type:
Heat Treated, Suction Type Blades
Blade Thickness: 0.5 In. (13 mm)
Blade Width: 3 In. (76 mm)
Blade Tip Speed: 13,090 fpm (66.5 m/s)
Blade Pan Type:
Round Pan-Type Blade Holder
Blade Pan Diameter: 22.3 In. (567 mm)
Solid Rubber or Laminated Tire Options

Use front and rear enclosures in areas where thrown objects could be hazardous.

iMatch Quick Coupler required with 2305 Tractor to facilitate driveline length.

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0511XF	RC2048 Lift-Type Rotary Cutter	1,475.00
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DRIVELINES

1000	Driveline with Slip Clutch <i>Recommended.</i>	133.00
1010	Driveline with Shear Bolt	In Base Price

FRONT AND REAR ENCLOSURES

Use enclosures in areas where thrown objects could be hazardous.

2000	Front and Rear Chain Enclosure <i>Recommended.</i>	194.00
2010	Front Rubber with Foot Guards and Rear Metal Enclosure	In Base Price
2020	Front Chain and No Rear Enclosure	47.00
2030	Front Rubber with Foot Guards and No Rear Enclosure	-29.00
2040	No Front or Rear Enclosure	-49.00

TIRES

3000	Puncture Proof Laminated Tire <i>Recommended.</i>	In Base Price
3010	Solid Rubber Tire	-10.00

FRONTIER PRODUCTS

Cutting & Mowing

RC2048 Lift-Type Rotary Cutter

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
ATTACHMENTS FOR FIELD CONVERSION			
		Miscellaneous:	
5TIFC711289		French Operator's Manual and Decal Kit for RC20 Series Rotary Cutters	125.37

FRONTIER PRODUCTS

Cutting & Mowing

RC2060 Lift-Type Rotary Cutter Equipment for Base Machine

Cutting Width:
60 In. (1524 mm)
Cutting Height:
1.5 to 9 In. (38 to 229 mm)
Cutting Capacity (Diameter):
0 to 1 In. (0 to 25 mm)
Cutting Chamber Depth:
7.5 In. (190 mm)
Tractor PTO HP Range: 20 - 65 HP
Tractor PTO: 540 RPM
Implement PTO: ASABE Category III PTO
Hitch:
Lift-Type Category I, Adaptable to II,
iMatch, and AutoHitch Compatible
Overall Width: 63 In. (1,600.2 mm)
Overall Length: 101.2 In. (2,570.5 mm)
Deck Shape: Flat-open Round Back
Deck Type: Single
Deck Thickness: 11 Gauge (3 mm)
Skirt Thickness: 11 Gauge (3 mm)

PTO Driveline Options: Shear Bolt or
Slip Clutch Drivelines Available
Gear Case HP Rating: 65 HP
Blade Type:
Heat Treated, Suction Type Blades
Blade Thickness: 0.5 In. (13 mm)
Blade Width: 3 In. (76 mm)
Blade Tip Speed: 14,355 fpm (72.8 m/s)
Blade Pan Type:
Round Pan-Type Blade Holder
Blade Pan Diameter: 22.3 In. (567 mm)
Tire Options:
Solid Rubber or Laminated Tire Options

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0512XF	RC2060 Lift-Type Rotary Cutter	1,659.00
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DRIVELINES

1000	Driveline with Slip Clutch <i>Recommended.</i>	143.00
1010	Driveline with Shear Bolt	In Base Price

FRONT AND REAR ENCLOSURES

Use enclosures in areas where thrown objects could be hazardous.

2000	Front and Rear Chain Enclosure <i>Recommended.</i>	233.00
2010	Front Rubber with Foot Guards and Rear Metal Enclosure	In Base Price
2020	Front Chain and No Rear Enclosure	57.00
2030	Front Rubber with Foot Guards and No Rear Enclosure	-30.00
2040	No Front or Rear Enclosure	-46.00

TIRES

3000	Puncture Proof Laminated Tire <i>Recommended.</i>	In Base Price
3010	Solid Rubber Tire	-10.00

ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

RC2060 Lift-Type Rotary Cutter

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
ATTACHMENTS FOR FIELD CONVERSION ...Continued...			
		Miscellaneous:	
	5TIFC711289	French Operator's Manual and Decal Kit for RC20 Series Rotary Cutters	125.37

FRONTIER PRODUCTS

Cutting & Mowing

RC2072 Lift-Type Rotary Cutter Equipment for Base Machine

Cutting Width: 72 In. (1,830 mm)	PTO Driveline Options: Shear Bolt or Slip Clutch Drivelines Available
Cutting Height: 1.5 to 9 In. (38 to 229 mm)	Gear Case HP Rating: 65 HP
Cutting Capacity (Diameter): 0 to 1 In. (0 to 25 mm)	Blade Type: Heat Treated, Suction Type Blades
Cutting Chamber Depth: 7.5 In. (190 mm)	Blade Thickness: 0.5 In. (13 mm)
Tractor PTO HP Range: 25 - 65 HP	Blade Width: 3 In. (76 mm)
Tractor PTO: 540 RPM	Blade Tip Speed: 14,955 fpm (76 m/s)
Implement PTO: ASABE Category III PTO	Blade Pan Type: Round Pan-Type Blade Holder
Hitch: Lift-Type Category I, Adaptable to II, iMatch, and AutoHitch Compatible	Blade Pan Diameter: 28.5 In. (723.9 mm)
Overall Width: 75 In. (1,905 mm)	Tire Options: Solid Rubber or Laminated Tire Options
Overall Length: 111.5 In. (2,832.1 mm)	
Deck Shape: Flat-open Round Back	
Deck Type: Single	
Deck Thickness: 11 Gauge (3 mm)	
Skirt Thickness: 11 Gauge (3 mm)	

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0513XF	RC2072 Lift-Type Rotary Cutter	1,904.00
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DRIVELINES

1000	Driveline with Slip Clutch <i>Recommended.</i>	143.00
1010	Driveline with Shear Bolt	In Base Price

FRONT AND REAR ENCLOSURES

Use enclosures in areas where thrown objects could be hazardous.

2000	Front and Rear Chain Enclosure <i>Recommended.</i>	324.00
2010	Front Rubber with Foot Guards and Rear Metal Enclosure	In Base Price
2020	Front Chain and No Rear Enclosure	87.00
2030	Front Rubber with Foot Guards and No Rear Enclosure	-40.00
2040	No Front or Rear Enclosure	-56.00

TIRES

3000	Puncture Proof Laminated Tire <i>Recommended.</i>	In Base Price
3010	Solid Rubber Tire	-10.00

ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

RC2072 Lift-Type Rotary Cutter Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
ATTACHMENTS FOR FIELD CONVERSION ...Continued...			
		Miscellaneous:	
	5TIFC711289	French Operator's Manual and Decal Kit for RC20 Series Rotary Cutters	125.37

FRONTIER PRODUCTS

Cutting & Mowing

RC2084 Lift-Type Rotary Cutter Equipment for Base Machine

Cutting Width:
84 In. (2,134 mm)
Cutting Height:
1.75 to 11 In. (44.45 to 279.4 mm)
Cutting Capacity (Diameter):
0 to 1 In. (0 to 25 mm)
Cutting Chamber Depth:
9.75 In. (248 mm)
Tractor PTO HP Range: 45 - 90 HP
Tractor PTO: 540 RPM
Implement PTO: ASABE Category II PTO
Hitch:
Lift-Type Category II,
Category II Quick Hitch Compatible
Overall Width: 88 In. (2,235 mm)
Overall Length: 124 In. (3,150 mm)
Deck Shape: Flat-open Round Back
Deck Type: Single
Deck Thickness: 10 Gauge (3.4 mm)
Skirt Thickness: 10 Gauge (3.4 mm)

PTO Driveline Options:
Slip Clutch Standard
Gear Case HP Rating: 90 HP
Blade Type:
Heat Treated, Suction Type Blades
Blade Thickness: 0.5 In. (13 mm)
Blade Width: 3 In. (76 mm)
Blade Tip Speed: 14,380 fpm (73 m/s)
Blade Pan Type:
Round Pan-Type Blade Holder
Blade Pan Diameter:
32.5 In. (825.5 mm)
Tire Options:
Single or Dual Laminated Tire

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0514XF	RC2084 Lift-Type Rotary Cutter	3,542.00
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FRONT AND REAR ENCLOSURES

Use enclosures in areas where thrown objects could be hazardous.

2000	Front and Rear Chain Enclosure <i>Recommended.</i>	In Base Price
2010	Front Rubber with Foot Guards and Rear Metal Enclosure	-212.00
2020	Front Chain and No Rear Enclosure	-154.00
2030	Front Rubber with Foot Guards and No Rear Enclosure	-268.00
2040	No Front or Rear Enclosure	-326.00

TIRES

3000	Puncture Proof Laminated Tire	In Base Price
3010	Dual Puncture Proof Laminated Tire	102.00

ATTACHMENTS FOR FIELD CONVERSION

5TIFC711289	Miscellaneous: French Operator's Manual and Decal Kit for RC20 Series Rotary Cutters	125.37
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FRONTIER PRODUCTS

Cutting & Mowing

RC2084 Lift-Type Rotary Cutter
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FRONTIER PRODUCTS

Cutting & Mowing

FM1012R Rear Discharge Flex-Wing Grooming Mower with Light Bar Equipment for Base Machine

Type: Flex Wing, Rear Discharge
 Transport Width: 8 Ft. 3 In.
 Cutting Width: 12 Ft.
 Transport Tongue Weight: 700 lbs.
 Transport Tires: (2) 20.5 x 8-10
 Transport Length: 13 Ft. 2 In.
 Transport Height: 6 Ft.
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 30 to 80 HP
 Splitter Gearbox HP: 100 HP
 Shipping Weight: 2960 lbs.
 Overall Width: 12 Ft. 2 In.
 Operating Tongue Weight: 310 lbs.
 Mower Deck Gearbox HP: 40 HP
 Maximum Overall Length:
 14 Ft. 5 In.
 Mainframe Construction:
 3 In. Square Tubing
 Input Driveline:
 Category IIII Constant Velocity
 Hitch: Drawbar Category I
 Hitch Adjustment:
 Self-Leveling, Multi-Position
 Ground Pressure: 9.0 PSI
 Gearbox Ratio: 1:1.92
 Driveline: Category III
 Drive Type: Gearbox Over V-Belt
 Deck Thickness: 8 Gauge Steel Plate
 Deck Overlap: 6 In.
 Deck Lift Cylinders:
 3-1/2 In. x 10 In. Single Acting
 Cutting Height Range: 1 In. to 5 In.
 Cutting Height Adjustment:

Spacer On Caster
 Center Deck Cutting Width: 5 Ft.
 Wing Deck Cutting Width: 4 Ft.
 Caster Wheels:
 (8) 15 x 6-6 Pneumatic
 Caster Wheel Bearings:
 Roller Bearings
 Blade Tip Speed:
 16,950 FPM Average
 Blade Spindles: (7) Cast Iron
 Blade Spindle Bearings: Tapered Roller
 Blade Overlap: 1-1/2 In.
 Blade Dimensions:
 (7) 1/4 In. x 2-1/2 In.
 Blade Composition:
 Heat-Treated Alloy Steel
 Belts: B Section, Aramid/Kevlar
 Belt Adjustment: Spring-Loaded Idler
 Assembly/Set-Up Time:
 75 Minutes (Approximate)
 Approximate Operating Weight: 2900 lbs.
 Front Roller Kit:
 Wing Decks (Optional Attachment, 1 Required)
 Front Roller Kit:
 Rear Deck (Optional Attachment, 1 Required)
 Approximate Operating Angles:
 25 Degrees Up and 15 Degrees Down

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0421XF	FM1012R Rear Discharge Flex-Wing Grooming Mower with Light Bar	19,917.00
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ATTACHMENTS FOR FIELD CONVERSION

	Miscellaneous:	
5WD1004116	Anti Streaking Kit (FM10 Series)	137.22
5WD1032454	FM10 Series Hydraulic Unlock System	612.48
5WD1031818	FM10 Series Rear Roller Kit	99.62
5WD1006417	Front Roller Kit - Contains 1 Roller (FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060R, GM1072R and GM1084R)	108.64
5WD1006421	Front Roller Kit - Contains 1 Roller (FM1012 Wing Decks Only)	200.25
5WD1031385	Light Bar Kit (FM10 Series and FM3012) <i>Serial Number 1XFFM10XAB0000106 and above on the FM10 Series and all FM30 Series Mowers.</i>	566.65

FRONTIER PRODUCTS

Cutting & Mowing

FM1012R Rear Discharge Flex-Wing Grooming Mower with Light Bar Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	5WD1004486	Light Bar Kit (FM10 Series) <i>Serial Number 1XFFM10XAB0000105 and below.</i>	555.41
	5WD1003635	Rigid Clevis Hitch (FM10 Series)	158.96

FRONTIER PRODUCTS

Cutting & Mowing

FM1015R Rear Discharge Flex-Wing Grooming Mower with Light Bar Equipment for Base Machine

Type: Flex Wing, Rear Discharge
 Transport Width: 8 Ft. 4 In.
 Cutting Width: 15 Ft.
 Transport Tongue Weight: 720 lbs.
 Transport Tires:
 (2) 20.5 x 8 - 10
 Transport Length: 13 Ft. 5 In.
 Transport Height: 7 Ft. 9 In.
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 35 to 80 HP
 Splitter Gearbox HP: 100 HP
 Shipping Weight: 3200 lbs.
 Overall Width: 15 Ft. 2 In.
 Operating Tongue Weight: 330 lbs.
 Mower Deck Gearbox HP: 40 HP
 Maximum Overall Length:
 14 Ft. 8 In.
 Mainframe Construction:
 3 In. Square Tubing
 Input Driveline:
 Category IIIII Constant Velocity
 Hitch: Drawbar Category II
 Hitch Adjustment:
 Self-Leveling, Multi-Position
 Ground Pressure: 9.7 lbs. PSI
 Gearbox Ratio: 1:1.92
 Driveline: Category IIII
 Drive Type: Gearbox Over V-Belt
 Deck Thickness: 8 Gauge Steel Plate
 Deck Overlap: 6 In.
 Deck Lift Cylinders:
 3-1/2 In. x 10 In. Single Acting

Cutting Height Range: 1 In. to 5 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Center Deck Cutting Width: 6 Ft.
 Wing Deck Cutting Width: 5 Ft.
 Caster Wheels:
 (8) 15 x 6-6 Pneumatic
 Caster Wheel Bearings:
 Roller Bearings
 Blade Tip Speed:
 16,950 FPM Average
 Blade Spindles: (9) Cast Iron
 Blade Spindle Bearings: Tapered Roller
 Blade Overlap: 1-1/2 In.
 Blade Dimensions:
 (9) 1/4 In. x 2-1/2 In.
 Blade Composition:
 Heat-Treated Alloy Steel
 Belts: B Section, Aramid/Kevlar
 Belt Adjustment: Spring-Loaded Idler
 Assembly/Set-Up Time:
 75 Minutes (Approximate)
 Approximate Operating Weight: 3,200 lbs.
 Front Roller Kit: (Optional Attachment, 3 required)
 Approximate Operating Angles:
 25 Degrees Up and 15 Degrees Down

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0422XF	FM1015R Rear Discharge Flex-Wing Grooming Mower with Light Bar	21,420.00
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ATTACHMENTS FOR FIELD CONVERSION

Miscellaneous:		
5WD1004116	Anti Streaking Kit (FM10 Series)	137.22
5WD1032454	FM10 Series Hydraulic Unlock System	612.48
5WD1031818	FM10 Series Rear Roller Kit	99.62
5WD1006417	Front Roller Kit - Contains 1 Roller (FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060R, GM1072R and GM1084R)	108.64
5WD1031385	Light Bar Kit (FM10 Series and FM3012) <i>Serial Number 1XFFM10XAB0000106 and above on the FM10 Series and all FM30 Series Mowers.</i>	566.65
5WD1004486	Light Bar Kit (FM10 Series) <i>Serial Number 1XFFM10XAB0000105 and below.</i>	555.41

FRONTIER PRODUCTS

Cutting & Mowing

FM1015R Rear Discharge Flex-Wing Grooming Mower with Light Bar

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	5WD1003635	Rigid Clevis Hitch (FM10 Series)	158.96

FRONTIER PRODUCTS

Cutting & Mowing

FM1017R Rear Discharge Flex-Wing Grooming Mower with Light Bar Equipment for Base Machine

Type: Flex Wing, Rear Discharge
 Transport Width: 8 Ft. 3 In.
 Cutting Width: 17 Ft.
 Transport Tongue Weight: 800 lbs.
 Transport Tires: (2) 20.5 x 8 - 10
 Transport Length: 13 Ft. 5 In.
 Transport Height: 8 Ft. 9 In.
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 40 to 80 HP
 Splitter Gearbox HP: 100 HP
 Shipping Weight: 3340 lbs.
 Overall Width: 17 Ft. 2 In.
 Operating Tongue Weight: 400 lbs.
 Mower Deck Gearbox HP: 40 HP
 Maximum Overall Length:
 14 Ft. 8 In.
 Mainframe Construction:
 3 In. Square Tubing
 Input Driveline:
 Category IIIII Constant Velocity
 Hitch: Drawbar - Category II
 Hitch Adjustment:
 Self-Leveling, Multi-Position
 Ground Pressure: 10.2 lbs. PSI
 Gearbox Ratio: 1:1.92
 Driveline: Category IIII
 Drive Type: Gearbox Over V-Belt
 Deck Thickness: 8 Gauge Steel Plate
 Deck Overlap: 6 In.
 Deck Lift Cylinders:
 3-1/2 In. x 10 In. Single Acting
 Cutting Height Range: 1 In. to 5 In.

Cutting Height Adjustment:
 Spacer On Caster
 Center Deck Cutting Width: 6 Ft.
 Wing Deck Cutting Width: 6 Ft.
 Caster Wheels:
 (8) 15 x 6-6 Pneumatic
 Caster Wheel Bearings:
 Roller Bearings
 Blade Tip Speed:
 16,950 FPM Average
 Blade Spindles: (9) Cast Iron
 Blade Spindle Bearings: Tapered Roller
 Blade Overlap: 1-1/2 In.
 Blade Dimensions:
 (9) 1/4 In. x 2-1/2 In.
 Blade Composition:
 Heat-Treated Alloy Steel
 Belts: B Section, Aramid/Kevlar
 Belt Adjustment: Spring-Loaded Idler
 Assembly/Set-Up Time:
 75 Minutes (Approximate)
 Approximate Operating Weight: 3340 lbs.
 Front Roller Kit: (Optional Attachment, 3 Required)
 Approximate Operating Angles:
 25 Degrees Up and 15 Degrees Down

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0423XF	FM1017R Rear Discharge Flex-Wing Grooming Mower with Light Bar	23,756.00
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ATTACHMENTS FOR FIELD CONVERSION

Miscellaneous:		
5WD1004116	Anti Streaking Kit (FM10 Series)	137.22
5WD1032454	FM10 Series Hydraulic Unlock System	612.48
5WD1031818	FM10 Series Rear Roller Kit	99.62
5WD1006417	Front Roller Kit - Contains 1 Roller (FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060R, GM1072R and GM1084R)	108.64
5WD1031385	Light Bar Kit (FM10 Series and FM3012) <i>Serial Number 1XFFM10XAB0000106 and above on the FM10 Series and all FM30 Series Mowers.</i>	566.65
5WD1004486	Light Bar Kit (FM10 Series) <i>Serial Number 1XFFM10XAB0000105 and below.</i>	555.41

FRONTIER PRODUCTS

Cutting & Mowing

FM1017R Rear Discharge Flex-Wing Grooming Mower with Light Bar

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
ATTACHMENTS FOR FIELD CONVERSION ...Continued...			
	5WD1003635	Rigid Clevis Hitch (FM10 Series)	158.96

FRONTIER PRODUCTS

Cutting & Mowing

FM2012R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Available with Pneumatic Tires Only
Free-Floating Decks:

4 In. Front/Rear and Left/Right
Wing Travel is 30 Degrees Up

and 15 Degrees Down
Clevis Hitch - Rigid or
Floating Optional

Auto-Engage Transport Latch
Lights Standard

Hydraulic Unlocking System Available
Rear Chain Shields Standard

Type: Flex Wing, Rear Discharge
Transport Width: 7 Ft. 7 In.

Cutting Width: 12 Ft.
Transport Tongue Weight: 774 lbs.

Transport Tires:
(2) 20.5 In. x 8 In. x 10 In.

Transport Length: 11 Ft. 9 In.
Transport Height: 6 Ft. 2 In.

Tractor PTO Speed: 540 RPM
Tractor Horsepower: 25 to 80 HP

Splitter Gearbox HP: 80 HP
Shipping Weight: 2694 lbs.

Overall Width: 12 Ft. 2 In.
Operating Tongue Weight: 374 lbs.

Mower Deck Gearbox HP: 50 HP
Maximum Overall Length:

12 Ft. 7 In.
Mainframe Construction:

3.5 In. Double Round Tubing
Input Driveline:

Category VI Constant Velocity
with Slip Clutch

Hitch:
Category I or Category II Drawbar

Hitch Adjustment: 4 Position
Ground Pressure: 9.1 lbs. PSI

Gearbox Ratio: 1:3:09 (Spiral Gears)
Driveline: Category III

Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate
Deck Overlap:

6 In. (Adjustable to 9 In.)
Deck Lift Cylinders:

2-1/2 In. x 10 In. Single Acting
Cutting Height Range: 1 In. to 5 In.

Cutting Height Adjustment:
Spacer On Caster

Center Deck Cutting Width: 5 Ft.
Wing Deck Cutting Width: 4 Ft.

Caster Wheels:
(12) 11 In. x 4 In. Pneumatic or

10 In. x 3.2 In. Solid
Caster Wheel Bearings:

Sealed Roller Bearings
Blade Tip Speed: 15,747 FPM Average

Blade Spindles: (9) Cast Iron
Blade Spindle Bearings:

Shielded Ball Bearings 2 Per Spindle
Blade Composition:

Heat-Treated Alloy Steel
Belts: 5VX, Polyester/Cogged

Belt Adjustment: Single Point,
Slotted Track Adjustment - No Idlers

Blade Overlap: 1-1/8 In.
Blade Dimensions:

(6) 16-5/8 In. x 2 In. x 1/4 In.
(3) 20-3/16 In. x 2 In. x 1/4 In.

Assembly/Set-Up Time:
45 Minutes (Approximate)

Approximate Operating Weight: 2694 lbs.
Front Rollers Standard

Mulching Kit Available
1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0431XF	FM2012R Flex-Wing Grooming Mower with Pneumatic Tires	19,470.00
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ATTACHMENTS - ORDER AS DESIRED

9690	Mulching Kit	971.00
9610	Hydraulic Unlock System	523.00
9440	Float Hitch	135.00

ATTACHMENTS FOR FIELD CONVERSION

5BP0099597	Miscellaneous: Floating Hitch	151.20
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FRONTIER PRODUCTS

Cutting & Mowing

FM2012R Flex-Wing Grooming Mower with Pneumatic Tires

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	5BP0099552	Hydraulic Unlock System	564.84
	5BP0099556	Mulching Kit	1,048.68

FRONTIER PRODUCTS

Cutting & Mowing

FM2015R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Available with Pneumatic Tires Only
Free-Floating Decks:

4 In. Front/Rear and Left/Right
Wing Travel is 30 Degrees Up
and 15 Degrees Down

Clevis Hitch - Rigid or
Floating Optional

Auto-Engage Transport Latch
Lights Standard

Hydraulic Unlocking System Available
Rear Chain Shields Standard

Type: Flex Wing, Rear Discharge
Transport Width: 8 Ft. 1 In.

Cutting Width: 15 Ft.
Transport Tongue Weight: 807 lbs.

Transport Tires:
(2) 20.5 In. x 8 In. x 10 In.

Transport Length: 12 Ft. 2 In.
Transport Height: 7 Ft. 8 In.

Tractor PTO Speed: 540 RPM
Tractor Horsepower: 30 to 80 HP

Splitter Gearbox HP: 80 HP
Shipping Weight: 2826 lbs.

Overall Width: 15 Ft. 2 In.
Operating Tongue Weight: 381 lbs.

Mower Deck Gearbox HP: 50 HP
Maximum Overall Length: 13 Ft.

Mainframe Construction:
3.5 In. Double Round Tubing

Input Driveline:
Category VI Constant Velocity
with Slip Clutch

Hitch:
Category I or Category II Drawbar

Hitch Adjustment: 4 Position
Ground Pressure: 9.6 lbs. PSI

Gearbox Ratio: 1:3:09 (Spiral Gears)
Driveline: Category III

Drive Type: Gearbox over V-belts (2)
Deck Thickness: 8 Gauge Steel Plate

Deck Overlap:

6 In. (Adjustable to 9 In.)

Deck Lift Cylinders:

2-1/2 In. x 10 In. Single Acting

Cutting Height Range: 1 In. to 5 In.

Cutting Height Adjustment:

Spacer On Caster

Center Deck Cutting Width: 6 Ft.

Wing Deck Cutting Width: 5 Ft.

Caster Wheels:

(12) 11 In. x 4 In. Pneumatic or

10 In. x 3.2 In. Solid

Caster Wheel Bearings:

Sealed Roller Bearings

Blade Tip Speed: 16,863 FPM Average

Blade Spindles: (9) Cast Iron

Blade Spindle Bearings:

Shielded Ball Bearings 2 Per Spindle

Blade Composition:

Heat-Treated Alloy Steel

Blade Dimensions:

(6) 20-3/16 In. x 2 In. x 1/4 In.

(3) 24-1/2 In. x 2-1/4 In. x 1/4 In.

Blade Overlap: 1-1/8 In.

Belts: 5VX, Polyester/Cogged

Belt Adjustment: Single Point,

Slotted Track Adjustment - No Idlers

Assembly/Set-Up Time:

45 Minutes (Approximate)

Approximate Operating Weight: 2826 lbs.

Front Rollers Standard

Mulching Kit Available

1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0432XF	FM2015R Flex-Wing Grooming Mower with Pneumatic Tires	20,201.00
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ATTACHMENTS - ORDER AS DESIRED

9690	Mulching Kit	1,062.00
9610	Hydraulic Unlock System	523.00
9440	Float Hitch	135.00

ATTACHMENTS FOR FIELD CONVERSION

5BP0099597	Miscellaneous: Floating Hitch	151.20
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FRONTIER PRODUCTS

Cutting & Mowing

FM2015R Flex-Wing Grooming Mower with Pneumatic Tires

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	5BP0099552	Hydraulic Unlock System	564.84
	5BP0099557	Mulching Kit	1,146.96

FRONTIER PRODUCTS

Cutting & Mowing

FM2017R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Available with Pneumatic Tires Only
Free-Floating Decks:

4 In. Front/Rear and Left/Right
Wing Travel is 30 Degrees Up
and 15 Degrees Down

Clevis Hitch - Rigid or
Floating Optional

Auto-Engage Transport Latch
Lights Standard

Hydraulic Unlocking System Available
Rear Chain Shields Standard

Type: Flex Wing, Rear Discharge
Transport Width: 8 Ft. 4 In.

Cutting Width: 17 Ft.
Transport Tongue Weight: 953 lbs.

Transport Tires:
(2) 20.5 In. x 8 In. x 10 In.

Transport Length: 12 Ft. 2 In.
Transport Height: 8 Ft. 7 In.

Tractor PTO Speed: 540 RPM
Tractor Horsepower: 35 to 80 HP

Splitter Gearbox HP: 80 HP
Shipping Weight: 2947 lbs.

Overall Width: 17 Ft. 2 In.
Operating Tongue Weight: 389 lbs.

Mower Deck Gearbox HP: 50 HP
Maximum Overall Length: 13 Ft.

Mainframe Construction:
3.5 In. Double Round Tubing

Input Driveline:
Category VI Constant Velocity

with Slip Clutch
Hitch:

Category I or Category II Drawbar
Hitch Adjustment: 4 Position

Ground Pressure: 10 lbs. PSI
Gearbox Ratio: 1:3:09 (Spiral Gears)

Driveline: Category III
Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate
Deck Overlap:

6 In. (Adjustable to 9 In.)
Deck Lift Cylinders:

2-1/2 In. x 10 In. Single Acting
Cutting Height Range: 1 In. to 5 In.

Cutting Height Adjustment:
Spacer On Caster

Center Deck Cutting Width: 6 Ft.
Wing Deck Cutting Width: 6 Ft.

Caster Wheels:
(12) 11 In. x 4 In. Pneumatic or

10 In. x 3.2 In. Solid
Caster Wheel Bearings:

Sealed Roller Bearings
Blade Tip Speed: 16,732 FPM Average

Blade Spindles: (9) Cast Iron
Blade Spindle Bearings:

Shielded Ball Bearings 2 Per Spindle
Blade Overlap: 1-1/8 In.

Blade Dimensions:
(9) 24-1/2 In. x 2-1/4 In. x 1/4 In.

Blade Composition:
Heat-Treated Alloy Steel

Belts: 5VX, Polyester/Cogged
Belt Adjustment: Single Point,

Slotted Track Adjustment - No Idlers
Assembly/Set-Up Time:

45 Minutes (Approximate)
Approximate Operating Weight: 2947 lbs.

Front Rollers Standard
Mulching Kit Available

1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0433XF	FM2017R Flex-Wing Grooming Mower with Pneumatic Tires	21,467.00
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ATTACHMENTS - ORDER AS DESIRED

9690	Mulching Kit	1,172.00
9610	Hydraulic Unlock System	523.00
9440	Float Hitch	135.00

ATTACHMENTS FOR FIELD CONVERSION

5BP0099597	Miscellaneous: Floating Hitch	151.20
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FRONTIER PRODUCTS

Cutting & Mowing

FM2017R Flex-Wing Grooming Mower with Pneumatic Tires

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	5BP0099552	Hydraulic Unlock System	564.84
	5BP0099558	Mulching Kit	1,265.76

FRONTIER PRODUCTS

Cutting & Mowing

FM2112R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Free-Floating Decks:
4 In. Front/Rear and Left/Right
Wing Travel is 30 Degrees Up
and 15 Degrees Down
Clevis Hitch - Rigid or
Floating Optional
Auto-Engage Transport Latch
Lights Standard
Hydraulic Unlocking System Available
Rear Chain Shields Standard
Type: Flex Wing, Rear Discharge
Transport Width: 7 Ft. 7 In.
Cutting Width: 12 Ft.
Transport Tongue Weight: 945 lbs.
Transport Tires:
(2) 23 In. x 10.5 In. x 12 In.
Transport Length: 11 Ft. 10 In.
Transport Height: 6 Ft. 2 In.
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 35 to 80 HP
Splitter Gearbox HP: 80 HP
Shipping Weight: 3090 lbs.
Overall Width: 12 Ft. 2 In.
Operating Tongue Weight: 456 lbs.
Mower Deck Gearbox HP: 50 HP
Maximum Overall Length:
13 Ft. 10 In.
Mainframe Construction:
4 In. Double Round Tubing
Input Driveline:
Category VI Constant Velocity
with Slip Clutch
Hitch:
Category I or Category II Drawbar
Hitch Adjustment: 4 Position
Ground Pressure: 6.5 lbs. PSI
Gearbox Ratio: 1:3:09 (Spiral Gears)
Driveline: Category III
Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate
Deck Overlap:
6 In. (Adjustable to 9 In.)
Deck Lift Cylinders:
2-1/2 In. x 10 In. Single Acting
Cutting Height Range: 1 In. to 5 In.
Cutting Height Adjustment:
Spacer On Caster
Center Deck Cutting Width: 5 Ft.
Wing Deck Cutting Width: 4 Ft.
Caster Wheels:
(12) 13 In. x 6.5 In. Pneumatic
Caster Wheel Bearings:
Sealed Roller Bearings
Blade Tip Speed: 15,747 FPM Average
Blade Spindles: (9) Cast Iron
Blade Spindle Bearings:
Shielded Ball Bearings 2 Per Spindle
Blade Composition:
Heat-Treated Alloy Steel
Belts: 5VX, Polyester/Cogged
Belt Adjustment: Single Point,
Slotted Track Adjustment - No Idlers
Blade Overlap: 1-1/8 In.
Blade Dimensions:
(6) 16-5/8 In. x 2 In. x 1/4 In.
(3) 20-3/16 In. x 2 In. x 1/4 In.
Assembly/Set-Up Time:
45 Minutes (Approximate)
Approximate Operating Weight: 3090 lbs.
Front Rollers Standard
Mulching Kit Available
1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0441XF	FM2112R Flex-Wing Grooming Mower with Pneumatic Tires	21,132.00
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ATTACHMENTS - ORDER AS DESIRED

9690	Mulching Kit	971.00
9610	Hydraulic Unlock System	523.00
9440	Float Hitch	135.00

ATTACHMENTS FOR FIELD CONVERSION

5BP0099597	Miscellaneous: Floating Hitch	151.20
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FRONTIER PRODUCTS

Cutting & Mowing

FM2112R Flex-Wing Grooming Mower with Pneumatic Tires

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	5BP0099552	Hydraulic Unlock System	564.84
	5BP0099556	Mulching Kit	1,048.68

FRONTIER PRODUCTS

Cutting & Mowing

FM2115R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Free-Floating Decks:
 4 In. Front/Rear and Left/Right
 Clevis Hitch - Rigid or
 Floating Optional
 Wing Travel is 30 Degrees Up
 and 15 Degrees Down
 Auto-Engage Transport Latch
 Lights Standard
 Hydraulic Unlocking System Available
 Rear Chain Shields Standard
 Type: Flex Wing, Rear Discharge
 Transport Width: 8 Ft. 1 In.
 Cutting Width: 15 Ft.
 Transport Tongue Weight: 986 lbs.
 Transport Tires:
 (2) 23 In. x 10.5 In. x 12 In.
 Transport Length: 12 Ft. 2 In.
 Transport Height: 7 Ft. 8 In.
 Tractor PTO Speed: 540 RPM
 Tractor Horsepower: 35 to 80 HP
 Splitter Gearbox HP: 80 HP
 Shipping Weight: 3267 lbs.
 Overall Width: 15 Ft. 2 In.
 Operating Tongue Weight: 466 lbs.
 Mower Deck Gearbox HP: 50 HP
 Maximum Overall Length:
 14 Ft. 7 In.
 Mainframe Construction:
 4 In. Double Round Tubing
 Input Driveline:
 Category VI Constant Velocity
 with Slip Clutch
 Hitch:
 Category I or Category II Drawbar
 Hitch Adjustment: 4 Position
 Ground Pressure: 7.2 lbs. PSI
 Gearbox Ratio: 1:3:09 (Spiral Gears)
 Driveline: Category III
 Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate
 Deck Overlap:
 6 In. (Adjustable to 9 In.)
 Deck Lift Cylinders:
 2-1/2 In. x 10 In. Single Acting
 Cutting Height Range: 1 In. to 5 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Center Deck Cutting Width: 6 Ft.
 Wing Deck Cutting Width: 5 Ft.
 Caster Wheels:
 (12) 13 In. x 6.5 In. Pneumatic
 Caster Wheel Bearings:
 Sealed Roller Bearings
 Blade Tip Speed: 16,863 FPM Average
 Blade Spindles: (9) Cast Iron
 Blade Spindle Bearings:
 Shielded Ball Bearings 2 Per Spindle
 Blade Composition:
 Heat-Treated Alloy Steel
 Blade Dimensions:
 (6) 20-3/16 In. x 2 In. x 1/4 In.
 (3) 24-1/2 In. x 2-1/4 In. x 1/4 In.
 Blade Overlap: 1-1/8 In.
 Belts: 5VX, Polyester/Cogged
 Belt Adjustment: Single Point,
 Slotted Track Adjustment - No Idlers
 Assembly/Set-Up Time:
 45 Minutes (Approximate)
 Approximate Operating Weight: 3267 lbs.
 Front Rollers Standard
 Mulching Kit Available
 1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0442XF	FM2115R Flex-Wing Grooming Mower with Pneumatic Tires	21,826.00
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ATTACHMENTS - ORDER AS DESIRED

9690	Mulching Kit	1,062.00
9610	Hydraulic Unlock System	523.00
9440	Float Hitch	135.00

ATTACHMENTS FOR FIELD CONVERSION

5BP0099597	Miscellaneous: Floating Hitch	151.20
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FRONTIER PRODUCTS

Cutting & Mowing

FM2115R Flex-Wing Grooming Mower with Pneumatic Tires

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	5BP0099552	Hydraulic Unlock System	564.84
	5BP0099557	Mulching Kit	1,146.96

FRONTIER PRODUCTS

Cutting & Mowing

FM2117R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Free-Floating Decks:
4 In. Front/Rear and Left/Right
Wing Travel is 30 Degrees Up
and 15 Degrees Down
Clevis Hitch - Rigid or
Floating Optional
Auto-Engage Transport Latch
Lights Standard
Hydraulic Unlocking System Available
Rear Chain Shields Standard
Type: Flex Wing, Rear Discharge
Transport Width: 8 Ft. 4 In.
Cutting Width: 17 Ft.
Transport Tongue Weight: 1170 lbs.
Transport Tires:
(2) 23 In. x 10.5 In. x 12 In.
Transport Length: 12 Ft. 4 In.
Transport Height: 8 Ft. 7 In.
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 35 to 80 HP
Splitter Gearbox HP: 80 HP
Shipping Weight: 3438 lbs.
Overall Width: 17 Ft. 2 In.
Operating Tongue Weight: 477 lbs.
Mower Deck Gearbox HP: 50 HP
Maximum Overall Length:
15 Ft. 5 In.
Mainframe Construction:
4 In. Double Round Tubing
Input Driveline:
Category VI Constant Velocity
with Slip Clutch
Hitch:
Category I or Category II Drawbar
Hitch Adjustment: 4 Position
Ground Pressure: 8.0 lbs. PSI
Gearbox Ratio: 1:3:09 (Spiral Gears)
Driveline: Category III
Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate
Deck Overlap:
6 In. (Adjustable to 9 In.)
Deck Lift Cylinders:
2-1/2 In. x 10 In. Single Acting
Cutting Height Range: 1 In. to 5 In.
Cutting Height Adjustment:
Spacer On Caster
Center Deck Cutting Width: 6 Ft.
Wing Deck Cutting Width: 6 Ft.
Caster Wheels:
(12) 13 In. x 6.5 In. Pneumatic
Caster Wheel Bearings:
Sealed Roller Bearings
Blade Tip Speed: 16,732 FPM Average
Blade Spindles: (9) Cast Iron
Blade Spindle Bearings:
Shielded Ball Bearings 2 Per Spindle
Blade Overlap: 1-1/8 In.
Blade Dimensions:
(9) 24-1/2 In. x 2-1/4 In. x 1/4 In.
Blade Composition:
Heat-Treated Alloy Steel
Belts: 5VX, Polyester/Cogged
Belt Adjustment: Single Point,
Slotted Track Adjustment - No Idlers
Assembly/Set-Up Time:
45 Minutes (Approximate)
Approximate Operating Weight: 3438 lbs.
Front Rollers Standard
Mulching Kit Available
1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0443XF	FM2117R Flex-Wing Grooming Mower with Pneumatic Tires	23,321.00
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ATTACHMENTS - ORDER AS DESIRED

9690	Mulching Kit	1,172.00
9610	Hydraulic Unlock System	523.00
9440	Float Hitch	135.00

ATTACHMENTS FOR FIELD CONVERSION

5BP0099597	Miscellaneous: Floating Hitch	151.20
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FRONTIER PRODUCTS

Cutting & Mowing

FM2117R Flex-Wing Grooming Mower with Pneumatic Tires

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	5BP0099552	Hydraulic Unlock System	564.84
	5BP0099558	Mulching Kit	1,265.76

FRONTIER PRODUCTS

Cutting & Mowing

FM2120R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Free-Floating Decks:
4 In. Front/Rear and Left/Right
Wing Travel is 30 Degrees Up
and 15 Degrees Down
Clevis Hitch - Rigid or
Floating Optional
Auto-Engage Transport Latch
Lights Standard
Hydraulic Unlocking System Available
Rear Chain Shields Standard
Type: Flex Wing, Rear Discharge
Transport Width: 8 Ft. 9 In.
Cutting Width: 20 Ft.
Transport Tongue Weight: 1220 lbs.
Transport Tires:
(2) 23 In. x 10.5 In. x 12 In.
Transport Length: 15 Ft.
Transport Height: 9 Ft. 8 In.
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 35 to 80 HP
Splitter Gearbox HP: 80 HP
Shipping Weight: 3747 lbs.
Overall Width: 20 Ft. 2 In.
Operating Tongue Weight: 489 lbs.
Mower Deck Gearbox HP: 50 HP
Maximum Overall Length:
16 Ft. 3 In.
Mainframe Construction:
4 In. Double Round Tubing
Input Driveline:
Category VI Constant Velocity
with Slip Clutch
Hitch:
Category I or Category II Drawbar
Hitch Adjustment: 4 Position
Ground Pressure: 8.7 lbs. PSI
Gearbox Ratio: 1:3:09 (Spiral Gears)
Driveline: Category III
Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate
Deck Overlap:
6 In. (Adjustable to 9 In.)
Deck Lift Cylinders:
2-1/2 In. x 10 In. Single Acting
Cutting Height Range: 1 In. to 5 In.
Cutting Height Adjustment:
Spacer On Caster
Center Deck Cutting Width: 7 Ft.
Wing Deck Cutting Width: 7 Ft.
Caster Wheels:
(12) 13 In. x 6.5 In. Pneumatic
Caster Wheel Bearings:
Sealed Roller Bearings
Blade Tip Speed: 16,338 FPM Average
Blade Spindles: (9) Cast Iron
Blade Spindle Bearings:
Shielded Ball Bearings 2 Per Spindle
Blade Overlap: 1-1/2 In.
Blade Dimensions:
(9) 28-1/2 In. x 2-1/4 In. x 1/4 In.
Blade Composition:
Heat-Treated Alloy Steel
Belts: 5VX, Polyester/Cogged
Belt Adjustment: Single Point,
Slotted Track Adjustment - No Idlers
Assembly/Set-Up Time:
120 Minutes (Approximate)
Approximate Operating Weight: 3747 lbs.
Front Rollers Standard
Mulching Kit Available
1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0444XF	FM2120R Flex-Wing Grooming Mower with Pneumatic Tires	27,846.00
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ATTACHMENTS - ORDER AS DESIRED

9690	Mulching Kit	1,365.00
9610	Hydraulic Unlock System	523.00
9440	Float Hitch	135.00

ATTACHMENTS FOR FIELD CONVERSION

5BP0099597	Miscellaneous: Floating Hitch	151.20
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FRONTIER PRODUCTS

Cutting & Mowing

FM2120R Flex-Wing Grooming Mower with Pneumatic Tires

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	5BP0099552	Hydraulic Unlock System	564.84
	5BP0099559	Mulching Kit	1,474.20

FRONTIER PRODUCTS

Cutting & Mowing

FM3012 Rear Discharge Flex-Wing Grooming Mower with Light Bar Equipment for Base Machine

10 ea. 10 x 4 in. Solid Rubber Gauge Wheels
2 ea. 20.5 x 8.75 in. Non-Highway Speed Rated Transport Tires
10 Gauge Reinforced Deck
Wing Float: 20 degrees up / 15 degrees down
Deck Overlap: 6 In.
Blade Overlap: 1.5 In.
Blade Spindles: (9) Cast Iron
Blade Dimensions: (9) .25 x 2.5 In.
Belts: B-Section, Kevlar
Tractor PTO Speed: 540 RPM
Overall Machine Width: 12 Ft. 7 In.
Working Machine Width: 12 Ft. 5 In.
Transport Width: 7 Ft. 9 In.
Transport Length: 10 Ft. 6 In.
Machine Weight: 1,750 lbs.
HP Requirements: 25 - 60 HP

Cutting Height from 1 In. to 4.5 In.
Blade Tip Speed: 16,200 Ft./Minute
Type: Rear Discharge
Front Antiscalping Roller: Standard (3 per deck)
Input Driveline: Gear Box over V-Belt
Input Driveline: ASAE Category III CV
Wing Driveline: ASAE Category III
Shipping Weight: 2,095 lbs.
Set-up Time: 1.25 Hrs.
1 Year Machine Warranty
3 Year Residential Gear Box Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0551XF	FM3012 Rear Discharge Flex-Wing Grooming Mower with Light Bar	14,575.00
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REAR CHAIN

2000	Rear Chain Shield	In Base Price
2095	Less Rear Chain Shield	-319.00

TIRES

3000	Highway Rated Tires	In Base Price
3010	Non-Highway Rated Tires	-168.00

ATTACHMENTS - ORDER AS DESIRED

9000	Hydraulic Wing Latch Release Kit	520.00
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ATTACHMENTS FOR FIELD CONVERSION

Miscellaneous:		
5WD1029535	Hydraulic Wing Latch Release Kit (FM3012)	561.60
5WD1031385	Light Bar Kit (FM10 Series and FM3012) <i>Serial Number 1XFFM10XAB0000106 and above on the FM10 Series and all FM30 Series Mowers.</i>	566.65
5WD1008038	Rear Chain Shield Kit - Rear Discharge (GM3054 & FM3012) <i>Quantity of (3) required for FM3012 as each deck requires quantity of (1).</i>	122.76

FRONTIER PRODUCTS

Cutting & Mowing

FM3012 Rear Discharge Flex-Wing Grooming Mower with Light Bar
Continued

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FRONTIER PRODUCTS

Cutting & Mowing

GM1048E Economy Rear Discharge Grooming Mower Equipment for Base Machine

4 Rubber Swivel Tires
11 Gauge Reinforced Deck
Spindle Shafts Greased from the
Top for Easy Service
Single Belt Drive with
Automatic Belt Idler
Rugged 30-HP Gearbox
One Piece Balanced Steel Pulleys
High Blade Speed
Floating Top Hitch
iMatch Compatible (Quick-Attach System)
Working Width: 48 In.
Overall Machine Width: 51 In.
Machine Weight: 340 lbs.
HP Requirements: 16 - 30 HP
Deck Thickness: 11 Gauge
Cutting Height from 1 In. to 4 In.

Category I Hitch
Blade Tip Speed:
13,188 Ft./Minute
Type: Rear Discharge
Front Antiscalping Roller: Optional
Mulching Kit: Optional
Rotor RPM: 3,037 RPM
Driveline: 1-3/8 In. ASAE Category II
Shipping Weight: 398 lbs.
Set-up Time: 30 Minute
1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0461XF	GM1048E Economy Rear Discharge Grooming Mower <i>iMatch kit sold separately.</i>	2,463.00
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ATTACHMENTS - ORDER AS DESIRED

9450	Front Anti-Scalping Roller	116.00
9630	I-Match Conversion Kit	369.00
9690	Mulching Kit <i>For GM1048E.</i>	293.00

ATTACHMENTS FOR FIELD CONVERSION

Miscellaneous:		
5BP950959B	French Manual Decal (GM10E Series)	0.00
5BP001600	Front Antiscalping Roller	129.92
5BP004600	Mulching Kit (GM1048E)	316.44
5BP006750	iMatch Conversion Kit <i>Fits GM1048E, GM1060E, and GM1072E. Must also order longer 5BP0500404 driveline from parts for GM1048E or GM1060E.</i>	417.96

FRONTIER PRODUCTS

Cutting & Mowing

GM1048E Economy Rear Discharge Grooming Mower
Continued

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FRONTIER PRODUCTS

Cutting & Mowing

GM1060E Economy Rear Discharge Grooming Mower Equipment for Base Machine

4 Rubber Swivel Tires
11 Gauge Reinforced Deck
Spindle Shafts Greased from the
Top for Easy Service
Single Belt Drive with
Automatic Belt Idler
Rugged 30-HP Gearbox
One Piece Balanced Steel Pulleys
High Blade Speed
Floating Top Hitch
iMatch Compatible (Quick-Attach System)
Working Width: 60 In.
Overall Machine Width: 63 In.
Machine Weight: 375 lbs.
HP Requirements: 18 - 30 HP
Deck Thickness: 11 Gauge
Cutting Height from 1 In. to 4 In.

Category I Hitch
Blade Tip Speed:
14,763 Ft./Minute
Type: Rear Discharge
Front Antiscalping Roller: Optional
Mulching Kit: Optional
Rotor RPM: 2,803 RPM
Driveline: 1-3/8 In. ASAE Category II
Shipping Weight: 470 lbs.
Set-up Time: 30 Minute
1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0462XF	GM1060E Economy Rear Discharge Grooming Mower <i>iMatch kit sold separately.</i>	2,540.00
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ATTACHMENTS - ORDER AS DESIRED

9450	Front Anti-Scalping Roller	116.00
9630	I-Match Conversion Kit	369.00
9690	Mulching Kit <i>For GM1060E.</i>	336.00

ATTACHMENTS FOR FIELD CONVERSION

Miscellaneous:		
5BP950959B	French Manual Decal (GM10E Series)	0.00
5BP001600	Front Antiscalping Roller	129.92
5BP005600	Mulching Kit (GM1060E)	362.88
5BP006750	iMatch Conversion Kit <i>Fits GM1048E, GM1060E, and GM1072E. Must also order longer 5BP0500404 driveline from parts for GM1048E or GM1060E.</i>	417.96

FRONTIER PRODUCTS

Cutting & Mowing

GM1060E Economy Rear Discharge Grooming Mower
Continued

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FRONTIER PRODUCTS

Cutting & Mowing

GM1072E Economy Rear Discharge Grooming Mower Equipment for Base Machine

4 Rubber Swivel Tires
11 Gauge Reinforced Deck
Spindle Shafts Greased from the
Top for Easy Service
Single Belt Drive with
Automatic Belt Idler
Rugged 30-HP Gearbox
One Piece Balanced Steel Pulleys
High Blade Speed
Floating Top Hitch
iMatch Compatible (Quick-Attach System)
Working Width: 72 In.
Overall Machine Width: 75 In.
Machine Weight: 440 lbs.
HP Requirements: 22 - 30 HP
Deck Thickness: 11 Gauge
Cutting Height from 1 In. to 4 In.

Category I Hitch
Blade Tip Speed:
14,566 Ft./Minute
Type: Rear Discharge
Front Antiscalping Roller: Optional
Mulching Kit: Optional
Rotor RPM: 2,278 RPM
Driveline: 1-3/8 In. ASAE Category II
Shipping Weight: 540 lbs.
Set-up Time: 30 Minute
1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0463XF	GM1072E Economy Rear Discharge Grooming Mower <i>iMatch kit sold separately.</i>	2,798.00
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ATTACHMENTS - ORDER AS DESIRED

9450	Front Anti-Scalping Roller	116.00
9690	Mulching Kit <i>For GM1072E.</i>	364.00

ATTACHMENTS FOR FIELD CONVERSION

Miscellaneous:		
5BP950959B	French Manual Decal (GM10E Series)	0.00
5BP001600	Front Antiscalping Roller	129.92
5BP006600	Mulching Kit (GM1072E)	393.12
5BP006750	iMatch Conversion Kit <i>Fits GM1048E, GM1060E, and GM1072E. Must also order longer 5BP0500404 driveline from parts for GM1048E or GM1060E.</i>	417.96

FRONTIER PRODUCTS

Cutting & Mowing

GM1072E Economy Rear Discharge Grooming Mower
Continued

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FRONTIER PRODUCTS

Cutting & Mowing

GM1060R Rear Discharge Grooming Mower Equipment for Base Machine

Tractor Horsepower: 15 to 40 HP
Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Shipping Weight: 743 lbs.
Mower Deck Gearbox HP: 60 HP
Hitch: Category I
Gearbox Ratio: 1:1.92
Driveline: Category III
Drive Type: Gearbox Over V-Belt
Deck Thickness: 8 Gauge Steel Plate
Cutting Width: 60 In.
Cutting Height Range: 1 In. to 5 In.
Cutting Height Adjustment:
Spacer On Caster
Caster Wheels:
(4) 10 In. x 3-1/4 In. Solid
Caster Wheel Bearings: Roller Bearings
Blade Tip Speed: 18,100 FPM
Blade Spindles: 3 Cast Iron

Blade Spindle Bearings: Tapered Roller
Blade Overlap: 1-1/2 In.
Blade Dimensions:
(3) 1/4 In. x 2-1/2 In.
Blade Composition:
Heat-Treated Alloy Steel
Belts: B Section, Aramid/Kevlar
Belt Adjustment: Spring-Loaded Idler
Assembly/Set-Up Time:
20 Minutes (Approximate)
Approximate Operating Weight: 611 lbs.
Front Roller Kit: Optional

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0451XF	GM1060R Rear Discharge Grooming Mower	3,988.00
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REAR CHAIN

2000	Rear Chain Shield	In Base Price
2095	Less Rear Chain Shield	-120.00

TIRES

3000	Pneumatic Tires	-40.00
3010	Solid Tires	In Base Price

ATTACHMENTS - ORDER AS DESIRED

9000	iMatch Conversion Kit <i>Excludes economy series.</i>	218.00
9010	Front Roller Kit <i>Contains 1 roller.</i>	97.00

ATTACHMENTS FOR FIELD CONVERSION

5WD1006417	Miscellaneous: Front Roller Kit - Contains 1 Roller (FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060R, GM1072R and GM1084R)	108.64
5WD55348	Rear Chain Shield Kit - Rear Discharge	160.74

FRONTIER PRODUCTS

Cutting & Mowing

GM1060R Rear Discharge Grooming Mower

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	5WD1005400	iMatch Conversion Kit <i>For GM10R Series.</i>	235.44

FRONTIER PRODUCTS

Cutting & Mowing

GM1072R Rear Discharge Grooming Mower Equipment for Base Machine

Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 20 to 40 HP
Shipping Weight: 806 lbs.
Mower Deck Gearbox HP: 60 HP
Hitch: Category I
Gearbox Ratio: 1:1.92
Driveline: Category III
Drive Type: Gearbox Over V-Belt
Deck Thickness: 8 Gauge Steel Plate
Cutting Width: 72 In.
Cutting Height Range: 1 In. to 5 In.
Cutting Height Adjustment:
Spacer On Caster
Caster Wheels:
(4) 10 In. x 3-1/4 In. Solid
Caster Wheel Bearings: Roller Bearings
Blade Tip Speed: 18,000 FPM
Blade Spindles: 3 Cast Iron

Blade Spindle Bearings: Tapered Roller
Blade Overlap: 1-1/2 In.
Blade Dimensions:
(3) 1/4 In. x 2-1/2 In.
Blade Composition:
Heat-Treated Alloy Steel
Belts: B Section, Aramid/Kevlar
Belt Adjustment: Spring-Loaded Idler
Assembly/Set-Up Time:
20 Minutes (Approximate)
Approximate Operating Weight: 678 lbs.
Front Roller Kit: Optional

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0453XF	GM1072R Rear Discharge Grooming Mower	4,166.00
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REAR CHAIN

2000	Rear Chain Shield	In Base Price
2095	Less Rear Chain Shield	-134.00

TIRES

3000	Pneumatic Tires	-40.00
3010	Solid Tires	In Base Price

ATTACHMENTS - ORDER AS DESIRED

9000	iMatch Conversion Kit <i>Excludes economy series.</i>	218.00
9010	Front Roller Kit <i>Contains 1 roller.</i>	97.00

ATTACHMENTS FOR FIELD CONVERSION

5WD1006417	Miscellaneous: Front Roller Kit - Contains 1 Roller (FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060R, GM1072R and GM1084R)	108.64
5WD53566	Rear Chain Shield Kit - Rear Discharge	164.99

FRONTIER PRODUCTS

Cutting & Mowing

GM1072R Rear Discharge Grooming Mower

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	5WD1005400	iMatch Conversion Kit <i>For GM10R Series.</i>	235.44

FRONTIER PRODUCTS

Cutting & Mowing

GM1084R Rear Discharge Grooming Mower Equipment for Base Machine

Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 25 to 40 HP
Shipping Weight: 991 lbs.
Mower Deck Gearbox HP: 60 HP
Hitch: Category I
Gearbox Ratio: 1:1.92
Driveline: Category III
Drive Type: Gearbox Over V-Belt
Deck Thickness: 8 Gauge Steel Plate
Cutting Width: 84 In.
Cutting Height Range:
1 In. to 4-1/2 In.
Cutting Height Adjustment:
Spacer On Caster
Caster Wheels:
(4) 10 In. x 3-1/4 In. Solid
Caster Wheel Bearings: Roller Bearings
Blade Tip Speed: 17,900 FPM

Blade Spindles: 3 Cast Iron
Blade Spindle Bearings: Tapered Roller
Blade Overlap: 2 In.
Blade Dimensions:
(3) 5/16 In. x 2-1/2 In.
Blade Composition:
Heat-Treated Alloy Steel
Belts: B Section, Aramid/Kevlar
Belt Adjustment: Spring-Loaded Idler
Assembly/Set-Up Time:
20 Minutes (Approximate)
Approximate Operating Weight: 774 lbs.
Front Roller Kit: Optional

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0455XF	GM1084R Rear Discharge Grooming Mower	4,763.00
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REAR CHAIN

2000	Rear Chain Shield	In Base Price
2095	Less Rear Chain Shield	-160.00

TIRES

3000	Pneumatic Tires	-40.00
3010	Solid Tires	In Base Price

ATTACHMENTS - ORDER AS DESIRED

9000	iMatch Conversion Kit <i>Excludes economy series.</i>	218.00
9010	Front Roller Kit <i>Contains 1 roller.</i>	97.00

ATTACHMENTS FOR FIELD CONVERSION

5WD1006417	Miscellaneous: Front Roller Kit - Contains 1 Roller (FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060R, GM1072R and GM1084R)	108.64
5WD52856	Rear Chain Shield Kit - Rear Discharge (GM1084)	189.56

FRONTIER PRODUCTS

Cutting & Mowing

GM1084R Rear Discharge Grooming Mower
Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
		ATTACHMENTS FOR FIELD CONVERSION ...Continued...	
	5WD1005400	iMatch Conversion Kit <i>For GM10R Series.</i>	235.44

FRONTIER PRODUCTS

Cutting & Mowing

GM1190R Rear Discharge Grooming Mower with Chain Shield Equipment for Base Machine

Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 25 to 50 HP
Shipping Weight: 1347 lbs.
Mower Deck Gearbox HP: 50 HP
Hitch: Category I
Gearbox Ratio: 1:1.69
Driveline: Category IV
Drive Type: Gearbox Over (2) V-Belts
Deck Thickness: 7 Gauge Steel Plate
Cutting Width: 90 In.
Cutting Height Range:
1-1/2 In. to 8 In.
Cutting Height Adjustment:
Adjustable Arm
Caster Wheels:
(4) 13 In. x 5 In. Solid
Caster Wheel Bearings:
Tapered Roller Bearings
Blade Tip Speed: 15,570 FPM

Blade Spindles: 3 Cast Iron
Blade Spindle Bearings: Tapered Roller
Blade Overlap: 1-1/4 In.
Blade Dimensions:
(6) 1/4 In. x 2-1/2 In.
Blade Composition:
Heat-Treated Alloy Steel
Belts: Power Band, B Section, Kevlar
Belt Adjustment: Spring-Loaded Idler
Assembly/Set-Up Time:
45 Minutes (Approximate)
Approximate Operating Weight: 1,200 lbs.
Front Center Roller Kit: Optional

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0471XF	GM1190R Rear Discharge Grooming Mower with Chain Shield	6,488.00
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TIRES

3000	Pneumatic Tires	Same Price
3010	Solid Tires	In Base Price

ATTACHMENTS - ORDER AS DESIRED

9000	iMatch Conversion Kit <i>Excludes economy series.</i>	194.00
9010	Front Roller Kit <i>Contains 1 roller.</i>	134.00

ATTACHMENTS FOR FIELD CONVERSION

5WD24650	Miscellaneous: Front Roller Kit - Contains 1 Roller (GM1190) <i>Serial Number 1XFGM11XKB0000120 and below.</i>	163.60
5WD1032828	Front Roller Kit - Contains 1 Roller (GM1190) <i>Serial Number 1XFGM11XKB0000121 and above.</i>	150.08
5WD1005400	iMatch Conversion Kit <i>For GM1190R. Serial Number 1XFGM11XKB0000120 and below.</i>	235.44
5WD1032830	iMatch Conversion Kit <i>For GM1190R. Serial Number 1XFGM11XKB0000121 and above.</i>	209.52

FRONTIER PRODUCTS

Cutting & Mowing

GM1190R Rear Discharge Grooming Mower with Chain Shield

Continued

FRONTIER PRODUCTS

Cutting & Mowing

GM2060R Rear Discharge Grooming Mower with Rear Chain Shields Equipment for Base Machine

High Blade Speed
iMatch Compatible (Quick-Attach System)
4 Swivel Tires - Solid or Pneumatic
Spindle Shafts Greased from the
Top for Easy Service
20 to 50 HP
Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Shipping Weight: 609 lbs.
Mower Deck Gearbox HP: 50 HP
Hitch: Category I
Gearbox Ratio: 1:3:09 (Spiral Gears)
Driveline:
1-3/8 In. ASAE Category III
Drive Type: Gear Box over V/Belt
Deck Thickness:
8 Gauge Reinforced Deck
Cutting Width: 60 In.
Cutting Height Range: 1 In. to 5 In.
Cutting Height Adjustment:
Spacer On Caster
Caster Wheels:
(4) 10 In. x 3.2 In. Solid or
11 In. x 4 In. (4 Ply, with
Tubes) Pneumatic
Caster Wheel Bearings:

Shielded Roller Bearings
Blade Tip Speed: 16,929 FPM
Blade Spindles: 3 Cast Iron
Blade Spindle Bearings:
Shielded Ball Bearings (2) Per Spindle
Blade Composition:
Heat-Treated Alloy Steel
Blade Overlap: 1-1/8 In.
Blade Dimensions:
(3) 20-3/16 In. x 2 In. x 1/4 In.
Belts: 5VX, Polyester/Cogged
Belt Adjustment: Single Point,
Slotted Track Adjustment - No Idlers
Front Roller Kit: Optional
Assembly/Set-Up Time:
30 Minutes (Approximate)
Approximate Operating Weight: 550 lbs.
Mulching Kit Available
1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0481XF	GM2060R Rear Discharge Grooming Mower with Rear Chain Shields <i>iMatch kit sold separately.</i>	3,360.00
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TIRES

3050	Solid Gauge Wheel Tires	In Base Price
3040	Pneumatic Gauge Wheel Tires	69.00

ATTACHMENTS - ORDER AS DESIRED

9450	Front Anti-Scalping Roller	130.00
9630	I-Match Conversion Kit	330.00
9690	Mulching Kit <i>For GM2060.</i>	336.00

ATTACHMENTS FOR FIELD CONVERSION

5BP0099915	Miscellaneous: Front Antiscalping Roller	145.60
5BP045700	Mulching Kit (GM2060)	362.88

FRONTIER PRODUCTS

Cutting & Mowing

GM2060R Rear Discharge Grooming Mower with Rear Chain Shields

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
	5BP002800	ATTACHMENTS FOR FIELD CONVERSION ...Continued... iMatch Conversion Kit	356.40

FRONTIER PRODUCTS

Cutting & Mowing

GM2072R Rear Discharge Grooming Mower with Rear Chain Shields Equipment for Base Machine

Spindle Shafts Greased from the
Top for Easy Service
iMatch Compatible (Quick-Attach System)
4 Swivel Tires - Solid or Pneumatic
Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 20 to 50 HP
Shipping Weight: 676 lbs.
Mower Deck Gearbox HP: 50 HP
Hitch: Category I
Gearbox Ratio: 1:3:09 (Spiral Gears)
Driveline: Category III
Drive Type: Gearbox Over V-Belt
Deck Thickness: 8 Gauge Steel Plate
Cutting Width: 72 In.
Cutting Height Range: 1 In. to 5 In.
Cutting Height Adjustment:
Spacer on Caster
Caster Wheels:
(4) 10 In. x 3.2 In. Solid or
11 In. x 4 In. (4 Ply, with
Tubes) Pneumatic
Caster Wheel Bearings:
Shielded Roller Bearings

Blade Tip Speed: 16,732 FPM
Blade Spindles: 3 Cast Iron
Blade Spindle Bearings:
Shielded Ball Bearings (2) Per Spindle
Blade Composition:
Heat-Treated Alloy Steel
Blade Overlap: 1-1/8 In.
Blade Dimensions:
(3) 24-1/2 In. x 2-1/4 In. x 1/4 In.
Belts: 5VX, Polyester/Cogged
Belt Adjustment: Single Point,
Slotted Track Adjustment - No Idlers
Front Roller Kit: Optional
Assembly/Set-Up Time:
30 Minutes (Approximate)
Approximate Operating Weight: 600 lbs.
Mulching Kit Available
1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0482XF	GM2072R Rear Discharge Grooming Mower with Rear Chain Shields <i>iMatch kit sold separately.</i>	3,630.00
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TIRES

3050	Solid Gauge Wheel Tires	In Base Price
3040	Pneumatic Gauge Wheel Tires	69.00

ATTACHMENTS - ORDER AS DESIRED

9450	Front Anti-Scalping Roller	130.00
9630	I-Match Conversion Kit	330.00
9690	Mulching Kit <i>For GM2072.</i>	391.00

ATTACHMENTS FOR FIELD CONVERSION

5BP0099915	Miscellaneous: Front Antiscalping Roller	145.60
5BP046700	Mulching Kit (GM2072)	422.28

FRONTIER PRODUCTS

Cutting & Mowing

GM2072R Rear Discharge Grooming Mower with Rear Chain Shields

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
5BP002800	ATTACHMENTS FOR FIELD CONVERSION ...Continued...		356.40
	iMatch Conversion Kit		

FRONTIER PRODUCTS

Cutting & Mowing

GM2084R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller Equipment for Base Machine

Three High-Suction Blades Standard
iMatch Compatible (Quick-Attach System)
4 Swivel Tires - Solid or Pneumatic
Spindle Shafts Greased from the
Top for Easy Service
Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 25 to 50 HP
Shipping Weight: 769 lbs.
Mower Deck HP: 50 HP
Hitch: Category I
Gearbox Ratio: 1:3:09 (Spiral Gears)
Driveline:
1-3/8 In. ASAE Category III
Drive Type: Gearbox Over V/Belt
Deck Thickness:
8 Gauge Reinforced Deck
Cutting Width: 84 In.
Cutting Height Range: 1 In. to 5 In.
Cutting Height Adjustment:
Spacer On Caster
Caster Wheels:
(4) 10 In. x 3.2 In. Solid or
11 In. x 4 In. (4 Ply, with
Tubes) Pneumatic
Caster Wheel Bearings:

Shielded Roller Bearings
Blade Tip Speed: 16,338 FPM
Blade Spindles: 3 Cast Iron
Blade Spindle Bearings:
Shielded Ball Bearings (2) Per Spindle
Blade Composition:
Heat-Treated Alloy Steel
Blade Overlap: 1-1/2 In.
Blade Dimensions:
(3) 28-1/2 In. x 2-1/4 In.
Belts: 5VX, Polyester/Cogged
Belt Adjustment: Single Point,
Slotted Track Adjustment - No Idlers
Front Roller Kit: Standard
Assembly/Set-Up Time:
30 Minutes (Approximate)
Approximate Operating Weight: 690 lbs.
Mulching Kit Available
1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0483XF	GM2084R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller <i>iMatch kit sold separately.</i>	4,289.00
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TIRES

3050	Solid Gauge Wheel Tires	In Base Price
3040	Pneumatic Gauge Wheel Tires	69.00

ATTACHMENTS - ORDER AS DESIRED

9630	I-Match Conversion Kit	330.00
9690	Mulching Kit <i>For GM2084.</i>	455.00

ATTACHMENTS FOR FIELD CONVERSION

5BP047700	Miscellaneous: Mulching Kit (GM2084)	491.40
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FRONTIER PRODUCTS

Cutting & Mowing

GM2084R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller

Continued

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
ATTACHMENTS FOR FIELD CONVERSION ...Continued...			
	5BP002800	iMatch Conversion Kit	356.40

FRONTIER PRODUCTS

Cutting & Mowing

GM2190R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller Equipment for Base Machine

Free Swinging Kick Back Blades
Double Belt Drive with No Idler
One Piece Balanced Steel Pulleys
iMatch Compatible (Quick-Attach System)
4 Swivel Tires - Solid or Pneumatic
Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 30 to 70 HP
Shipping Weight: 1198 lbs.
Mower Deck Gearbox HP: 70 HP
Hitch: Category I
Gearbox Ratio: 1:2:08
Driveline:
1-3/8 In. ASAE Category II
Drive Type: Gearbox Over V/Belt
Deck Thickness:
8 Gauge Reinforced Deck
Cutting Width: 90 In.
Cutting Height Range:
From 1.3 In. to 5.3 In.
Cutting Height Adjustment:
Spacer On Caster
Caster Wheels:
(4) 12 In. x 4 In. Solid or
13 In. x 6.5 In. (4 Ply, with
Tubes) Air

Caster Wheel Bearings:
Shielded Roller Bearings
Blade Tip Speed: 14,106 FPM
Blade Spindles: (3) Cast Iron
Blade Spindle Bearings:
Shielded Tapered Bearings (2) Per Spindle
Blade Composition:
Heat-Treated Alloy Steel
Blade Overlap: 1-3/8 In.
Blade Dimensions:
(6) 13 In. x 2-3/4 In. x 1/4 In.
Belts: CX, Polyester/Cogged
Belt Adjustment: Single Point,
Slotted Track Adjustment - No Idlers
Assembly/Set-Up Time:
30 Minutes (Approximate)
Approximate Operating Weight: 1102 lbs.
Front Center Roller Kit: Standard
1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0492XF	GM2190R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller <i>iMatch kit sold separately.</i>	6,464.00
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TIRES

3050	Solid Gauge Wheel Tires	In Base Price
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ATTACHMENTS - ORDER AS DESIRED

9630	I-Match Conversion Kit	330.00
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ATTACHMENTS FOR FIELD CONVERSION

5BP002800	Miscellaneous: iMatch Conversion Kit	356.40
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FRONTIER PRODUCTS

Cutting & Mowing

**GM2190R Rear Discharge Grooming Mower with Rear Chain Shields and Front
Antiscalping Roller**

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FRONTIER PRODUCTS

Cutting & Mowing

GM2109R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller Equipment for Base Machine

Free Swinging Kick Back Blades
Double Belt Drive with No Idler
One Piece Balanced Steel Pulleys
iMatch Compatible (Quick-Attach System)
4 Swivel Tires - Solid or Pneumatic
Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Tractor Horsepower: 30 to 70 HP
Shipping Weight: 1608 lbs.
Mower Deck Gearbox HP: 70 HP
Hitch: Category I
Gearbox Ratio: 1:2:08
Driveline:
1-3/8 In. ASAE Category II
Drive Type: Gearbox Over V/Belt
Deck Thickness:
8 Gauge Reinforced Deck
Cutting Width: 110 In.
Cutting Height Range:
From 1.3 In. to 5.3 In.
Cutting Height Adjustment:
Spacer On Caster
Caster Wheels:
(4) 12 In. x 4 In. Solid or
13 In. x 6.5 In. (4 Ply, with
Tubes) Air

Caster Wheel Bearings:
Shielded Roller Bearings
Blade Tip Speed: 14,998 FPM
Blade Spindles: (3) Cast Iron
Blade Spindle Bearings:
Shielded Tapered Bearings (2) Per Spindle
Blade Composition:
Heat-Treated Alloy Steel
Blade Overlap: 1-1/8 In.
Blade Dimensions:
(6) 15-7/8 In. x 2-3/4 In. x 1/4 In.
Belts: CX, Polyester/Cogged
Belt Adjustment: Single Point,
Slotted Track Adjustment - No Idlers
Assembly/Set-Up Time:
30 Minutes (Approximate)
Approximate Operating Weight: 1490 lbs.
Front Center Roller Kit: Standard
1 Year Warranty

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0491XF	GM2109R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller <i>iMatch kit sold separately.</i>	7,553.00
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TIRES

3050	Solid Gauge Wheel Tires	In Base Price
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ATTACHMENTS - ORDER AS DESIRED

9630	I-Match Conversion Kit	330.00
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ATTACHMENTS FOR FIELD CONVERSION

5BP002800	Miscellaneous: iMatch Conversion Kit	356.40
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FRONTIER PRODUCTS

Cutting & Mowing

**GM2109R Rear Discharge Grooming Mower with Rear Chain Shields and Front
Antiscalping Roller**

Continued

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FRONTIER PRODUCTS

Cutting & Mowing

GM3054 Rear Discharge Economy Grooming Mower Equipment for Base Machine

Tractor Horsepower: 15 to 25 HP
 Type: Rear Discharge
 Tractor PTO Speed: 540 RPM
 Shipping Weight: 478 lbs.
 Mower Deck Gearbox HP: 25 HP
 Hitch: Limited Category I
 Gearbox Ratio: 1:2.5
 Driveline: Category III
 Drive Type: Gearbox Over V-Belt
 Deck Thickness: 10 Gauge Steel Plate
 Cutting Width: 54 In.
 Cutting Height Range: 1 In. to 4.5 In.
 Cutting Height Adjustment:
 Spacer On Caster
 Caster Wheels:
 (4) 10 In. x 3-1/4 In. Solid
 Caster Wheel Bearings: Roller Bearings
 Blade Tip Speed: 16,200 FPM

Blade Spindles: 3 Cast Iron
 Blade Spindle Bearings: Ball Bearings
 Blade Overlap: 1 In.
 Blade Dimensions:
 (3) 1/4 In. x 2-1/2 In.
 Blade Composition:
 Heat-Treated Alloy Steel
 Belts: B Section, Aramid/Kevlar
 Belt Adjustment: Spring-Loaded Idler
 Assembly/Set-Up Time:
 15 Minutes (Approximate)
 Front Roller Kit: Optional

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0531XF	GM3054 Rear Discharge Economy Grooming Mower	2,843.00
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REAR CHAIN

2000	Rear Chain Shield	In Base Price
2095	Less Rear Chain Shield	-102.00

TIRES

3000	Pneumatic Tires	-63.00
3010	Solid Tires	In Base Price

ATTACHMENTS - ORDER AS DESIRED

9010	Front Roller Kit <i>Contains 1 roller.</i>	85.00
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ATTACHMENTS FOR FIELD CONVERSION

Miscellaneous:		
5WD1008035	Front Roller Kit - Contains 1 Roller (GM30 Series)	95.20
5WD1008038	Rear Chain Shield Kit - Rear Discharge (GM3054 & FM3012)	122.76

FRONTIER PRODUCTS

Cutting & Mowing

GM3054 Rear Discharge Economy Grooming Mower
Continued

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FRONTIER PRODUCTS

Cutting & Mowing

GM3060 Rear Discharge Economy Grooming Mower Equipment for Base Machine

Tractor Horsepower: 15 to 35 HP
Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Shipping Weight: 589 lbs.
Mower Deck Gearbox HP: 35 HP
Hitch: Category I
Gearbox Ratio: 1:1.92
Driveline: Category III
Drive Type: Gearbox Over V-Belt
Deck Thickness: 8 Gauge Steel Plate
Cutting Width: 60 In.
Cutting Height Range: 1 In. to 4.5 In.
Cutting Height Adjustment:
Spacer On Caster
Caster Wheels:
(4) 10 In. x 3-1/4 In. Solid
Caster Wheel Bearings: Roller Bearings
Blade Tip Speed: 18,030 FPM
Blade Spindles: 3 Cast Iron

Blade Spindle Bearings: Ball Bearings
Blade Overlap: 1-1/2 In.
Blade Dimensions:
(3) 1/4 In. x 2-1/2 In.
Blade Composition:
Heat-Treated Alloy Steel
Belts: B Section, Aramid/Kevlar
Belt Adjustment: Spring-Loaded Idler
Assembly/Set-Up Time:
15 Minutes (Approximate)
Approximate Operating Weight: 503 lbs.
Front Roller Kit: Optional

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0532XF	GM3060 Rear Discharge Economy Grooming Mower	3,006.00
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REAR CHAIN

2000	Rear Chain Shield	In Base Price
2095	Less Rear Chain Shield	-115.00

TIRES

3000	Pneumatic Tires	-63.00
3010	Solid Tires	In Base Price

ATTACHMENTS - ORDER AS DESIRED

9000	iMatch Conversion Kit <i>Excludes economy series.</i>	218.00
9010	Front Roller Kit <i>Contains 1 roller.</i>	85.00

ATTACHMENTS FOR FIELD CONVERSION

5WD1008035	Miscellaneous: Front Roller Kit - Contains 1 Roller (GM30 Series)	95.20
5WD55348	Rear Chain Shield Kit - Rear Discharge	160.74
5WD1005400	iMatch Conversion Kit <i>For GM3060 and GM3072.</i>	235.44

FRONTIER PRODUCTS

Cutting & Mowing

GM3060 Rear Discharge Economy Grooming Mower

Continued

FRONTIER PRODUCTS

Cutting & Mowing

GM3072 Rear Discharge Economy Grooming Mower Equipment for Base Machine

Tractor Horsepower: 20 to 35 HP
Type: Rear Discharge
Tractor PTO Speed: 540 RPM
Shipping Weight: 689 lbs.
Mower Deck Gearbox HP: 35 HP
Hitch: Category I
Gearbox Ratio: 1:1.92
Driveline: Category III
Drive Type: Gearbox Over V-Belt
Deck Thickness: 8 Gauge Steel Plate
Cutting Width: 72 In.
Cutting Height Range: 1 In. to 4.5 In.
Cutting Height Adjustment:
Spacer On Caster
Caster Wheels:
(4) 10 In. x 3-1/4 In. Solid
Caster Wheel Bearings: Roller Bearings
Blade Tip Speed: 18,000 FPM
Blade Spindles: 3 Cast Iron

Blade Spindle Bearings: Ball Bearings
Blade Overlap: 1 1/2 In.
Blade Dimensions:
(3) 1/4 In. x 2-1/2 In.
Blade Composition:
Heat-Treated Alloy Steel
Belts: B Section, Aramid/Kevlar
Belt Adjustment: Spring-Loaded Idler
Assembly/Set-Up Time:
15 Minutes (Approximate)
Approximate Operating Weight: 603 lbs.
Front Roller Kit: Optional

CODE	ATTACHMENT IDENTIFIER	DESCRIPTION	SUGGESTED LIST PRICE USD (\$)
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Select One Code From Each Required Category

BASE MACHINE

0533XF	GM3072 Rear Discharge Economy Grooming Mower	3,240.00
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REAR CHAIN

2000	Rear Chain Shield	In Base Price
2095	Less Rear Chain Shield	-134.00

TIRES

3000	Pneumatic Tires	-63.00
3010	Solid Tires	In Base Price

ATTACHMENTS - ORDER AS DESIRED

9000	iMatch Conversion Kit <i>Excludes economy series.</i>	218.00
9010	Front Roller Kit <i>Contains 1 roller.</i>	85.00

ATTACHMENTS FOR FIELD CONVERSION

5WD1008035	Miscellaneous: Front Roller Kit - Contains 1 Roller (GM30 Series)	95.20
5WD53566	Rear Chain Shield Kit - Rear Discharge	164.99
5WD1005400	iMatch Conversion Kit <i>For GM3060 and GM3072.</i>	235.44

FRONTIER PRODUCTS

Cutting & Mowing

GM3072 Rear Discharge Economy Grooming Mower

Continued